

Dr. Muralidhar Sunil
Dr. Varsha Pratibha

CONCEPT OF OPERATIONS AND SERVICE MANAGEMENT



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CHAPTER 1

CHARACTERISTICS OF A FACILITY SUPPORTING A SERVICE

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ABSTRACT:

Facilities are essential to the delivery of services in a variety of sectors. This review study attempts to investigate and evaluate the essential elements of a setting that successfully facilitates service delivery. This study identifies and explores the crucial components that contribute to the effective integration of a facility with service operations by looking at current literature and industry experiences. The results emphasise the value of facility design, layout, accessibility, aesthetics, technology integration, and flexibility in establishing an environment that is favourable for providing excellent customer experiences. The conclusions from this review's insights may help organisations comprehend the critical role that facilities play in their operations and direct them in making facility-related choices that will maximise service quality and customer happiness.

KEYWORDS:

Activity, Facility, Flow, Property, Services.

INTRODUCTION

Where a service facility influences the community and its surroundings, its design could be of utmost significance. Will the proposed church provide adequate room for parking, or will neighbours be unable to access or leave their homes when the church is in session? Is it possible for Priscilla Price to create a boarding kennel that won't "hound" nearby businesses with excessive noise and odour? How can a community build a jail/detention centre that will effectively safeguard the health and welfare of the convicts while yet guaranteeing the safety of the town's citizens? Has the neighbourhood dry cleaner built their shop with hazardous chemicals kept out of the local environment? These inquiries highlight the significance of facility design in securing community acceptance of a service. Zoning laws and several public interest organisations may also provide advice on how to construct service facilities that are in keeping with their neighbourhoods and environments [1]–[3].

Process Evaluation

Different Processes

Long ago, manufacturing students discovered that categorising processes was important for determining broad management concepts that would apply to all sectors that had the same process. For instance, all factory assembly activities, whether for cars or personal computers, have "flow" process features in common. We demonstrate that services may also be categorised by process to uncover management difficulties using the typical manufacturing process

categories provided. For instance, maintaining a perishable asset like an airline seat, hotel room, or cruise ship cabin is difficult for any business that uses a "batch" method. As the first stage in process analysis, we draw the process after determining the type of process.

Flowcharting

In order to manage service operations and make changes, it is essential to have the ability to diagram a process, identify the bottleneck operation, and ascertain the system capacity. The adage "If you can't draw it, you don't really understand it" is widely accepted. Which shows a sample swim lane flowchart of a typical graduate school admissions procedure, serves as the starting point for our discussion.

Diagrams of organisational activities that span functional boundaries called "swim lane flowcharts" show the handoffs across lanes. The most challenging part of creating a flowchart is getting everyone to agree on how the process should be carried out. The last figure, however, is helpful for training, coordinating operations across functions, and inspiring innovative ideas for development. For instance, how may the procedure be made better from the perspective of an applicant? The applicant could be able to follow the procedure with the use of an online inquiry system, which would eliminate the requirement for the admissions clerk to "contact applicant" when a folder is missing information.

1. Terminator: An ellipse signifies the beginning or end of a process.
2. Operation: A rectangle symbolises a procedure or stage in an activity.
3. Result: A diamond denotes a branch or a query.
4. Triangles are used to symbolise waiting or stockpiling of products.
5. Flow: An arrow depicts the flow of people, products, or information.

In order to acquire real estate, a loan or "mortgage" is often taken out on the asset. The lending company demands a precise description of the property as well as evidence that the title is free and clear of any encumbrances. Additionally, it is necessary to assess the buyer's creditworthiness. These services are provided by several independent mortgage servicing companies. An outline of the mortgage application procedure's procedural flow. We include the cycle time of each activity in the graphic because we want to use this example to demonstrate process concepts like the bottleneck operation and throughput time.

Gantt Diagram

An additional visual representation for comprehension and analysis is a schedule of activities for the mortgage servicing process. The development of three apps over time. Due to the unique order in which applications 1 and 2 and 3 are submitted, we may conclude that "property survey" is an uncommon activity. The "property survey" activity is known as the bottleneck since it never stops, and its CT of 90 minutes specifies the system output of one completed mortgage application every 90 minutes. Additionally, it can be shown that combining "credit report" and "title search" into a single activity that lasts 75 minutes will not reduce system productivity since, when merged, both activities still have 15 minutes of idle time for every 90-minute cycle. The Gantt chart has numerous applications, and Chapter 15, Managing Service Projects, will introduce it once again.

Terminology for Processes

Assuming one worker is allocated to each activity and an unlimited supply of mortgage applications, the following process-analysis concepts are defined and demonstrated using our mortgage service process example.

Cycle Period

Cycle time is the typical interval between consecutive unit completions. CT is the amount of time it typically takes to complete a procedure. In our example, getting a credit report typically takes 45 minutes. However, cycle time may also apply to a workspace where several servers are carrying out the same task. For instance, the CT for the Property Survey work area would be $90/2 = 45$ minutes if two surveyors were engaged. The cycle time for the whole system is the interval between consecutive consumers leaving during a busy moment. But first, the bottleneck has to be located in order to calculate the system cycle time.

Bottleneck

The constraining element for production is a bottleneck. The slowest process, in this case the Property Survey with a CT of 90 minutes, is often the bottleneck. A process bottleneck limits the rate at which units may travel through the process, much as the neck of a bottle restricts the flow of liquid. This limits the CT of the whole system. The bottleneck, which restricts the system's output, may be caused by a number of factors in addition to its slowest component, including labour availability, information, and most crucially for service providers—the frequency of client arrivals. Prior to a bottleneck, waiting spaces or queues are strategically placed to prevent the operation from starving and compromising its production. Remember that every hour spent at the bottleneck results in an hour less of system output. Eli Goldratt's book *The Goal*, which is considered to be a "must read" for aspirant operations managers, has as its main topic the importance of the bottleneck in comprehending processes.

When fully used, capacity represents the amount of output produced per unit of time. Any operation's unrestricted capacity is expressed as $1/CT$. For instance, since it takes 30 minutes to complete each application, the capacity of the Title Search activity is 2 applications per hour. The bottleneck capacity determines the total system capacity. The Property Survey bottleneck has the longest CT (90 minutes) in the mortgage procedure. As a result, the system can handle 2.33 applications per hour, or 5.33 applications each 8-hour day.

DISCUSSION

Utilisation of Capacity The amount of output actually produced in relation to the process capacity when it is completely occupied is known as capacity utilisation. If we handle 5 mortgages on a particular day, then our capacity utilisation for that day is $5/5.33$, or 93.75 percent. In Chapter 12, *Managing Waiting Lines*, we will discover that it is difficult for service organisations to operate at 100% capacity utilisation due to the fluctuation in client arrivals and service times. Be careful that aiming for 100% capacity utilisation for non-bottleneck tasks merely leads to more work-in-process rather than increased system output. The management performance indicator of capacity utilisation, especially for individual activities, should only be employed under extreme duress [4]–[6].

Processing Time

The amount of time needed to complete a procedure from the moment of entry to the time of departure is known as throughput time. The total throughput time is calculated by adding the average wait time in each queue to the critical route operation timings. The longest time route from start to finish of a process flow diagram is known as the critical path and is described as such in Chapter 15, Managing Service Projects. For our mortgage example, the critical path solely consists of the Property Survey and Final Approval activities and starts and ends with the terminator symbols Accept Mortgages and Finish Processing. The operations of Credit Report and Title Search, which together take 75 minutes, are not on the critical route since they do not include the bottleneck operation of Property Survey. The average wait time may be calculated using the queuing procedures in Appendix D or by computer simulation, however it is highly reliant on the arrival rate of mortgage applications in both cases.

Time for Rush Order Flow

Rush order flow time is the amount of time needed to complete an order from start to finish without having to wait in line. The time for the rush order flow in our scenario, which includes the Property Survey and Final Approval, is 105 minutes after the critical route.

Direct Labour Content Overall

The sum of all the operations times used to provide the service is the total direct labour content. This is sometimes referred to as "bill-able" hours in the context of professional services. Overhead and indirect labour hours are excluded from the computation.

Direct Employment of Labour

The proportion of hours that employees actually contribute to a fully booked service organisation is known as direct labour utilisation.

The layout, or organisation, of the service delivery system, in addition to facility design, is crucial for the ease of both the consumer and the service provider. No consumer should experience unneeded annoyance as a result of a poorly designed facility. Furthermore, a bad layout might cost money since it can cause service staff to spend time on useless tasks.

The Issue of Work Allocation and Product Layout

Some common services may be broken down into a rigid series of procedures or actions that all clients must go through. This is an illustration of a product layout that is often related to industrial assembly lines, when a product is put together following a predetermined path. The cafeteria is the most direct comparison, as patrons move their trays along while they put their meals together. To staff such a service, duties must be distributed across servers such that each job takes almost the same amount of time. A bottleneck is formed and the service line's capacity is determined by the task that requires the greatest time per client. Any modification to the service line's capacity necessitates consideration of the bottleneck activity. A worker may be added to the task, assistance can be given to shorten the activity duration, or the tasks can be regrouped to form a new line balance with new activity assignments. To prevent unneeded idleness and unfair task allocations, a well-balanced queue would include jobs that were about of equal duration.

The state office is under pressure to enhance efficiency so that it can handle 120 applications each hour with only one more clerk to its current personnel. The licence renewal procedure is now set up like a service line, with consumers handled in a predetermined order. Activity 1 must be completed first, followed by Activity 6, which must be handled by a uniformed officer under state regulation. An expensive digital camera and colour printer are needed for Activity 5. The bottleneck activity that sets the existing arrangement's capacity at 60 applications per hour is identified in the process flow diagram. One may believe that by concentrating just on the bottleneck, adding a second clerk to handle activity 3 would double the flow through the bottleneck and enable 120 applications to be processed every hour. However, since activity 4 would become the bottleneck, the throughput for this system would be capped at 90 applications per hour.

Because actions 1 and 4 have been combined to establish a new position that more evenly distributes the workload among the employees, the suggested process design, with seven clerks, can process the requisite 120 applications per hour. How did we come to combine these two activities? First, keep in mind that each stage of the procedure must be completed with a flow rate of at least 120 applications per hour. Activities 2 and 6 don't need to be further explored since they are currently being carried out at this pace. However, activity 3 needs a second clerk since only two clerks working simultaneously can handle the combined flow rate of 120 applications per hour. The next question to address is if it is feasible to combine quick tasks into one that can be completed in 60 seconds or less. We may do a combined task taking 55 seconds per applicant by combining action 1, which takes 15 seconds, with activity 4, which takes 40 seconds. Please take note that this solution necessitates the purchase of one extra eye-testing device. Combining tasks 4 and 5 would provide a job with a flow rate of 60 candidates per hour, but this would need the acquisition of an extra pricey camera. Can you come up with another process design that satisfies the capacity objective and can be seen by clients and staff as providing more individualised service?

The layout of the product may be drastically rethought about using the driver's licence office as an example. The whole procedure might be reengineered if funds were available to purchase computers, new eye-testing tools, and cameras. Consider teaching each clerk to do all five tasks in 165 seconds, which translates to an individual flow rate of around 22 clients per hour. As indicated a client coming now would have to choose between six clerks who were working simultaneously. Customers would like this approach, however, since one clerk would handle all the transactions and they wouldn't have to wait while being handed from one clerk to another. Furthermore, because information wouldn't need to be repeated, one would anticipate that the overall time may be reduced. Finally, since just the number of clerks necessary to fulfil projected demand must be on duty, the office's employment would now be flexible. The investment in six work stations might be readily justified by the labour savings [7]–[9].

Process Layout and the Problem of Relative Location

A process layout offers some degree of customisation by allowing clients to choose the order of service operations to suit their demands. The structure of the process also makes it possible to customise the service to the needs of the client, resulting in the provision of personalised services. More highly trained service providers that have the freedom to cater the service to consumers' wants are needed in order to deliver services that can be customised. Examples of

professional services that are segmented into specialisations include law, medicine, and consulting.

The necessity for a waiting room in each department arises from the service provider's perception that the client flow is sporadic. Customers pick various service combinations and put varied demands on the services offered, which causes demand variability at each department. Customers often discover that a specific department is busy when they arrive and must wait in line, which typically works on a first-come, first-served basis [10].

To prevent client confusion and to shape behaviour, the psychological effects of service facility design and layout were taken into consideration. The idea of a servicescape was used to demonstrate the behavioural effects of environmental features on customers and employees of a service facility. Flexibility, security, and aesthetics were all considered to be important components of facility design, which shaped how customers experienced services. Building a process flow diagram is the first step in doing a process analysis. This diagram may be used to identify the system bottleneck and calculate the throughput time. The product and process categories of the facility's layout were separated, and visual tools for analysis were developed.

CONCLUSION

This review paper is an invaluable resource for organisations looking to improve their service environments by thoroughly exploring the traits and factors connected with a facility enabling service delivery. In order to attain service excellence, the results highlight the need of careful facility design, seamless technological integration, agility, and a customer-centric attitude. Organisations may build facilities that not only support efficient operations but also improve the entire customer experience and contribute to long-term success in the service sector by recognising and applying these features.

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CHAPTER 2

EVALUATION OF SERVICE EXPERIENCE

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ABSTRACT:

The client, service organisation, and contact personnel's interacting interests are shown to form a triangle in this chapter's illustration of the service encounter. The requirement for flexibility and the empowerment of contact workers results from efforts to exercise control over the transaction by each party to the service encounter. Following that is a discussion on service organisation culture, with examples of how the creators of great service businesses established a set of values and expectations motivating their staff to concentrate on providing top-notch customer service. The selection and training of tactical troops are the next topics covered. Next, the notion of the consumer as a co-producer is examined, along with the diverse expectations and attitudes of customers. A discussion of management's role in encouraging a customer service orientation among its workers follows the discovery of a strong association between the views of service quality held by contact staff and consumers.

KEYWORDS:

Culture, Consumer, Organization, Service, Value.

INTRODUCTION

An interaction between a service provider and a consumer best describes the majority of services. The frequently short meeting is a point in time when the client is assessing the service and establishing an opinion of its quality. Richard Normann has referred to this interaction as a "moment of truth" since it determines the quality of the service in the customer's mind. A consumer has several interactions with various service providers, and each crucial time presents a chance to affect how the customer views the calibre of the provided services. For instance, a traveller on an airline goes through a sequence of interactions, starting with the ticket purchase, continuing with baggage check-in at the airport, in-flight service, baggage claim upon arrival, and concluding with the award of frequent flyer points.

Jan Carlzon, the CEO of Scandinavian Airlines System, concentrated on these encounters in the reorganisation of SAS to build a unique and competitive position in terms of service quality after realising the importance of such "moments of truth" in developing a reputation for superior quality. The organisation exists to support the frontline staff who have direct consumer interaction, in accordance with Jan Carlzon's concept. His innovative ideas turned the conventional organisational structure on its head and positioned the customer-facing staff at the top. The service of those frontline employees, who in turn serviced the client, fell on everyone else. Refocusing on customer satisfaction and controlling moments of truth was signalled by the organisation chart change. It's notable that its execution involved segmenting the business into

several profit centres right down to the route level and giving managers autonomy over their own judgements [1]–[3].

Triad of Service Encounters

The active involvement of the consumer in the service producing process is one of the distinctive qualities of services. Each crucial moment includes a customer and a service provider interacting; each has a part to play in the environment that the service provider has created. The connections between the three participants in the service encounter are captured by the triad of the service encounter depicted, which also highlights potential points of contention. In order to safeguard their profits and maintain competitiveness, managers of for-profit service organisations are motivated to provide services as effectively as feasible. Although nonprofit service organisations may choose for effectiveness above efficiency, they nevertheless have to work within the constraints set by a budget. Managers often set rules and procedures on the contact staff to restrict their autonomy and discretion while serving the client in order to regulate service delivery. The same guidelines and practises are also meant to restrict the scope of services offered to clients and the subsequent lack of customisation that can leave them unsatisfied. The relationship between contact staff and the consumer also includes the perception of control on both sides. The client is trying to take charge of the service encounter to get the most out of it, while the contact personnel are trying to regulate the customer's behaviour to make their own job more manageable and less stressful. The three parties would benefit much from cooperating to provide a beneficial service interaction. However, when one side controls the connection by concentrating only on his or her own management of the encounter, the crucial time might become dysfunctional. The conflict that results when each participant takes control of the interaction in turn is shown by the following scenarios.

Service Organisation Takes Control of the Situation

An organisation could standardise service delivery by enforcing stringent operational rules in order to be effective and, perhaps, to adhere to a cost leadership plan, severely restricting the contact personnel's discretion in the process. There are just a few conventional service alternatives offered to customers; there is no personalised assistance. Numerous franchise businesses, like McDonald's, Jiffy Lube, and H&R Block, have found success by dominating the service experience via structural organisation and surroundings. A large part of their success has come from educating customers about what to expect from their service; however, a large part of the frustration that customers feel with other institutions, which are derisively referred to as "bureaucracies," comes from contact personnel lacking the autonomy to address specific customer needs. Although contact staff in these organisations may feel for the consumer, they are compelled to follow the rules, which reduces their work happiness.

Encounters with Contact Personnel

In order to lessen their own stress when serving picky consumers, service staff often tries to keep service encounters to a minimum. Contact staff may believe they have a great deal of power over clients if they are given autonomy in their role. Due to the service provider's perceived level of knowledge, the client is expected to have a great deal of faith in the contact person's judgement. The inadequacies of the tact personnel-dominated interaction are best shown by the connection between the doctor and patient. The patient is put in a subservient position with little influence over the experience and isn't even called a "customer." Furthermore, associated organisations, in

this example a hospital, are exposed to enormous demands made on them by individual staff doctors who have little concern for efficiency issues.

Customer-Centered Experience

The extremes of standardised and customised services provide customers the chance to direct the interaction. Self-service is a choice that provides clients total discretion over the minimal service that is offered for standardised services. For instance, the consumer doesn't need to interact with anybody at a self-service petrol station that has a credit card reader. For a consumer with few service wants or preferences, the outcome may be highly effective and satisfactory. But all of the company's resources could be required, at a significant cost to efficiency, for a customised service like legal representation in a criminal prosecution.

DISCUSSION

An increasingly common variant is the online encounter, where the "contact personnel" box is changed to a Web address. The service company has a hurdle in creating a website that would draw returning clients. A survey tool called E-S-QUAL was created in an attempt to evaluate the efficacy of websites. The 22-item survey has four dimensions: efficiency, system availability, fulfilment, and privacy. All three parties' needs for control must be balanced for a service interaction to be satisfying and successful. When contact staff are adequately taught and the customer's expectations and involvement in the delivery process are successfully conveyed, the organization's demand for efficiency may be addressed and it can continue to operate cheaply. We start with the service organisation in our examination of methods for handling the service encounter.

The Organisation for Services

The setting for the service encounter is created by the service organisation. The interactions between customer and contact staff take place within the cultural and physical framework of an organisation.

Culture

Why do we choose one company over another when looking for work or service? Frequently, customers rely their decision on a company's reputation as a desirable location to work or buy. This reputation is founded on the identity or culture of the organisation. There have been many definitions of organisational culture put forth:

1. An organization's culture is a set of shared values and conventions that creates norms that have a significant impact on how people or groups behave inside that organisation.
2. An organization's culture is made up of the customs and values that set it apart from other businesses and give its basic framework some life.
3. Organisational culture is a collection of shared values that unites the group and gives it a unique character.

Whether on design or accidentally, the founders and/or top management of a service organisation create a climate or culture that dictates a standard of conduct or set of values to direct employee decision-making inside the company. Consider ServiceMaster, a very lucrative firm that offers housekeeping services to hospitals and other businesses. Carol Loomis noticed when researching ServiceMaster that the company's name mirrored its principle of "Service to the Master."The

business, which was started by the late Marion E. Wade, a devoted Baptist, has always represented itself as being motivated by Christian principles. The cafeteria wall at ServiceMaster's suburban headquarters proclaims that "Joy cometh in the morning," and although there are no "Cleanliness is next to Godliness" signs around, the neatness and shine of the office project the thought. The first of its corporate objectives is "to honour God in all we do."

Another strategy for communicating values is via language choice, as the Walt Disney Corporation shows. Because Disney theme parks are in the entertainment industry, show business jargon is often employed. Casting is used in place of Personnel. "Cast members" is the term used to refer to employees in order to foster the proper attitude. Regardless matter whether they work "onstage" or "backstage," cast members are needed to "put on the show."

The aforementioned instances show how a company's values, when regularly articulated by management, allow contact staff to operate with a great deal of liberty since their decisions are based on a common set of principles. Stories and legends about individual risk-taking on behalf of the business and its clients are often used to convey these values. With the tagline "absolutely positively overnight," Federal Express has numerous tales of exceptional staff exploits to uphold that service promise. Consider the pickup driver who, when faced with a collection box he couldn't open, decided to wrestle the entire box into his car rather than leave it there until someone could come out to fix it so the packages it contained could be freed and delivered the following day.

A Common Goal Helps the Organisation.

the conventional level of supervision, which presumes that only management is imbued with authority to act on behalf of the organisation, is no longer necessary since contact workers are enabled to make choices without the need for that degree of supervision.

Empowerment

Delegation is not the first step in empowering workers; rather, it should be followed by complete faith in their innate ability to weigh options and properly carry out original judgements. Each individual has the potential to create a change that can neither be given nor taken away when they are empowered. Delegation is the act of carrying out a certain duty on someone else's behalf as a proxy. It is not authority, but rather permission that is often granted and revoked. A brand-new kind of service organisation has arisen, and its shape is best described as an inverted T. Because contact staff in this organisation are taught, motivated, and given timely computer-based information that allows them to manage the service encounter at the point of delivery, the layers of supervision are significantly reduced [4]–[6].

The creative SAS president, Jan Carlzon, is cited as saying:

Employees only benefit from instructions when they are aware of their own limits. On the other hand, awareness of their options and possibilities gives them such knowledge to release someone from strict regulation by rules, regulations, and directives. By allowing that person the freedom to be accountable for his thoughts, choices, and actions, you may unleash latent potential that would otherwise be unreachable to both the person and the business. Anyone with knowledge is forced to accept responsibility. Perhaps it is unexpected that Taco Bell has emerged as the new role model for staff empowerment in customer service. ServiceMaster, Marriott, and Dayton

Hudson are some of the other companies that have adopted this new strategy. Senior managers at these companies all concur that if given the chance, employees want to produce outstanding job and will do so. As a result, they have pledged to invest as much in people as they do in machines, if not more, to use technology to support contact personnel rather than to monitor or replace them, to view the hiring and training of contact personnel as essential to the success of the company, and to tie pay to performance for all employees. The conventional supervisory function of middle management is significantly diminished in this style of organisation, and middle managers instead serve as facilitators for the frontline or tactical staff. More importantly, it's essential to invest in computer information systems to provide front-line staff the skills they need to handle issues as they emerge and guarantee a good customer experience.

Control Mechanisms

outlines four organisational control mechanisms to promote employee empowerment and creativity. An organization's culture is well-articulated, which helps the belief system. Boundary systems provide restrictions on employee initiative without encouraging the kind of negative thinking that comes from following protocols. Diagnostic tools provide quantifiable objectives to reach. Because providing innovative solutions for clients is essential to the organization's existence, "knowledge industries" like consulting companies are the best candidates for the interactive control system. A motivated, knowledgeable, skilled, devoted, and well-trained contact team is essential. Front-line employees should be able to handle their own affairs, accept responsibility, and react to client demand.

Contact the Staff

Ideal personality traits for customer service representatives include adaptability, tolerance for ambiguity, the capacity to observe and modify behaviour in response to environmental clues, and empathy for clients. Age, education, sales-related expertise, sales training, and IQ have all been determined to be less significant than the final characteristic.

While some people may find working in frontline service to be monotonous and dull, others may see the position as a chance to engage with a wide range of people. High contact service professions may appeal to those with the appropriate interpersonal skills, but a screening procedure is still important to guarantee high-quality moments of truth.

Selection

Although there are no accurate assessments that can be used to gauge someone's service orientation, several interviewing strategies have shown to be effective. Evaluation techniques for prospective front-line personnel have included abstract inquiry, situational vignettes, and role acting.

Abstract Inquiries

In the abstract interview, open-ended questions are posed. They provide information about a candidate's capacity to apply knowledge gained from prior experiences to the current service scenario. "From your past work experience, what type of customer was most difficult for you to deal with and why?" is an example of a question that evaluates an applicant's attention to the surroundings. What was the customer's main complaint or unfavourable trait? might be a question to test if an applicant actively gathers information. How did you treat the customer? might be one

of the last questions to gauge the applicant's interpersonal style." and "How can I approach that kind of consumer in the best way?" The use of abstract questions may also be utilised to determine a person's adaptability. An competent worker will pay attention to details in both his or her personal and professional lives. People who take into account the happenings around them and can explain their relevance often learn more quickly.

Some candidates will be better able to discuss extensively about their prior experiences than others due to their personality and preparation for the interview. Finally, there is no assurance that the ability to reflect on past events necessarily will guarantee that such perceptiveness and flexibility will transfer to the job. However, careful listening and probing by the interviewer for the substance of an answer to an abstract question will lessen the possibility of being deceived with "puffery."

Contextual Vignette

The candidate must respond to inquiries pertaining to a particular circumstance during a situational vignette interview. Take the following scenario vignette, for instance:

A client returns several tiny cakes to a caterer the day after they've served a big event, alleging they were stale. The guy is asking for a refund, but you can scarcely hear him over the counter because of how frightened and soft-spoken he is. Because they don't resemble the creations of your chef, you are certain that your company did not manufacture such cakes. How would you respond?

The ability to present a scenario like this may provide insight into a candidate's intuition, interpersonal skills, common sense, and judgement. Additional inquiries concerning the circumstance may be used to learn more about a candidate's adaptability, such as, "How would you manage the individual if, suddenly, he was to become irritated and insistent? What actions would you take to address the problem?" An candidate with strong communication skills may still not be able to clearly express a real desire to serve clients or an empathetic nature in situational vignettes, which provide the chance to assess applicants' ability to "think on their feet." Once again, the interviewer must pay particular attention to both the content and delivery of an applicant's answer.

Play Acting

During a role-playing interview, candidates are required to interact with a simulated setting and respond as if it were a genuine service environment. In the last stage of hiring, role acting is often employed, and employees are requested to participate by taking on the roles of "actors" for the scenario. An interviewer may see a candidate under pressure by using role-playing. As the interview session develops, interviewers that use this strategy may explore and alter the context. Applicants are obliged to use their own words and respond to the actual scenario rather than explaining it in this manner, which enables more realistic replies than either the abstract questioning or situational vignette interviews. Direct comparison of applicants is challenging, despite the fact that role acting offers a fantastic chance to examine a candidate's skills and flaws in a genuine client contact. Role acting does need for meticulous writing, and the 'actors' must practise their parts in advance of the interview [7]–[9].

Training

The majority of employee handbooks and training manuals for customer-contact staff are dedicated to describing the technical abilities required to execute the positions. For instance, they often go into great depth on how to operate cash registers, dress appropriately, and enforce safety regulations, but they ignore customer interaction skills with the advice to be friendly and smile. Problem consumers and service failure are two types of encounters between customers and contact workers that are difficult.

Customers' Unrealistic Expectations

A failure in the technical service delivery is not the root cause of around 75% of the reported communication issues. These challenging situations include clients who have high expectations that the service delivery model cannot fulfil. Examples are customers who snap their fingers and shout at staff or travellers who carry large bags onto an aeroplane. Unrealistic consumer expectations provide five difficulties:

1. Unjustified requests services that the business is unable to provide or client requests that call for unwarranted attention.
2. Aggressive or abusive behaviour customers' verbal or physical assault of staff members.
3. Unacceptable conduct. Customers behaving improperly or becoming drunk.
4. Unexpected requests customers with medical or linguistic challenges will get special care.
5. Demands that go against the rules. requests that cannot be granted due to laws, safety standards, or business policy.

Service Error

The contact workers must communicate more when the service delivery mechanism fails. However, service outages provide a singular chance for contact staff to show creativity and adaptability in their recovery. There are three distinct categories of service failures:

1. **A Lack of Service:** Services that one might often anticipate or be able to access are absent.
2. **Sluggish Operation:** Customers must wait a significant amount of time for service.
3. **Terrible Service:** The level of service is below acceptable levels.

Unavoidable customer communication issues need contact staff with the interpersonal skills and training to stop a bad situation from becoming worse. Programmes may be created to instruct contact people on how to respond in certain circumstances. For instance, the server may appeal to the customer's sense of justice while dealing with excessive expectations by pointing out that the requirements of other customers will be jeopardized as seen above for category 1 challenges. For each potential scenario, real scripts may be created and practised. When a traveller says, "I want to bring all my bags on board," an employee should just respond, "I'm really sorry, but federal safety standards allows a person to only two carry-on items small enough to be placed beneath the seat or overhead. Please allow me to inspect your bigger parts all the way to your destination [10]." A different strategy includes broad communication skill instruction. This method should make it easier for contact employees to prepare for the many kinds of exchanges they could have, broaden their repertoire of potential replies, and provide decision-making guidelines for selecting the best solutions to a particular circumstance. The perfect environment

for developing this communication expertise may be found in role acting. Well-trained contact workers will be able to manage the service interaction in a professional way, which will boost customer satisfaction and reduce provider stress and aggravation.

CONCLUSION

In determining customer happiness, brand loyalty, and overall company performance, the service experience is crucial. From first contact through after-service support, it includes all contacts and engagements between service providers and clients. Numerous characteristics, such as individualised attention, responsiveness, dependability, empathy, and efficient issue solving, define a pleasant service experience. Delivering outstanding service experiences must be a top priority for service providers. To do this, they must comprehend consumer demands, establish clear expectations, and continually meet or exceed those expectations. The customer experience may be greatly improved by investing in staff training, fostering a customer-centric culture, and using technology to improve service delivery. Organisations may stand out from rivals, encourage client loyalty, and build a solid reputation by offering distinctive and enjoyable service experiences. Organisations must continuously develop and be dedicated to providing excellent client experiences if they are to adapt to changing consumer preferences, maintain a competitive advantage, and achieve long-term success in today's service-oriented market.

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CHAPTER 3

A BRIEF DISCUSSION MAKING AN ETHICAL ENVIRONMENT

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ABSTRACT:

In order to encourage ethical behaviour, develop trust, and preserve integrity in their business practises, organisations must create and cultivate an ethical atmosphere. Drawing on previous research and ethical best practises, this abstract examines the essential components and tactics required in creating an ethical atmosphere. Strong ethical leadership is the primary component in creating an ethical atmosphere. By modelling ethical behaviour, outlining clear principles and expectations, and fostering an integrity-centered culture across the company, ethical leaders set the bar high for others to follow. Leaders should set an example by making moral choices and showing accountability, openness, and fairness. Creating a strong code of ethics or a code of conduct is the second component. These texts set out the moral principles and rules that workers must follow. A well-communicated code of ethics acts as a guide for moral decision-making and clarifies what conduct is required in different circumstances. Education and training in ethics make up the third component. To increase knowledge of ethical concerns, encourage ethical decision-making abilities, and guarantee that workers are aware of the organization's ethical standards, organisations should regularly provide training sessions and educational programmes. Employees who get ongoing training are better equipped to deal with moral quandaries and support a culture of lifelong learning.

KEYWORDS:

Culture, Ethical, Organization, Services, Work.

INTRODUCTION

Effective communication and transparency make up the fourth component. Employees are more likely to voice concerns, report ethical transgressions, and ask for advice when there are open lines of communication. To ensure that workers feel secure and at ease reporting unethical behaviour, organisations could set up methods like anonymous reporting systems or ethics hotlines. Transparent communication about moral issues fosters confidence and reflects an organization's commitment to moral behaviour. Establishing strong ethics-related rules and processes is the sixth component. Policies that address certain ethical concerns, such as conflicts of interest, bribery, discrimination, or data privacy, should be created and enforced by organisations. These regulations provide workers specific rules to adhere to and aid in discouraging unethical behaviour.

Enforcement and accountability make up the sixth component. Organisations should have systems in place to quickly detect and rectify ethical transgressions. This involves having fair and consistent disciplinary measures in place for anyone who act unethically. Individual accountability strengthens the value of ethical conduct and conveys a clear message that ethical

transgressions will not be tolerated. Promoting an ethical culture is the last component. Organisations should support moral decision-making among workers by rewarding moral behaviour and promoting a good work environment. Recognising and praising ethical behaviour strengthens the organization's commitment to ethics and fosters a feeling of shared ideals [1]–[3].

The societal expectation of organisational self-regulation in the marketplace has changed from what it formerly was. The professions of law, medicine, and accountancy, as well as financial institutions like banking and insurance, formerly saw themselves as private-sector actors with public obligations. In the past, attorneys behaved with a sense of stewardship, considering not just how to advance their business but also what was the right course of action for the whole system which is why they are still referred to as "officers of the court." That meant that attorneys had to discourage their clients from wasting time on pointless lawsuits or mergers. During the late 19th century, Elihu Root, a prominent member of the New York bar, famously said that "about half of a decent lawyer's practise consists of telling would-be clients that they are damned fools and should stop."

Customer service representatives who work alone often find themselves in precarious circumstances where they must balance competing demands while maintaining high moral standards. How workers could act unethically to make up for their errors, to boost the company's profits, or to please a picky client. Managers must have a strategy for teaching their staff ethical behaviour if they are to avoid the harmful effects of unethical opportunism and create a culture of trust and integrity.

According to Schwepker and Hartline, formal and informal controls are essential for fostering ethical behaviour since they will motivate employees to provide high-quality services and be satisfied at their jobs. To establish limits for what is deemed acceptable behaviour, formal controls are required. Employees monitor and regulate their ethical behaviour both individually and within work groups thanks to the social and cultural milieu fostered by informal controls.

The Client

While the same transaction is often regular for the service provider, every purchase is an important occasion for the client. Consider the very private and dramatic roles performed by a client going on an exotic trip or seeking medical attention. The emotional engagement that is associated with the ordinary purchase of petrol at a self-serve station or an overnight stay at a cheap hotel is modest. Unfortunately, it is extremely difficult for bored contact staff to retain a same degree of emotional investment when they visit hundreds of clients each week.

Attitudes and Expectations

Similar to how they would for a product, service clients are driven to hunt for a service, and their expectations similarly influence how they buy. Four categories of shopping-goods consumers were identified by Gregory Stone in his now-famous topology.¹³ The following definitions have been adjusted for the service customer:

1. **The thrifty consumer:** This client wants to get the most out of their time, effort, and financial investments. He or she is a picky, sometimes demanding client who is on the lookout for a deal that will put the service provider's ability to compete in the market to the test. The loss of these clients acts as a warning sign of impending dangers from other businesses.

2. **The moral consumer:** This client feels morally obligated to support companies that uphold social responsibility. Service businesses that have a reputation for providing community service may establish a devoted clientele; for instance, McDonald's has benefited from its Ronald McDonald House programme for families of sick children.
3. **The client who is personalizing:** This client desires communication and interpersonal fulfilment from the service interaction. The local family restaurant has long been known for its first-name greetings, but front-line staff in many other companies can provide a comparable personalised experience by skillfully using computerised client data.
4. **The consumer of convenience:** Convenience is the key to luring this client, who has no interest in shopping for the service. Clients that want convenience are often ready to pay more for individualised or hassle-free service; as an example, supermarkets that provide home delivery may appeal to these clients.

DISCUSSION

When given the option of choosing between a self-service option and the traditional full-service approach, customers' attitudes towards the need to control the service encounter were the focus of a study. Customers who were interviewed appeared to be using the following dimensions in their selection: amount of time involved, customer's control of the situation, efficiency of the process, amount of information provided, and amount of information received. It is not unexpected that clients who were considering the self-service option thought the second dimension was crucial to their decision. The survey included a wide range of services, including banks, petrol stations, hotels and airlines. Utilising this discovery, services competing on a cost leadership strategy may lower costs by including the client as a coproducer.

Scripts' Function in Coproduction

Both the service provider and the client have a part to play in the service transaction. Customers of services are expected to do specified duties that society has set out, such as the steps necessary to cash a cheque at a bank. Assembling their meals and delivering them to the table in a cafeteria, feeding themselves at the salad bar or busing their own tables are just a few examples of the productive roles that diners may play in certain restaurants. Each time, the client has picked up a set of actions that are suitable for the circumstance. The client is acting in accordance with a script that is either suggested by the specific design of the service being supplied or is established by society standards as part of the service delivery process as a partial employee with a function to perform.

Customers have a range of scripts that they have learnt to employ throughout various service interactions. Both the client and the service provider may anticipate one another's behaviour as they fulfil their respective duties by adhering to the proper script. As a result, each participant anticipates feeling some level of control throughout the service encounter. Customers abusing their script may cause issues. For instance, a client at a fast-food restaurant is supposed to clear the table after completing their meal, but if this script is broken, a staff must do the duty.

Royalty-Free/CORBIS

It may take some time for consumers to accept new technology that takes the place of a human customer support interaction. It now takes some work to master a new job for what was formerly a "mindless" regular service encounter. For instance, the installation of self-scanning checkout

equipment in home improvement and grocery shops necessitates the presence of an assistant nearby to guide clients through the new procedure. The dedicated attendant may no longer be required after consumers get used to their new routine and begin to value the shorter checkout lines, at which point the entire value of the self-checkout investment will become apparent. If the change becomes a logical adjustment of prior behaviour, teaching clients a new role will be easier. The fact that all apps use the same user interface and only one script has to be learnt is a contributing factor to the widespread popularity of the Windows operating system for PCs.

Overview of Service Interactions

Only human interactions have been covered in our exploration of the service encounter triad. However, it demonstrates that the service provider may be a human person serving a machine, another machine serving a human being, or a machine serving a human being. The use of technology in lieu of human service providers is becoming more widespread in this age of the Internet. Almost all service providers have websites for their clients, with financial services companies leading the pack [4]–[6].

A survey of 23 branch banks found a strong association between employees' and customers' opinions of the level of service provided. Data from several branch banks as individual dots. How do you believe your bank's clients generally feel about the level of service they get at your branch? Customers were asked: "Describe the general quality of the service received at your branch. Further investigation revealed that consumers thought the following branches provided superior service: A more impassioned service focus is present. The branch manager places a strong emphasis on service while employees go about their work. All client accounts, not just those of big account holders, are actively being sought for. The branch is adequately manned with knowledgeable tellers. The supplies are sufficient, and the equipment is in good condition. Additionally, consumers not only claimed that service was of the highest calibre when workers said that the management placed a strong emphasis on it, but also that:

1. The tellers were kind and knowledgeable.
2. The number of employees was appropriate.
3. The branch seems to be properly run.
4. Teller turnover was minimal.
5. The employees have a good sense of humour at work.

According to this research, clients experience better service when staff perceive a strong service orientation. Customer-observable superior service practises and processes that also seem to suit staff perceptions of the right approach to customer service are produced by establishing a customer service orientation. As a result, even if workers and customers have distinct opinions on service, they both have good perceptions of organisational performance. For instance, if a bank staff gets to know a client, the cost of servicing that customer drops since time is saved in identity verification and demands may be anticipated. This connection that forms between the consumer and the employee is referred to as the "satisfaction mirror." The devoted client appreciates the increased efficiency and more tailored service. The gratification of a closer, more human connection benefits both sides. The satisfaction mirror also offers a management lesson. The way management interacts with the contact staff is evident in how they handle the external clients.

Chain of Service Profits

According to the service profit chain, there is a connection between profitability, customer loyalty, and service value and staff competency, satisfaction, and productivity. demonstrates how profitable increase in sales comes from repeat consumers. Satisfaction, which is impacted by the service's perceived value, leads to loyal consumers. Employees that are content, dedicated, competent, and productive provide value to the service. Employee satisfaction and loyalty start with hiring and training, but they also demand spending on information technology and other workplace amenities that provide workers the flexibility they need to serve consumers.

Retention of customers and repeat business Referral

1. Employee happiness is driven by internal quality. Internal service quality refers to the setting in which employees operate and encompasses job design, staff development and selection, incentives and recognition, customer service information access, and workplace technology. A telephone service agent at USAA, a financial services organisation that caters to the military community, is assisted by a sophisticated information system that displays comprehensive client information files on his or her monitor when a customer provides a membership number. The institution, which has its headquarters in a San Antonio suburb, has a tiny college campus-like appearance. Modern job-related training is a requirement of every employee and is provided in 75 classes.
2. Retention and productivity are driven by employee satisfaction. The loss of productivity and lowered client satisfaction are the true costs of staff turnover in the majority of service-related occupations. Customer satisfaction is strongly correlated with low staff turnover in businesses that provide personalised services. The loss of commissions while a replacement is cultivating connections with clients, for instance, is how much it would cost a securities business to lose a valuable broker. Productivity may also be influenced by employee happiness. Due in part to its excellent staff retention rate, Southwest Airlines has regularly been the most profitable airline. The lowest in the sector, its turnover rate is less than 5% annually.
3. Service value is driven by productivity and employee retention. Even though Southwest Airlines does not assign seats, provide meals, or connect its reservation system with that of other airlines, customers consistently grade the airline highly for value. Customers put a high priority on regular departures, prompt service, pleasant staff, and very inexpensive rates. These inexpensive rates are made feasible in part by highly skilled, multi-tasking staff who can turn around an aircraft at the gate in under 15 minutes.
4. Customer happiness is driven by service quality. By comparing the outcomes obtained to the entire expenditures associated with receiving the service, customer value is determined. The casualty insurance provider, Progressive Corporation, adds value to its customers by processing and paying claims swiftly and with minimum work on the part of policyholders. For instance, Progressive flies a team to the site of large disasters so that it can process claims quickly, provide support services, cut down on legal fees, and actually give wounded parties more money [7]–[9].
5. Customer loyalty is influenced by customer pleasure. Xerox called these very satisfied customers "apostles," because they would convert the uninitiated to their product, when it polled its customers using a five-point scale ranging from "extremely dissatisfied" to "very satisfied," it discovered that "very satisfied" customers were six times more likely to repurchase Xerox products and services than those who were just "satisfied." The

"terrorists," or disgruntled consumers who publicly criticise the business, represent the opposite extreme.

6. Customer retention is the key to profitability and expansion. The quality of market share, assessed in terms of customer loyalty, demands as much attention as the quantity of share since a 5% increase in customer loyalty may result in a profit gain of 25 to 85%. For instance, Columbus, Ohio-based Banc One, a successful bank, has created a complex system to measure client loyalty by counting the number of services clients utilise and the length of their connection with Banc One [10].

CONCLUSION

The client and contact employees both exert influence over the service process during the service encounter in a setting that has been established by the service organisation. Many service organisations have given their contact workers greater freedom to exercise more autonomy as a result of the need of flexibility in satisfying client requests. Creating an ethical workplace calls for capable ethical leadership, a transparent code of ethics, extensive training programmes, efficient communication, solid rules and procedures, accountability, and a culture that values ethical behaviour. By putting these components into practice, organisations may foster a culture where moral decision-making is engrained, resulting in moral behaviour, trust, and long-term success.

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CHAPTER 4

A STUDY ON SERVICE CENTRE ADDRESS

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ABSTRACT:

From a marketing standpoint, service spot focuses on bringing clients to a place due to convenience or physical features. However, geography also has an influence on personnel and the way services are delivered. Think about the experience of a Los Angeles-based insurance company. The examination of strategic location concerns opens this chapter. For instance, competitive clustering or saturation marketing methods are used to draw customers to a service location. Other methods of providing services, including employing marketing periodicals and the Internet, eliminate the need for customers to travel, allowing the choice of the site to be made based on other factors like cost or the availability of trained labour. Location models need a lot of data from geographic information systems. The discussion of modelling issues and a review of various facility placement strategies for both single- and multiple-facility settings round up the chapter.

KEYWORDS:

Company, Clustering, Health, Marketing, Services.

INTRODUCTION

An insurance company in Los Angeles decentralized its operations by utilising telecommunications and strategically positioning its satellite offices, according to a study by David A. Lopez and Paul Gray.¹ An analysis of the advantages and disadvantages to the insurance company when work was moved to the workers rather than when workers moved to their jobs was conducted. Since employees at their offices often utilise the company's computer systems for ordinary clerical duties, insurance firms and other information-based sectors are suitable candidates for employer decentralisation. A network of regional satellite offices in the suburbs where the employees reside would take the role of the centralised operation in downtown Los Angeles under the suggested concept.

The research also included a location study to estimate the size, location, and number of satellites that would minimise the fixed costs of creating the satellite offices as well as the variable expenses related to employee travel. The corporation benefited from the decentralisation strategy in a number of ways, including decreased staffing needs, less employee turnover and training, decreased compensation for clerical workers, removal of a lunch programme, and greater money from leasing the headquarters property. Employees that had a net advantage over their lower pay and loss of subsidised lunch were those whose commute was cut by at least 512 kilometres. This employee incentive is crucial given the rising cost of fuel for transportation [1]–[3].

It was discovered that life insurance underwriting and insurance policy servicing could be done remotely utilising internet computers. For intimate interactions, phone conversations often

sufficed and face-to-face visits were not necessary. These results support findings from prior research conducted in Britain and Sweden showing people only need in-person interactions for initial meetings and frequent refresher sessions. They don't need ongoing in-person interactions to make choices or handle daily tasks. Location choices have historically been made intuitively and have had a wide range of success. Although opportunistic considerations like site availability and favourable leasing are often used in site selection, a quantitative analysis might be helpful to prevent a serious error. For instance, being the lone business in a vacant mall has no benefit, no matter how inexpensive the rent may be.

Locational Strategy Considerations

Flexibility, competitive positioning, demand management, and focus are just a few of the strategic location features that were found in a study of La Quinta Motor Inns to understand why certain inns were successful and others weren't. The ability of a place to adapt to shifting economic conditions is measured by its flexibility. It is crucial to choose sites that can adapt to future economic, demographic, cultural, and competitive changes since location selections include long-term commitments and capital-intensive characteristics. For instance, placing locations throughout many states might lower the overall danger of a financial catastrophe brought on by localised economic downturns. By choosing certain locations close to inelastic demand, this portfolio approach to multisite placement might be strengthened.

Competitive positioning refers to strategies used by the company to position itself in relation to its rivals. By strengthening a company's competitive position and generating market awareness, many sites may act as a barrier to competition. Prior to the market's development, attractive sites may be bought and held, preventing the competitors from getting access and erecting an artificial barrier to entry. Controlling demand's amount, quality, and timeliness is known as demand management. Hotels, for instance, are unable to efficiently manage capacity due to the fixed nature of the facility. However, a hotel may regulate demand by positioning itself next to a variety of market generators that provide a continuous supply regardless of the state of the economy, the day of the week, or the season.

By providing the same tightly defined service at several locations, focus may be established. A standard facility is created by many multisite service companies and may be replicated at several sites. Although this "cookie-cutter" strategy facilitates growth, locations that are near together may compete for the same customers. If a company creates a pattern of planned development for its multisite expansion, the issue of demand cannibalization may be avoided. The notion of competitive clustering, which is employed for buying items, as well as a tactic called saturation marketing that avoids the cannibalization curse are the first strategic location concerns we will examine in the discussion that follows. Other approaches employ marketing middlemen, communication instead of travel, the physical separation of front and back office activities, and lastly the use of the Internet to reach a worldwide audience to expand the service market beyond the boundaries of geography.

Disputed Clustering

Competitive clustering is a response to consumer behaviour that has been noticed while they are choosing between rivals. Customers prefer to compare prices and, for convenience, look for the region of town where numerous dealers are located while shopping for goods like new or used vehicles. Hotels situated in places with a lot of neighbouring rivals report better occupancy rates

than those that are isolated, according to motel brands like La Quinta. It is unexpected that for certain services, choosing a location close to the competitors might be a successful counterintuitive move.

Marketing Saturation

Known for its gourmet sandwiches, croissants, and French bread, Au Bon Pain has adopted the unorthodox saturation marketing approach made famous in Europe. The goal is to cluster outlets of the same company together in densely populated regions with heavy foot traffic. In instance, one group of five cafes runs on various levels of Filene's department store. Au Bon Pain has grouped 16 cafés in downtown Boston alone, several of which are less than 100 yards apart. Although a little cannibalization of sales has been seen, the benefits of less promotion, simpler management, and consumer awareness exceed the disadvantages when combined. This tactic is most effective in high-density downtown areas where businesses can capture impulsive shoppers and diners. The effectiveness of this strategy was made clear to us on a summer trip to Helsinki, Finland, where we saw carts selling ice cream from the same company on almost every corner of the pedestrian-friendly downtown streets. A pedestrian who sees a seller appears to have the thought of a treat in their head and seizes the subsequent surrounding chance.

Advertising Middlemen

The "channel-of-distribution" concept intended for items does not seem to work with the notion that services are produced and consumed concurrently. The geographical region for services would seem to be constrained since services are intangible and cannot be stored or carried. Distribution channels for services, on the other hand, have developed that utilise different organisational units as middlemen between the provider and the customer.

DISCUSSION

The merchant that extends a bank's credit to its clients is an intermediate in the credit distribution process. James H. Donnelly gives some instances to demonstrate how certain services have generated endless geographic service regions. The fact that Bank of America is a Californian institution has no bearing on the Visa card's global acceptance. By expanding the accessibility and convenience of "one-stop" shopping, a health maintenance organisation serves as an intermediary between the doctor and the patient. Group insurance sold through employers and labour unions is an example of how the insurance industry employs intermediaries to distribute its services.

Travel Is Substituted for Communication

The usage of telecommunications is a desirable alternative to transporting people from one location to another. Use of telemetry to expand health care services into rural areas is one idea that has had some success. Sometimes paramedics or nurses may communicate with a far-off hospital to provide medical treatment without having to transfer the patient. Additionally, direct payroll deposit, which enables workers to have their salary transferred straight into their checking accounts, has been encouraged by the banking sector. Employees save time by allowing employers to deposit paychecks, while banks gain since there is less paperwork involved in processing checks and less congestion at their drive-in teller locations [4]–[6].

Dividing the Front and Back Offices

Many services do not need a co-location of the front and back offices. Opportunities for innovative service design exist if the front office and back office do not need to be co-located. For instance, the person taking your order at a Texas McDonald's drive-thru may be working in an Iowa contact centre. The ability to accept orders from many businesses at one place enables the neighbourhood staff to focus on completing the order. Viewing geographical choices from both an internal and an external standpoint also reveals prospects for self-service and the replacement of actual travel with electronic media. Be mindful of the strategic roles played by the front office location in establishing an entrance barrier and the back office location in producing cost savings.

Internet's Effect on Service Location

The possibility of electronic commerce became a reality with the advent of the Internet in the mid-1990s; people now purchase from a desk at home and browse the Web for fascinating home sites to visit. Pure e-commerce businesses now have their virtual headquarters on the internet, while established click-and-mortar merchants may now use websites as an alternate method of distribution. The distance a client would travel to a location used to be used to determine the boundaries of a market region, but in the online age, actual travel is no longer important. However, for e-commerce businesses that must send a product, location is still a consideration. Access to overnight shippers now drives this part of a firm. The location of an auction facilitator might be based on the owners' personal preferences or on the availability of competent staff. Online suppliers of electronic services, such as brokers, are less dependent on physical offices. Last but not least, the Internet makes it possible to reach contact centres that are placed strategically all over the globe. Each centre runs a typical daytime shift with low-wage workers who are educated and fluent in English.

In order to draw visitors to a Web site, the idea of e-distance a barrier caused by internal and external navigation was developed. An unknown Web site, for instance, is endlessly far, whereas one that is just five clicks away may exclude 90% of the population. The two-click rule, which states that a customer's destination should be no more than two clicks away from the homepage, is often used by Web developers since site navigation is a measure of distance. Distance may also be measured by where the website located and how to get there. Even if a buyer utilises a search engine, they still have to read, consider, and decide which link to click.

Because there is no central theatre district, Julie Kendall reports on a study of small off-Broadway theatres in southern New Jersey that are unable to utilise the "competitive clustering" strategy.⁵ Because the theatres are dispersed across eight counties, it is difficult to draw in potential patrons. However, a prospective customer may peruse the various shows on a common website with connections to each theatre for ticketing and seat selection. By using the shared Web site, theatregoers may cut their online distance from browsing many websites to just one. As a consequence, all theatres experience a virtual application of the competitive clustering technique that increases patron interest.

Site-Specific Issues

The ultimate site decision is severely limited by the amount of real land that is available. Additionally, site selection necessitates a personal visit to evaluate the surrounding area. has a

variety of physical characteristics to take into account, including as access, visibility, and traffic, all of which are crucial for drawing visitors to the site. As we mentioned in our examination of competitive clustering, it is often advantageous to have rivals close by. Existence of additional services, such as finding a restaurant with hotels nearby, is another factor to take into account.

These physical characteristics may not matter if buyers don't have to travel to the location; instead, one can think about the availability of trained labour. For instance, we pointed out that contact centres are often located in Bangalore, India, by service companies due to the accessibility of skilled workers at reasonable rates who can speak English.

Location Decisions Using Regression Analysis

When a company with several locations wishes to grow, it may use the amount of statistical data about those facilities to project the performance of a potential site. To anticipate performance, a regression model based on a number of independent factors, including size, neighbouring competitors, and traffic, may be built.

As an example, the management of the nationwide hotel chain La Quinta Motor Inns commissioned a research to identify the course of its growth initiatives. It sought to identify the variables that contributed to a successful hotel location so that management may evaluate potential real estate for future hotel locations. At already-existing sites, investigators gathered information on a wide range of variables, including traffic volume, the number of adjacent rival hotels, the visibility of signage, airport traffic in the area, the nature of the nearby companies, and distance to the CBD. There were a total of 35 factors or independent variables taken into account.

The most trustworthy measurement, or dependent variable Y, upon which to build a prediction was the inn's operating margin, which was calculated by adding depreciation and interest expenditures to the profit and then dividing by the entire revenue. The scientists were able to pinpoint four crucial factors—STATE, PRICE, INCOME, and COLLEGE—to be included in the prediction model after statistically analysing the data for all the variables. Multiple independent variables in the derived regression model have negative coefficients and need explanation. Brand exposure is measured by the variable STATE, which is defined as state population per inn. A low value for this variable indicates that there are many La Quinta Motor Inns in the state, which means that brand awareness is high. The wealth of the region where the inn is situated is shown by the variable INCOME, which is defined as the average household income. Locations outside of residential areas are selected by La Quinta Motor Inns since they cater to business travellers. The operational margin may be forecasted by investigators by gathering data on the independent factors at a location for a potential hotel and applying the necessary transformations as required. The findings of this research showed how effective the model was in estimating the likelihood that a new inn would succeed at a suggested site.

System for Geographic Information

An outdated technology is being used in a novel way in the world of professional business. Geographic information systems are assisting with many business choices and providing solutions to many typical business issues. Previously, these systems were only used by scientists and cartographers. However, a GIS for commercial applications called ArcView has now been released by the Environmental Research Institute, Inc. This resource, which is accessible on a

CD, may be used for activities including mapping client databases, figuring out where sites are, analysing demand, and enhancing delivery services. Every aspect of business, including banking, healthcare, real estate, and management, may use it.

ArcView converts data, including demographic data, into a map, to put it simply. Think about a website that displays street addresses and median property prices, for instance. If the data pertain to a 150-person village in central Montana, it could be able to identify a pattern in the list. However, if the statistics are for Denver, it is impossible for us to see a pattern that may help us choose a place for a brand-new high-end speciality store. By moving the data to a map basis and color-coding the median house prices according to various zip codes, ArcView resolves our Denver dilemma. We can immediately identify the regions where a pricey business is most likely to draw people.

Think of another example. Let's say a state agency wishes to build a warehouse to hold extra food supplies for Meals on Wheels programmes in 18 counties. The agency commissioner wants to choose a site that will be most convenient for the Meals on Wheels units that have the greatest demand since the majority of Meals on Wheels consumers are elderly and housebound. Using ArcView to see the population's distribution by age groups is one way to address this issue. The counties that make up the region's southern border have a higher proportion of people aged 55 and above. This information might help determine where the warehouse should be situated to best service these counties.

Considerations for Modelling

The choice of where to site a service facility is influenced by several variables. classifies the geographic concerns that will serve as the basis for our discussion. Geographical representation, the amount of facilities, and the optimisation criteria are the major categories.

Geographical Diversity

Based on how the geography is modelled, location difficulties are traditionally categorised. On an aircraft or a network, location choices and trip distance may be shown. A solution space with unlimited options is what distinguishes location on a plane. Facilities are designated by a xy cartesian coordinate and may be found anywhere aboard the aircraft. At the extremes, distance between sites is calculated in one of two methods. The euclidian metric, or vector, journey distance, is one approach and is defined as A solution space that is only accessible by the network's nodes identifies a location on the network. An example of a network would be a system of highways, with the main junctions acting as nodes. The network's arcs show the travel distance between pairs of nodes as determined by the shortest route.

The economics of the data collecting effort and the issue context often determine the choice of geographic representation and distance measure. Networks can portray a location's geographic distinctiveness more realistically. Unfortunately, it may be quite expensive to obtain data on node-to-node transit times. Because certain cities' streets are laid out in an east-west and north-south pattern, the metropolitan metric is sometimes employed when locating on a plane that depicts an urban region. For the metropolitan and euclidian metrics to translate the distance travelled to time, an estimate of the average speed is necessary [7]–[9].

The Quantity of Facilities

Mathematical treatment of a single facility's location is often not too difficult. Unfortunately, when adapted and used to multisite location difficulties, the techniques employed to site a single facility may not always provide the best outcomes. Assigning demand nodes to sites makes it more difficult to identify a distinct group of sites, and the difficulty is exacerbated if the capacity at each site fluctuates. A hierarchy of services is also present for certain services, such as health care. Primary care is provided by private doctors and clinics, primary care and hospitalisation are provided by ordinary hospitals, and specialised treatment options are added by health centres. Therefore, the choice of services offered may also be a factor in multisite location studies.

Optimization Criteria

Location issues in the public and private sectors are comparable in that they both aim to maximise some kind of advantage. But since the "ownership" is different, the geographical criteria that are picked are different. In the private sector, choosing a site is dictated by either maximising profit or minimising costs. On the other hand, we prefer to believe that choices about public facilities are dictated by the requirements of society as a whole. Maximising a potentially elusive social advantage is the goal of public decision-making.

Private Sector Requirements

A trade-off between the cost of constructing and running facilities and the cost of transportation is the main focus of conventional private sector location analysis. This issue has received a lot of attention in the literature, which is suitable for the product distribution. However, when the services are provided to the clients, these models could have certain uses. There is no direct expense to the provider when the customer goes to the facility. Instead, the barrier of distance limits the potential demand of consumers and the resulting income. Therefore, facilities like retail shopping centres are positioned to draw the largest possible audience.

Government Sector Standards

The lack of consensus on objectives and the difficulties of assessing benefits in money to make trade-offs with facilities hamper location selections in the public sector. Surrogate measures of utility are utilised because it is impossible to properly describe or assess the advantages of a public service. A common proxy is the average distance users travel to get to the facility. The more accessible the system is to its users, the less this number. As a result, the challenge is to reduce the overall average distance travelled while keeping the number of facilities limited. The issue is further limited by the user's maximum trip distance. The generation of demand is a further option. Here, the location, size, and quantity of facilities are what determine the user population rather than a set population. The system is more effective at meeting the region's demands the more demand is generated or drawn. These utility substitutes are optimised for investment restrictions. Typically, cost-effectiveness analysis is carried out to look at utility and investment trade-offs. The average distance travelled per extra \$1,000 invested decreases, and the demand increases with further \$1,000 invested, are the trade-offs for the surrogates.

Location Affected by Optimisation Criteria

Location of service facilities is influenced by the choice of optimisation criteria. For instance, William J. Abernathy and John C. Hershey investigated where health centres were located in a

three-city area.⁸ In that research, they took notice of how the following factors were impacted by the location of health centres: Increase utilisation, first. Increase the number of visitors to the centres overall. Cut down on distance per person. Reduce the median distance per person to the nearest centre. Reduce the space between visits. Reduce the average travel time each visit to the closest centre.

Each city's population has a unique combination of variables related to health care consumption due to the way the issue was set up. These features were assessed along two dimensions: the utilisation rate in close proximity to a healthcare facility and the impact of distance as a barrier to using healthcare services. a map of the three cities showing the location of one medical facility for each of the three requirements. Because each city has diverse behavioural patterns, these factors produce wholly different locales. For criteria 1, the centre is situated in city C because it has a significant population of older people for whom travel distance is a significant obstacle. City B is chosen based on criteria 2 since it is in the middle of the two major cities. City A is chosen as the selection location because it has the greatest population centre and the most mobile and frequent health care consumers [10].

Techniques for Locating Facilities

The outcomes of locating a single facility in a queue may be used to acquire insight into the facility placement issue. Consider the challenge of finding a beach mat concession along the Waikiki beach front. Let's say you want to locate your concession stand such that it is as short a walk as possible from anyplace on the beach. Furthermore, let's say you have information on the density of beachgoers along the shoreline, which is correlated with hotel size and location.

Setting Coverage for Multiple Facilities in the Location

There has been a quest for surrogate, or alternative, measurements of the value of the facility site, as a consequence of the difficulties in assessing choices about the location of public facilities. The distance that the consumer who lives the farthest away would have to go to get to the facility is one such metric. The maximum service distance is this. The location set coverage issue asks, "What is the minimum number and location of facilities that will serve all demand points within some specified maximal service distance?" A set of nine towns have been chosen for a pilot programme in which medical clinics will be built to meet the demands of primary health care because a state department of health is worried about the dearth of medical treatment in rural regions. Every neighbourhood should have access to a clinic within 30 miles of it. The quantity and locations of the necessary clinics are being sought after by the planners. Except for locality, where facilities are lacking, every community might be a viable location for a clinic.

CONCLUSION

Facility location affects the competitive dimensions of flexibility, competitive positioning, demand management, and focus, which are critical to a service firm's strategy. For buying items, competitive clustering strategies are widespread, and saturation marketing has worked well for several small retail stores. Additionally, using marketing middlemen might break the connection between the supplier and the customer. It is feasible to replace physical transportation with electronic communication if the need for face-to-face connection between the server and the consumer is not necessary, as shown by Internet service providers.

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CHAPTER 5

MANAGING DEMAND AND CAPACITY

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ABSTRACT:

Level capacity and pursue demand are the two general tactics that are discussed first. In order to effectively use the fixed capacity for the level capacity plan, we offer marketing-oriented methods like price incentives that may tame client demand. We take operations-oriented tactics like workshift scheduling to adjust capacity to the fluctuating levels of customer demand into consideration for the chase demand approach. As a hybrid approach that utilises advanced real-time information systems to maximise revenue, yield management is addressed in conclusion. The two general approaches to managing capacity are to level capacity and pursue demand. The compromises between these two tactics. Because power plants are costly, entail big increments, and consumers want continuous service, utilities often adopt a pure version of level capacity. Call centres that arrange the number of telephone operators in accordance with anticipated fluctuations in demand are the greatest examples of the pure form of chase demand. However, the majority of services can accommodate a mixed approach. For instance, hotel beds have a set capacity, but staffing might change based on seasonal demand. The tactics for capacity management while a chase demand is being chased and strategies for demand management when a level capacity is being maintained are covered in the next two parts.

KEYWORDS:

Low, Management, Price, Services, Times.

INTRODUCTION

Hotel rooms must be occupied or airline tickets must be sold once fixed capacity investment choices have been made for the daily operations to be viable. The issue that managers have in daily balancing service capacity with customer demand in a fluid environment is the focus of this chapter. A perishable resource is service capacity. A service is an intangible, one-on-one personal encounter that cannot be shared, unlike things that are kept in storage for future use. A service is instead created and used concurrently. Servers and facilities become idle if the demand for a service is lower than the supply. Furthermore, there is a noticeable variation in the demand for services, and this variation is really influenced by our culture and habits. For instance, studies of hospital utilisation show low use in the summer and autumn seasons. Most of us eat our meals at the same times and have our holidays in July and August. These regular fluctuations in service demand lead to periods of inactive service and client waiting [1]–[3].

Management Techniques for Demand

Variability Caused by Customers

For service managers trying to balance supply and demand, the fluctuation in client arrival rates is a well-known difficulty. Frances Frei, however, identifies five reasons of variation in service operations brought on by customers. Because independent choices of consumers requesting service are not equally spaced in time, the typical arrival unpredictability results in either idle servers or waiting clients. Because some customers can do activities without assistance while others need guidance, capability variability is caused by the amount of consumer knowledge, physical ability, and competence. Customers' distinct needs, such as one who wants to buy a CD from a bank and another who wants to cash a cheque, lead to request variability, which causes inconsistent service delays. Variability in effort occurs when customers are expected to play a part in a service contact, depending on their degree of commitment. Last but not least, different consumers have different expectations of what it means to be treated properly, which causes subjective preference variety. For instance, one diner could like the friendliness of a waiter introducing them by their first names, while another would find the assumption of closeness offensive. The unpredictable nature of personal tastes makes it challenging to provide consistent service to a wide range of consumers. There are two types of customer-induced variability management strategies: accommodating it and reducing it. Customer experience is prioritised above operational effectiveness in the accommodations strategy. The reduction approach emphasises service experience above operational simplicity. Operational simplicity might be achieved without sacrificing customer service by using innovative hybrid solutions. Examples of customer-induced variability management techniques.

Divvying Up Demand

A service's demand seldom stems from a single, consistent source. Airlines, for instance, distinguish between weekday business and weekend leisure travellers. Demand is often divided into unplanned and scheduled arrivals. For instance, a drive-in bank may anticipate daily visits from its business account holders at around the same time, as well as random visits from its personal account users.

Construction of Complementary Services

By including a bar, restaurants have learned the advantages of supplemental services. During busy times, diverting waiting patrons into the lounge may be beneficial for the restaurant and calming for nervous patrons. In addition to the usual concessions of sodas and snacks, movie theatres increasingly provide video games in their lobby areas. These instances show how supplemental services are provided to keep customers waiting.

Fast food meals and self-service petrol pumps are now available in convenience shops. Another example is the idea of holistic medicine, which mixes conventional medical treatment with nutritional and psychological therapy. Creating comprehensive services is a natural method to increase one's market share, and it is more appealing if the new service demand is contracyclical and produces a more consistent aggregate demand. This is why almost all HVAC companies also provide air conditioning services.

Systemized Reservations and Overbooking

Making reservations ensures the service will be provided. Additional demand is diverted to other time slots at the same facility or to other facilities within the same organisation when reservations are made. When a customer's first choice hotel is not available, hotel chains with nationwide reservation systems often book them in adjacent hotels owned by their network. Additionally, reservations help customers by shortening lines and ensuring service is available. However, when consumers don't keep their reservations, issues might occur. Customers are often not financially responsible for cancelled bookings. This might result in unwanted behaviour, such as when travellers book several flights to account for unforeseen circumstances. Business travellers who were unsure of their precise departure window often used this strategy to ensure that they would have a flight out as soon as they were free to do so. However, all unused bookings result in vacant seats unless the airline is informed in advance of the cancellations. Airlines now give nonrefundable tickets, and hotels demand cancellation by 6 PM on the day of arrival or a one-night stay is charged to their credit card, all in an effort to reduce no-shows among budget fliers.

Airlines started overbooking flights when they realised they would have to fly empty seats as a result of no-shows. Airlines protect themselves against large numbers of no-shows by taking bookings for more seats than are available; but, if they overbook too many seats, they run the danger of turning away people with reservations. Overbooking practises have caused the U.S. Regulations put in place by the Federal Aviation Administration mandate that airlines compensate overbooked customers and locate them room on the next aircraft. Similar to this, many hotels will move overbooked customers for free to a comparable hotel nearby. A successful overbooking approach should reduce both the projected cost of turning away reservations and the estimated opportunity cost of idle service capacity. Therefore, implementing an overbooking plan necessitates teaching frontline staff on how to treat clients whose bookings cannot be honoured with grace. After making plans for an equal room, the client should at the very least have access to a courtesy shuttle to drive them to a rival hotel.

DISCUSSION

Despite having a reservation system in place that was intended to keep the hotel completely booked throughout the most recent travel season, Surfside Hotel did not see particularly high occupancy. It seems that potential visitors were making bookings that they did not keep for a variety of reasons. When the hotel was completely booked during the current peak season, an examination of front-desk records showed the history of no-shows.

Management Techniques for Capacity

Service Capacity Definition

In terms of a possible level of production per unit time, service capacity is specified. As explained in the chapter on managing waiting lines, our capacity measurement for service providers is based on a busy employee rather than on observable output, which must always be less than capacity. However, service capacity may also be described in terms of the supporting infrastructure, such as the quantity of hotel rooms or the number of airline seat miles that are accessible at the system level. By using the airline as an example, we can see that capacity may be restricted by a number of variables, including equipment, gates, and the pool of skilled labour.

The airline example also demonstrates a typical service operations challenge: properly allocating capacity to various sites.

Demand cannot be properly eased for many services. Think about the demand in a contact centre, for instance. These numbers represent half-hourly call rates for an average 24-hour day. The greatest volume is around 10:30 AM, and the lowest level is at 5:30 AM, as can be seen. Peak to valley variation measures at 125 to 1. Since no incentives are expected to significantly alter this demand pattern, control must come from altering service capacity to meet demand. This objective may be accomplished through a variety of tactics.

Daily Schedule for Work Shifts

It is possible to make the profile of service capacity close to demand by carefully planning workshifts throughout the day. For many service industries with cyclical demand, such as telecommunications, healthcare, banking, and law enforcement, workshift scheduling is a significant staffing challenge.

The overall strategy starts with an hourly prediction of demand, which is translated into the number of service staff members needed each hour. The time period might be smaller than an hour; for instance, fast-food businesses arrange their labour during lunch times using 15-minute intervals. The next step is to create a tour or shift schedule that closely matches the personnel demand profile. In the end, certain service people are given tours or shifts. The analysis needed for each phase will be shown using the staffing issue for telephone operators, but the method may be applied to any service organisation.

Predicted Demand

Half-hour intervals are used to anticipate daily demand, which must take into account seasonal changes in addition to weekday and weekend fluctuations. It was discovered that the call volume on Saturday and Sunday was around 55% of the volume on weekdays. It was discovered that demand was often lower in the summer. Christmas and Mother's Day were seen as special, high-demand days.

The Operator Requirements conversion

On the basis of projected daily demand and call distribution, a profile of half-hour operator needs is created. An incoming call must be answered within 10 seconds in 89 percent of the time in order to meet the agreed-upon service standard. To make sure the service level is met for each half hour, the half-hour operator needs are calculated using a traditional queuing model. A topline profile of operators needed by the half-hour is the outcome.

Scheduling Changes

It is necessary to assign tours, which represent diverse job start and finish periods, in order for them to aggregate to the topline profile. Every trip consists of two working sessions followed by a break for lunch or relaxation. State and federal legislation, collective bargaining agreements, and business policy all influence the range of allowed excursions. A heuristic computer programme designed specifically for this issue selects tours from the allowable set so that, when added across all "n" half-hour intervals, the absolute disparity between operator needs and operators assigned is minimised. Schematic diagrams of the schedule-building process are provided. One tour is chosen from all feasible tours for each iteration. The tour that best matches

the criteria listed in equation is the one that is chosen at each stage. The varying shift durations are weighted in the computation to account for the procedure's bias in favour of shorter tours. As a consequence, a list of the tours necessary to satisfy the anticipated demand is produced, together with a plan for lunch and rest breaks throughout those excursions [4]–[6].

Shift-Allocation for Operators

Given the variety of excursions necessary, it is difficult to assign operators to these trips due to their 24-hour, seven-day operation. The scheduling of vacation days and the assignment of overtime labour, which is compensated extra, raise issues of equality. Additionally, bad morale, absenteeism, and attrition may emerge when work schedules continually interfere with other commitments like child care and medical appointments. Utilising a shift bidding system on the web is a well-liked solution to this problem. Through online auctions, it allows operators to directly bid on the precise trip they want by utilising bonus points, rank, and seniority. Bonus points may be given based on factors including the operator's performance, finishing prior unpleasant excursions, or failing to secure desired tours in the previous year. The scheduling procedure is seen as fair and satisfying when criteria are used that are well specified.

Increasing Customer Engagement

Fast-food restaurants that have stopped hiring people to clear tables and serve meals are the greatest examples of the method for promoting consumer engagement. The consumer clears the table after the meal in addition to placing the order from a small menu. Naturally, the consumer expects quicker service and more affordable meals to make up for this assistance; yet, there are numerous unnoticed advantages for the service provider. Of course, there are fewer employees to manage and pay, but what's more significant is that the client acts as a coproducer by providing labour when it's needed. As a result, rather than being set, capacity to service fluctuates more immediately with demand.

Because the service manager does not have total control over the quality of the labour, self-service does have certain disadvantages. The failure of a self-serve petrol client to routinely check the oil level and tyre pressure might ultimately result in issues. Markets that provide "bulk" food for self-service run the risk of contaminating the goods while also wasting food due to spills.

Developing Flexible Capacity

A part of capacity may be made changeable by design. Airlines often alter the separation between first class and coach to accommodate the fluctuating customer mix. Benihana of Tokyo, a creative restaurant, set up its floor layout to include dining spaces servicing two tables of eight diners each. To cook the food theatrically at the table with flashing knives and dynamic motions, chefs are assigned to each region. The restaurant may successfully modify its capacity by just having the necessary number of cooks on duty. Effective utilisation of idle moments may increase capacity during busy times. Employees may focus on critical work at times of high demand by doing complementary jobs during softer periods of demand. Employees must undergo some cross-training as part of this plan in order to undertake non-customer-contact duties when demand is low. When business is slow, waiters at restaurants might, for instance, wrap cutlery in napkins or clean the space, freeing them from these duties at rush hour.

Sharing Potential

A service delivery system sometimes necessitates a significant capital expenditure on structures and equipment. It could be feasible to find alternate applications for this capacity during times of underuse. For years, airlines have worked together in this way. Airlines use the same gates, ramps, baggage handling tools, and ground staff at minor airports. During the off-season, it's also common for certain airlines to lease their aircraft to other companies; as part of the leasing agreement, the interior must be renovated and the proper insignia must be painted on the aircraft.

Cross-Training Staff

Several operations make up several service systems. One process may sometimes be idle while another is bustling. Employees may be cross-trained to execute duties across different businesses, resulting in flexible capacity to handle localised increases in demand.

The benefits of cross-training staff may be seen in supermarkets. The management asks stockers to run the cash registers as lines form at the registers when a rush occurs. In same fashion, some of the cashiers are occupied refilling shelves at slack times. Additionally, this strategy may relieve workers' boredom and foster a sense of community within the team. Cross-trained personnel at fast food restaurants increase capacity flexibility because they may delegate jobs to fewer workers during busy times and to more employees during calm periods.

Utilising Part-Time Workers

Part-time assistance may support permanent workers when there are consistent and predictable peaks in activity, such as at mealtimes in restaurants or payday in banks. If the necessary training and skills are modest, there is a ready labour pool of high school and college students as well as other people who want to supplement their main source of income. Off-duty staff who are kept on call is another source of part-time assistance. Airlines and hospitals often pay their staff a little amount to limit their activities and be available for work if necessary.

A Drive-Thru's Scheduling of Part-Time Tellers On certain days of the week, Bank Drive-in banks exhibit regular changes in activity. The number of tellers needed throughout an average week, depending on changes in client demand. This bank typically had enough tellers on staff to handle Friday's high demand, but the policy resulted in a lot of teller downtime on the low-demand days, particularly Tuesday and Thursday. The management made the decision to hire part-time tellers and cut the full-time employees so that it merely met the demand for

Yield Control

A new method of maximising income has arisen, known as yield management, since deregulation allowed airlines to establish their own fares. A comprehensive approach known as yield management includes many of the tactics we've already covered in this chapter. Given the short lifespan of airline seats, it became appealing to provide a fee break in order to load the plane. However, offering all seats at a discount would make it impossible to offer some at full price. Yield management aims to match the prospective demand in different market sectors with the fixed capacity of seats on a flight in the most lucrative way possible. Although yield management was first developed by the aviation industry, it is now being used by other service sectors with limited capacity.

the capacity to divide markets. The service company must be able to divide its market into several client classes in order for yield management to be successful. Airlines may differentiate between a consumer who is price-sensitive and one who is a time-sensitive business traveller by requesting a Saturday night stay in exchange for a cheaper rate. For a company adopting yield management, one of the biggest marketing challenges is creating several price-sensitive classes of service. How a resort hotel may divide its clientele into three different consumer groups and modify how many rooms are offered to each group based on the time of year [7]–[9].

Consumable stock. Each room or seat is referred to as a unit of inventory to be sold for capacity-constrained service organisations. Unsold seats result in permanent loss of income for airlines, as is well known. Airlines encourage standby travellers in an effort to reduce this spoiled inventory. What does it cost the airline when a person receives a complimentary frequent flyer ticket on a trip with at least one vacant seat given the time-perishable character of an airline seat? item purchased in advance. Service businesses utilise reservation systems to sell capacity ahead of time, but managers must decide whether to take an early reservation at a lower price or to hold out in the hopes of finding a higher-paying client.

changing demand. With the use of demand forecasting, managers may enhance utilisation during times of low demand and income during times of strong demand. Managers may maximise overall income for the limited service by regulating the availability of budget rates. By opening and/or shutting reserved parts in real time even hourly if desired yield management is implemented. High marginal capacity change costs and low marginal sales costs. The cost of selling a further unit of inventory must be little, like the minimal cost of an aeroplane passenger's snack. The required lumpy facility investment, however, raises the marginal cost of capacity expansions significantly.

Yield Management Software

The discussion that follows is an example of how other businesses that deal with spoilage, transient demand imbalances, high fixed costs/low variable costs, and yield management systems utilise it to achieve the same objectives that airlines do.

Optimisation of Holiday Inn reservations

Due to their highly expensive maintenance and real estate investment costs, limited capacity, and demand imbalances, the hotel sector is comparable to the aircraft industry. Unevennesses such as shifting peak and low seasons, spoilage, and vacant rooms all represent missed possibilities to earn money. Holiday Inn has acknowledged these well-known management issues and employs demand and capacity management in order to increase profits. Holiday Inn deployed HIRO in order to fulfil the business goals of the company, which include ensuring that each hotel experiences maximum occupancy and income while also providing the best level of customer satisfaction to visitors, franchisees, and internal employees. In order to increase occupancy and income, as many rooms as possible must be rented at the highest rate the market will bear. With almost 500,000 rooms to consider, a yield management optimisation system might significantly boost income.

HIRO, which is comparable to American Airlines' SABRE, analyses room demand for each hotel using history and recent booking behaviour. In order to create a hurdle price, the yield management optimisation equation takes into account seasonal occupancy patterns, regional

events, weekly cycles, and current trends. The algorithm "filters out" discounted requests and anticipates full occupancy at hotels. Even to accommodate for no-shows and cancellations, HIRO utilises overbooking. As with any yield management system used in the service sector, HIRO assists the hotel manager in balancing the capacity to book rooms at full price while still maintaining the satisfaction of the brand's devoted clientele.

RyderFirst by Ryder

Any transportation firm, including Ryder, must handle the same logistical challenges, and the shipping and trucking sectors may efficiently apply yield management to maximise profits. With a large fleet of trucks, temporary capacity, and demand imbalances caused by the seasonality of shipping, the risk of spoiling, and valuable underutilised capacity, we once again witness the classic business conundrum of high fixed costs/low variable costs.

Ryder created a yield management, pricing, and logistics system with assistance from the American Airlines Decision Technology Group that enables it to swiftly respond to competition and capitalise on the price elasticity of its various client categories. With the help of the yield management system, Ryder is able to shift truck capacity from regions of surplus to areas of demand by simulating previous market utilisation trends [10].

Software for Restaurant Catering

In order to guarantee effective utilisation of costly kitchens, yield management methods are being included into software used in the restaurant catering business. Software for managing yield notifies managers of the possibility of greater off-premise or catering reservations on days with projected low in-store demand, hence increasing overall profitability. A component of computer modelling is the manipulation of pricing in response to changes in demand. For instance, a restaurant could lower the cost of some menu items to draw in more customers and generate more money overall. Similar to this, item prices may be increased during times of high demand to improve average bill income. By predicting when temporary capacity and demand mismatches may emerge, yield management helps to even out the varying demand patterns in the catering business.

Amtrak

Amtrak used a price and yield management system that was the same as that used by airlines as early as 1988. To maximise yields and capacity utilisation, this yield management system makes use of a tiered pricing structure, overbooking, discount distribution, and traffic management. Amtrak utilises the yield management market data, much like the airlines, to determine which routes to launch and how much capacity is required to meet demand. Unlike the airline sector, Amtrak's flexible capacity enables it to connect and remove various classes of train cars in order to make last-minute capacity modifications considerably more readily.

CONCLUSION

Managers that want to employ service capacity as efficiently as possible face difficulties due to the demand's inherent fluctuation. Two general approaches to the issue are to level capacity and pursue demand. The goal of the level capacity approach is to smooth out demand in order to maximise the use of a limited-service capacity. There are several options for regulating demand, including segmenting demand, providing pricing incentives, encouraging off-peak usage,

generating supplemental services, and building reservation systems. With a chase demand approach, the emphasis is on chances to modify capacity to correspond with shifts in demand levels. To increase service capacity, a variety of solutions have been put forward, including workshift scheduling, hiring part-timers, cross-training staff, enhancing customer coproduction, and pooling resources with other businesses. The use of yield management, which increases income via price discrimination and real-time capacity allocation, is the greatest example of a mixed or hybrid method.

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CHAPTER 6

GUIDELINES FOR MANAGING WAITING LINES

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ABSTRACT:

Customers often wait in lines in a variety of service environments, thus efficiently managing these lines is crucial for delivering a satisfying customer experience. Based on current literature and research, this abstract provides fundamental recommendations for managing waiting lines, with a particular emphasis on techniques to shorten perceived wait times, raise customer happiness, and maximise operational effectiveness. The first principle places a strong emphasis on the value of controlling client expectations. Customers' views may be managed and annoyance levels can be decreased by giving honest information about the waiting process and accurate wait time forecasts. Effective wait time updates and communication may reduce perceived uncertainty and improve the waiting experience as a whole. The second principle calls for reducing perceived wait times by arranging the queue and the actual surroundings. Customers' waiting experiences may be improved and made less boring by using clear and prominent signs, comfortable seating arrangements, and entertainment or diversion alternatives. The third recommendation is to use tech-driven solutions to speed up the waiting process. The use of self-service choices, digital queue management systems, and online appointment booking may improve operational effectiveness, reduce wait times, and give consumers greater control over their experiences.

KEYWORDS:

Consumer, Population, Queue, Services.

INTRODUCTION

Burger King's queue management is an example of an ongoing process of improvement. When these shops initially started operating, a "conventional" queue was in place where customers lined up behind a solitary cash counter where orders were received. At the far end of the counter, assemblers prepared the orders and handed them to the clients. The "snake" is the common name for this traditional lineup style, as mentioned in the following Wall Street Journal article.

The single lines that deliver clients to a set of cashiers one at a time are the ones the restaurant boss is referring to. Snakes, in his opinion, are much too "institutional." In addition, he adds, he would want to make an educated prediction as to which line will travel the quickest. However, according to polls, consumers prefer snakes to multiple lines because they detest "getting stuck behind some guy ordering nine cappuccinos, each with something different on top," said to Mr. Kane, co-chairman of the Boston-based Au Bon Pain soup and sandwich business. The customers triumphed. Au Bon Pain has introduced snakes at every location with space over the last couple of years. But the argument continues. We had several conversations about this, Mr. Kane adds [1]–[3]. Queues are the problem. According to experts, there is no component of

customer service that is more crucial than having to wait in queue to be serviced. According to Boston consultant David Maister, who has researched the psychology of waiting, the act of waiting whether it be in person or over the phone "has a disproportionately high impact" on consumers. "The wait can sabotage otherwise excellent customer service."

A consumer that is standing in queue might be a lost customer. Rudy Oetting, a senior partner at Oetting & Co., a New York firm that provides telephone usage consulting, claims that up to 27% of clients who can't get through on the phone may either purchase elsewhere or forgo the transaction completely. Russell James, a representative of Avis Rent a Car Inc., adds: "Being out-lined by a competitor will cause you to lose business." The demands of clients nowadays are higher than ever. According to N. Powell Taylor, manager of the GE Answer Centre, a division of General Electric Co. that answers three million inquiries annually, "the dramatic difference between 1980 and 1990 can be summed up in one word: speed." "People want faster responses. No longer does anybody have the time. Many businesses have increased their efforts to reduce wait times or at the very least, make them more bearable especially in the last few years. They are experimenting with the following techniques:

Animate

A wait isn't a wait, according to some, if it's enjoyable. The queue to meet Santa Claus is now winding its way past exhibits of dancing teddy bears, elves, and electric trains at Macy's in New York. "It's part of the adventure of going to see Santa Claus," says Jean McFaddin, a vice president at the large department store, where 300,000 people see Santa in 30 days. The delays, which at Walt Disney World and Disneyland may last up to 90 minutes, are organised in conjunction with the attractions themselves. Visitors who are waiting to board rides pass animated exhibits that are meant to be watched while moving along. When people are waiting for theatre performances, there are amusements like singers and handicraft exhibits targeted at those who will be standing still for up to 30 minutes. In fact, the delays are referred to as "preshows." The entertainment, according to Norman Doerges, executive vice president of Disneyland, "is what keeps the time passing."

At the Omni Park Central Hotel in New York, assistant managers are sent to the hotel restaurant to bring out orange and grapefruit juice to give to the queue members when it reaches six persons. General Manager and Regional Vice President Philip Georgas adds, "We are attempting to let the visitor know that we are aware that they are here. However, not all distractions are appropriate. While on hold, many callers dislike listening to recordings. While clients wait, GE plays its corporate theme, but stops short of playing recorded commercials. Because of the worry that consumers would assume firm staff are "probably sitting there doing nothing," making customers wait so they will have to listen to the ads, Mr. Taylor adds, "we tend to stay away from commercials."

Discriminate

According to Mr James at Avis, "the important thing is not just moving people out of the queue." "Who you move out of the queue is the key," High-volume Avis renters have had the option to sign a long-term rental agreement in advance and be sent right to their vehicles when they arrive at several Avis sites for the previous two years. Less frequent renters sign up at a kiosk next to the parking lot. Similar preferred services are being provided by other automobile rental companies.

These services are becoming more prevalent in the banking, credit card, and travel sectors. But, according to Mr. Maister, "one needs a great deal of creativity in this area" to avoid offending less-favorable clients. It is best suggested for companies to service priority clients more quickly while they are not in plain view of normal consumers. He names a few airlines that place first-class check-in desks apart from the desks for economy travel. You don't want to make the folks in the economy class feel uncomfortable.

Automate

Assembly-line methods may speed up production processes, but they often delay down service delivery. According to Warren Blanding, publisher of Customer Service Newsletter in Silver Spring, Maryland, "crew interference" occurs when callers must talk to many employees to get a comprehensive response. "Having one person do a job is the most effective way to do it." As a result, Employers Health Insurance, based in Green Bay, Wisconsin, has created a sophisticated computer database of scripts that staff may recite to callers. The staff member enters the caller's name, location, and the specifics of their health insurance query. Then, a question-and-answer format that may be read verbatim appears on the computer.

Sterling L. Phaklides, an associate vice president in the claims division, states that "we know that 75% of the calls we receive are standard questions." He claims that since individuals are following the scripts, they are providing current information without contacting technicians. However, callers who have inquiries that aren't addressed in the scripts may always be sent to experts. The official claims that it does cut down on phone time. Only roughly 1% of callers hang up before they are connected in the claims area's 3,700 calls each day, which is below average, according to him.

Obfuscate

The perceived delay, according to Mr. Maister, is often more significant than the real wait. He observes that some restaurants purposefully declare greater waiting times to please consumers when the wait is really shorter in a study on the psychology of waiting. According to Mr. Maister, lineups at Disneyland in Anaheim, California, wrap around corners. As a result, individuals pay more attention to how quickly the queue moves than to how lengthy it is.

Disneyland claims that deception is not its goal. At the start of each queue, it displays the current wait time. People not understanding what they are getting into is a major risk when a queue is disguised, according to Mr. Doerges. People get irritated if it is done improperly. Even still, some people believe that the news will be too dismal. Although there is technology that can signal a caller's position in queue, Penny Rhode, vice president of customer service at First Gibraltar Bank in Dallas, decided against using it. "I felt like focusing on the positive, rather than maybe saying there are 14 callers ahead of you," the speaker said [4]–[6]. According to First Gibraltar's system, a phone voice will give the caller the choice of continuing to wait or leave a message after 12 minutes. The bank has received between 3,000 and 3,200 calls, or roughly 100 messages on average every day since implementing the system in October.

Burger King tried the "hospitality" line-up, where cash registers are uniformly distributed along the counter and customers pick a line, after becoming dissatisfied with the slowness of a single-line setup. In this system, the cashier who accepts the order also puts it together. The hospital line-up tends to need more labour than the standard line-up, despite the fact that it consistently

outperforms the conventional line-up in terms of flexibility in meeting peak-period demand. As a result, Burger King introduced yet another shift, this time to a line-up known as "multiconventional" that combines both of the prior methods. However, a new cash register now enables up to six orders to be logged concurrently, even though the restaurant went back to just a single line. At the conclusion of the counter, assemblers prepare the orders and distribute them. Fairness has been ensured by switching back to a single queue since consumers are attended to in the order of their arrival. Customers also have adequate time to choose their meals without slowing down the whole order-taking procedure.

Burger King's efforts to speed up service reflect a trend towards shorter wait times for customers. Delivery speed is often considered to be a competitive advantage in the market. In order to achieve "zero waiting time" at the check-out desk, many hotels nowadays will total your bill and tuck it under your room door on the last night of your stay. Due to the simultaneous consumption and production of services, fluctuations in demand for services are challenging to manage. Typically, customers show up at random and need the service immediately. When a client arrives, it is anticipated that they will patiently wait in queue if the service capacity is already completely used. Queues occur as a consequence of varying arrival rates and service time needs. For service managers, managing lines is a constant struggle.

DISCUSSION

Customers for services come from a calling population. The method of arrival determines how quickly they arrive. Customers are catered to right away if servers are idle; otherwise, they are sent to a queue, which might have different configurations. When faced with a lengthy or sluggish waiting queue at this stage, some clients can balk and go for service elsewhere. After entering the queue, some customers may find the wait uncomfortable and renege, which means they quit the queue before service is provided. A consumer is then chosen from the queue when a server does become available, and service starts. The queue discipline refers to the rule that controls the selection. The service facility may have no servers, one or more servers, or intricate configurations of servers working in parallel or series. The client leaves the facility when the service is completed. The client then has two options: either re-join the calling population in anticipation of a future return or leave without any plans to do so. These five crucial aspects of queuing systems will each be covered in greater depth in the paragraphs that follow.

Calling the Populace

The calling population need not be uniform; it might include different subpopulations. For instance, walk-in patients, patients with appointments, and emergency patients may all be classified as arriving at an outpatient clinic. More importantly, each type of patient will have different expectations for how long they should wait before receiving care.

The source of calls may be restricted to a finite group of persons in various queuing systems. Consider the demands placed on an office copier, for instance, by a team of three secretaries. In this instance, the likelihood of more arrivals is influenced by the number of users that are presently in the system looking for assistance. For instance, after the third secretary enters the copier wait, there is no longer any chance of an upcoming arrival. However, assuming independent arrivals or an unlimited population often works well until the population is relatively tiny [7]–[9].

Arrival Method

A thorough grasp of the temporal and geographical distribution of the demand for a service is a prerequisite for any study of the system. Data are often gathered by keeping track of real arrival timings. Interarrival times are then computed using this data. The form of the curve is indicative of an exponential distribution, and many empirical studies predict that the distribution of interarrival durations will be exponential. Take note of the lengthy tail that tapers off to the right and the high frequency near the origin. The fact that the mean and standard deviation are theoretically equal helps us identify the exponential distribution. The continuous probability density function of the exponential distribution has the following form:

The frequency of demand as a function of time has been the main topic of our discussion, but the demand's geographical distribution may also change. This is especially true for the need for emergency ambulance services in metropolitan regions, where there is a transitory shift in population from residential to commercial and industrial districts during working hours.

Configuring the Queue

The number of lines, their positions, their spatial requirements, and their influence on patron behaviour are all referred to as queue configuration. Three different ways to queue to wait for a service with several servers, like a bank, a post office or an airline counter.

The incoming client must choose which queue to join in the multiple-queue option. However, one may choose to go to the end of a different queue, thus the choice need not be final. The process of switching lines is known as jockeying. In any case, it might be annoying to have the queue ahead of you move more quickly than your own, but the multiple-queue design has the following benefits: The kind of service offered might vary. One example is the usage of fast lanes at supermarkets. Long waits for minimal service may be avoided by isolating and processing fast those customers with low service requests. Worker division is conceivable. For instance, drive-through banks place the more seasoned teller in the business lane. The client has the option of choosing a specific server of preference. Baulking may be discouraged. Arriving consumers often assume that a lengthy wait is imminent when they witness a single, snake-like queue forming in front of a service and choose not to join it.

To the service counter goes the first person in queue. This configuration is common in post offices, amusement parks, and bank lobbys. Its benefits include: The system ensures justice by guaranteeing that all arrivals are subject to the first-come, first-served norm. Because there is just one queue, waiting to see whether one chose the quickest queue is not stressful. By having a single entry at the back of the line, the issue of cutting in is addressed and renegeing is made more difficult. Privacy is improved since no one is directly behind the individual receiving service throughout the transaction. This arrangement is more effective in that it cuts down on how long customers typically wait in queue.

a variant of the single queue where the consumer arrives and takes a number to indicate where in queue they are. There is no need for a formal queue when utilising such numbers to denote places in a queue. Customers are free to explore, engage in discussion, relax in a chair, or engage in other activities. As was previously said, consumers must unfortunately pay attention to hear their numbers called or risk missing their turns for service. To boost impulsive purchases, bakeries subtly use the "take-a-number" strategy. When given the time to peruse the tempting

pastries, customers often leave with more than just the fresh loaf of bread they originally intended to buy [10].

The "virtual queue" is perhaps the most annoying of all since there is no clear way to see where you are in the wait. Callers who are put on hold while attempting to contact a business are hesitant to hang up because they hope their call will be answered shortly, but they are also irritated since they are not making use of the time productively. By frequently notifying the caller's place in queue, several contact centres have found a solution to this issue. If there isn't enough room in the waiting area for all people who want service, they are turned away. A finite queue is the term used to describe this situation. In certain cases, restaurants with limited parking may run into this issue. The phrase "FULL" is used to deny new entrants after the final spot has been occupied in a public parking garage until a vehicle has been removed. Finally, hiding the waiting queue itself may discourage potential consumers from objecting. Waiting visitors are often processed in stages at amusement parks. The queue outside the concession gate represents the first stage, the inside vestibule represents the second stage, and the waiting for an empty vehicle to transport a group through the attraction is the third stage.

Queue Control

To choose the next consumer in wait for service, management devised a policy known as queue discipline. The first-come, first-served principle is the most often used service discipline. As a result of the same treatment of all waiting clients, this shows an egalitarian approach to customer service. Because the rule just uses the customer's place in queue to determine who should get service next, it is regarded as static.

Dynamic queue disciplines are determined by a client characteristic or the state of the queue. Consider a professor who has a line of students waiting outside his or her door during office hours. The professor may choose the next student based on a likely brief period of activity. The average amount of time clients spend in the system is reduced by this shortest-processing-time rule. However, this rule is seldom applied in its purest form since clients who need lengthy service times would constantly be moved to the back of the line to make room for more recently arrived customers who need lower wait periods.

The c priority rule, where " c " is a linear delay cost rate and " λ " is the rate of customers serviced per unit time, is a more complicated dynamic queue discipline. The social optimisation goal of this priority rule is to maximise the advantages received by both the client and the supplier. Customers are given preference according to the rule in increasing order of their c index. Keep in mind that by combining the cost of delay with the service processing time $1/\lambda$, this corrects the flaw in the SPT rule. Because it is simple to establish the value of c , this priority rule is excellent for providing services to clients who are part of the same company. Arrivals are often divided into priority classes according to some characteristic, with the FCFS rule being applied to each class. A location where orders of ten or less items are handled is the express check-out counter in supermarkets. This enables big box retailers to target certain client segments and compete with the neighbourhood convenience shops that provide quick service.

Triage is a process used in medical settings to prioritise patients who might benefit most from prompt care. The preemptive priority rule is the queue discipline that responds the fastest. According to this guideline, the service that is now being provided to a person is cut short so that a more important client may be served. Emergency services, like fire or ambulance service, are

often exempt from this restriction. This mission will be interrupted by an ambulance that is on route to a hospital to pick up a patient for a regular transfer. The ambulance is responding to a report about a possible cardiac arrest.

The state of the queue is exploited by inventive dynamic queue disciplines. Consider how a dentist with many exam rooms may use the idea of round-robin service. For instance, a local anaesthetic may be administered to a patient before to tooth extraction. The dentist goes on to another patient who needs x-rays while the anaesthetic takes effect. As a result, clients alternate between waiting and receiving assistance from the service provider. In a socially acceptable queue, the option of applying the SPT rule inside an FCFS discipline may be acceptable as the number of consumers in the wait increases.

The diversity of service facility configurations that are available means that the FCFS rule cannot be guaranteed for many queues if jockeying is allowed. Servers running simultaneously provide management more flexibility to adapt to changes in service demand. By opening and shutting service lines in response to variations in demand, management may effectively modify the service capacity. When lines at the teller windows of a bank are too long, more windows are opened. This flexibility is increased by employees who get cross-training. For instance, when lines at the check-out counters are lengthy in supermarkets, stockers are often utilised as cashiers. The fact that parallel servers provide redundancy in the event of equipment breakdowns is a last benefit.

The success of the organisation depends on how service employees behave with consumers. A waiter may hurry up and spend less time with each client when there are large waiting lines; regrettably, this makes their pleasant and unhurried demeanour abrupt and impersonal. Continuous pressure to move quickly may speed up client processing, but it also compromises quality. Other servers in the system may suffer as a result of a pressed server acting in this manner. For instance, a busy emergency telephone operator might send yet another patrol car without first properly determining whether the call was critical. In this case, the operator should have taken more time than usual to make sure that the patrol cars' limited resources were being sent to the most urgent cases.

In conclusion, innovative methods to the administration of service systems must first take the queuing phenomena into account. When considering the behavioural effects of keeping consumers waiting, it becomes clear that impression of waiting is often more significant than the actual delay. Additionally, waiting has financial repercussions for both the service provider and its clients. The calling population, arrival process, queue configuration, queue discipline, and service process were the main characteristics of a schematic queuing model that characterised the characteristics of queuing systems. Each aspect may be understood in order to get insights and identify managerial choices for enhancing customer service.

CONCLUSION

The principle emphasises the need of controlling client impressions while they are really waiting. Even in circumstances when wait periods are inevitable, using fair and equitable queuing systems, such as a first-come, first-served strategy, and providing a feeling of progress or progression may favourably affect customer satisfaction. The principle focuses on employee empowerment and training. Customers may wait more comfortably if staff employees are given the proper communication skills, problem-solving capabilities, and decision-making power.

Employees that are well-trained and sympathetic may assist manage client expectations, resolve issues, and provide individualised care while the client waits. The last recommendation emphasises the value of ongoing evaluation and development. Over time, focused changes and improved queue management techniques may result from gathering customer input, examining wait time statistics, and identifying bottlenecks in the service delivery process. In order to maximise operational efficiency and provide gratifying customer experiences, companies must manage waiting lines effectively. Service providers can reduce wait times, improve customer satisfaction, and gain a competitive edge in the market by putting into practice policies focused on managing customer expectations, designing the physical environment, utilising technology, considering customer perceptions, empowering employees, and fostering continuous improvement.

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CHAPTER 7

NETWORK OF SUPPLIERS OF TANGIBLE PRODUCTS AND SERVICES

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ABSTRACT:

An essential component of contemporary company operations is the interaction between supply and service, which includes the acquisition and distribution of commodities as well as the provision of related services. The varied nature of the supply-service relationship is explored in this abstract, along with some of its most important aspects and how they affect overall company success. The integration of supply chain management and service operations is the first aspect of the supply-service relationship. To guarantee prompt and successful delivery of goods and services to clients, organisations must properly manage the movement of information, services, and items along the supply chain. For supply and service processes to be optimised, cooperation and coordination between suppliers, service providers, and internal stakeholders are essential. The strategic alignment of supply and service is the second dimension. Successful businesses understand the connection between supply chain choices and service plans. To satisfy consumer expectations, it's essential to strike a balance between service responsiveness and supply chain efficiency. The choice of suppliers, purchasing tactics, and inventory management procedures all have a direct bearing on the capacity to provide high-quality services. Technology and digitalization's impact on the supply-service relationship is the third dimension. Supply chain and service operations have changed as a result of the introduction of modern technologies like artificial intelligence, the Internet of Things, and cloud computing. Organisations are now able to improve supply chain visibility, optimise inventory levels, and provide customers with individualised services thanks to automation, data analytics, and real-time information exchange.

KEYWORDS:

Chain, Inventory, Service, Supply, System.

INTRODUCTION

A comprehensive systems approach is used in supply chain management to deliver produced goods to the final consumer. It is possible to attain a degree of integration and competitive advantage via the use of information technology to coordinate every component of the supply chain, from components suppliers to merchants. Think about Hewlett-Packard's choice, for instance, to provide a generic DeskJet printer and give distributors the option to localise the printer by include the appropriate manuals and power cables. Because demand was then pooled into a single generic printer, there was no longer a need for different inventories for each nation, which led to a large decrease in finished products inventory. Because generic printers can be packed more compact, this delay method also unexpectedly resulted in shipping cost reductions.

Similar to Hewlett-Packard, Taco Bell approached their supply chain in this way. Natural resources derived from agricultural production make up the initial step of Taco Bell's supply

chain. In order to serve the retail establishments, these ingredients are bought in bulk and kept in local distribution facilities. There was a significant amount of food waste at the retail establishments as a consequence of how difficult it is to predict ultimate demand. The kitchen was relocated from the retail shop to a central location, which helped to consolidate demand and reduce waste. The retail outlet switches from make-to-order manufacturing to assemble-to-order production. Customers are happy because there are fewer wait times, a cleaner facility, and more space for in-house eating.

Sectional Preview

When applied to the value chain of produced products, from product design through post-purchase customer support, supply chain management provides advantages. The capacity to coordinate the various connected tasks often carried out by independent businesses has been made possible by information technology. However, due to the customer-supplier duality present in services, service supply management is best shown as a relationship rather than a series of tasks. In order to illustrate the sources of value in a service supply relationship, an example of home health care is presented. The chapter finishes with a discussion of service outsourcing and the associated management issues after exploring the special qualities of professional services.

Supply Chain Administration

Shorter product life cycles and a rise in market globalisation need a whole systems perspective of the supply chain as a whole. rendering manufacturing capacity planning, deciding on production schedules, and determining inventory stocking levels are difficult since there is no previous sales data available for many high-tech items, rendering them nearly outdated when they are first released. Poor planning may lead to costly end-of-life inventory write-offs or missed sales opportunities. Firms must consider the whole world when sourcing suppliers and choosing locations for manufacturing facilities due to competitive pressures. For instance, a personal computer may have subassemblies made in the US using components from Asia, and final assembly done on-demand nearby clients in Europe [1]–[3]. To reconcile the demands of reliable and fast customer delivery with production and inventory expenses is the problem of supply chain management. Managers may assess which solutions will result in the biggest increase in customer satisfaction at affordable prices by using supply chain modelling. The link between asset expenses and the time domain features of customer service is captured by the supply chain model as a network.

A thorough, complete systems approach that takes into account the interconnections between the participants will make it easier for everyone to work together to find efficient solutions to fulfil client requests. Unreliable deliveries can cause consumers to be dissatisfied and sales to be lost, or they raise inventory investments in safety supplies. However, success is only attained via the development of strong alliances and collaboration amongst actors throughout the whole supply chain. A "bullwhip effect" develops in an uncoordinated supply chain, which causes a slight change in retail orders to be amplified as we travel back up the supply chain to the distributor and then to the manufacturer. Unaware of the real nature of the ultimate demand, the independent supply chain stages overreact to orders from customers further down the supply chain, and delays in order fulfilment cause oscillations in inventory inventories that are transmitted upstream. Lack of supply chain coordination causes a self-imposed system destabilisation that leads to simultaneous overstocking and stockouts of inventories at different points in time.

Network Diagram

The physical products supply chain may be thought of as a series of value-adding material-processing stages, each of which is characterised by a supply input, a material transformation, and a demand output. These stages are linked by arrows that show the flow of material with inventory stocks between each step. The manufacturing stage is the operation where raw materials and parts are brought in from outside suppliers; the material is then changed or put together to add value, producing an inventory of finished goods that is transported further down the supply chain to distributors and then to retailers where customers can buy the product.

The necessity for product-life-cycle management has been brought to manufacturers' attention by worries about environmental sustainability. So, instead of being disposed of in a landfill at the end of their useful lives, more things are now being made to be recycled or remanufactured. For instance, because to their intrinsic worth, used items like used printer cartridges are remanufactured and aluminium cans are recycled. Many European countries mandate that cars be made such that its component parts may be easily recycled.

Upstream information transmission is shown by dashed lines and comprises supplier operations, product and process design, and after-sales support. Utilising downstream information is a key advantage of supply chain coordination. For instance, automakers often find design faults during after-sales servicing. Distributors may combine retailer point-of-sale data to warn producers when planning production schedules to prevent either inventory accumulation or missed sales.

Dealing with Uncertainty

If it weren't for the unpredictability coming from three sources—supplier delivery performance, factory dependability, and customer demand—managing a supply chain would be simple. In this unpredictable world, inventory serves as insurance. A little additional material or safety stocks are kept in order to achieve customer service level goals so that customer deliveries may still be delivered in the event that anything goes wrong in an upstream operation. Supplier on-time delivery might vary depending on a variety of factors, including weather delays for shipments, quality issues, equipment failure, and the delayed arrival of raw material supplies. The more dependable a supplier is, the less of a safety store of supplies is needed to safeguard the downstream operation.

Over time, a distribution of delivery performance timeliness may be developed for each supplier and utilised in buying discussions. The same issues that suppliers face have an impact on manufacturing dependability, as do internal scheduling delays brought on by many products vying for the same resources. A historical probability distribution of on-time performance captures the entire uncertainty. The most challenging component to quantify is the fluctuation of customer demand. There is, however, limited time to construct historical demand distributions due to short product life cycles. Future demand distributions may be predicted using market research and prior experience with comparable items.

DISCUSSION

By reducing the effects of uncertainty, strategic efforts may enhance customer service. For instance, using statistical process control approaches for comprehensive quality control may increase the dependability of production. Investigating more trustworthy travel options is another option. By delaying the final customisation and allowing manufacturing operations to store

incomplete items, changes in product design may increase their ability to respond quickly to client requests. Both Procter & Gamble and Walmart wanted to increase the efficiency and financial success of their manufacturing and distribution systems, but by acting independently and selfishly, each momentarily hurt the sector. Many of the issues that suppliers and retailers experience in the supply chain are "before" column. For instance, Walmart stocked up on Pampers at a discount when Procter & Gamble started a price offer to increase market share. Walmart wanted to increase its profit margins by purchasing during a sale and then selling after the offer expired at normal pricing. A "bullwhip effect" on the amount of finished products stocks in the supply chain is the outcome of such autonomous behaviour. Due to Walmart being overstocked, there were significant fluctuations in production volume as a result of forward buying. Walmart and Procter & Gamble worked together to relocate the supply chain to the "after" column as a result of the increased expenses Walmart incurred from storing inventory and disruptions in production schedules. The "everyday low prices" marketing tagline was created by Walmart when Procter & Gamble agreed to halt its advertising.

Customer-Supplier Duality in Service Supply Relations

Instead of the supply chain seen in produced commodities, which shows a tangible thing being moved from one entity to another, the nature of services produces a customer-supplier duality that leads to service supply connections. Services may be thought of as having an impact on people's thoughts, bodies, possessions, and information. Therefore, every service relies on input from the client. According to the inference, there is a dual relationship between clients and providers in the service exchange. Each time, there is no need for auxiliary suppliers since the service transaction is conducted directly between the client and the service provider. For instance, when a patient visits the dentist with a toothache, the dentist will prepare a filling for the damaged tooth.

Each time, a third-party supplier is needed to help the service provider perform the task. For instance, when a sick patient visits a doctor, blood is drawn and sent to a distant laboratory for testing. The doctor makes the diagnosis after getting the laboratory's blood result. grasp the nature of service interactions requires a grasp of the customer-supplier duality and the ensuing bidirectional connection. There will be a number of observations that have repercussions for the management of service supply partnerships.

Relations of Service and Supply Are Hubs, Not Chains

The idea of concurrent production and consumption relates to the most typical supply relationship. For instance, the supply connection is condensed to a single transaction between your teeth and the dental hygienist when you go to the dentist to get your teeth cleaned. The supply chain may be expanded to include a supplier to the service provider, although linkages extending beyond two levels in the supply chain for services are extremely uncommon. Because the service provider represents the client in negotiations with third parties, the service supply relationship is really more like a hub than a chain. Because there are less potential for delays and information can be transmitted more readily, hubs are preferable to chains. It is standard practise for service providers and their suppliers to partner or employ sole-sourcing since it results in both financial and operational savings [4]–[6].

Service Capacity and Inventory are Comparable

Inventory is used in supply chains for commodities to smooth out changes in final customer demand and enable maximum utilisation of production capacity. When purchasing services, customers often provide random events with the assumption that they would be processed right away. For instance, customers at fast-food restaurants almost never have to wait more than a few minutes for assistance. Services cannot be stocked, hence extra capacity has to be kept in reserve to meet demand. As an alternative, bookings systems may be utilised to plan consumer arrival times to coincide with capacity.

Customers may provide incomplete, unprepared, or unreasonable feedback. It is difficult for the service provider to fulfil commitments when inputs are suspect due to the inconsistent quality of customer-supplied inputs. Effective communication is especially important in this case. Clarifying value-adding expectations with clients before providing service might help to prevent misunderstandings.

Managing Customer Relations

Creative alternative techniques of delivering treatment at a cheaper cost have been inspired by the unchecked growth in healthcare costs. By treating patients at home and preventing their need for hospitalisation or nursing home care, home health care is one strategy for controlling healthcare costs. The connection between the provider of home health care services and the client includes the additional characteristic that the service provider is mobile since they go to the client. The conventional method in the "before" column to the characteristics of a well-managed service relationship for mobility workers in the "after" column. Bidirectional optimisation, management of productive capacity, and management of perishability are the three areas where value in service supply relationship management is generated.

Optimisation in Both Directions

Bidirectional optimisation suggests the potential for doing what is best for the service provider while also doing what is best for the customer. The patient takes an active role in the service while receiving home health care. Bidirectional optimization the simultaneous optimisation of the service's supply and demand is made possible by direct consumer interaction. This leads into offering the patient a highly customised service that is also extremely economical for the organisation.

For mobile service, each client is given a "time window" to be available so that a service worker may provide the desired service. Large time windows are seen negatively by customers as a huge nuisance that wastes their time while benefiting a subpar service provider. Because routes, customer sequencing, and regular service provider job status updates are not included in a fully integrated information system, managers of mobile workforces often require clients to be available for prolonged time frames. Service relationship management creates an initial daily plan for each employee using forecasting data. Then, based on a preoptimized calculation of an optimised solution for the whole group of service employees in a specified geographic region, it presents consumers with a variety of appointment options. In addition to taking into account customer preferences and service needs, the optimised solution is calculated. Dynamic routing is needed for home visits to save wasted trip time. Geographical data from Royalty-Free/Corbis,

such as the whereabouts of the service personnel shortly before and just after a certain customer's appointment.

Productive Potential

The length of time between occupations, which coincides with the distance between employment, is a key factor in determining the productive potential of mobile employees. Time spent travelling between client locations results in lost productive capacity since value is mostly produced when the mobile worker is at the customer site. This opens up the possibility of significantly increasing the workforce's productivity capacity via improved customer relationship management, which results in an overall rise in the amount of time employees spend interacting with customers. Transfer, replacement, and embellishment are strategies to increase the service worker's productivity capability.

It is possible to transmit value at a very cheap cost by making information accessible to consumers. An online database of commonly asked questions is one such. This cost-effective, 24/7 information transmission mechanism may be utilised in place of more costly human resources. For instance, patients may browse disease-specific sections of a website and find out about medication side effects, descriptions of symptoms, or steps to take. A replacement approach involves replacing human resources with technology. One example is the measuring of blood pressure. An automated blood pressure measuring device might take the place of a nurse visit for patients who need blood pressure readings three times per day. Patients can operate a digital blood pressure monitor with ease, and it is less expensive than one visit from a home health care nurse.

A third method for increasing the efficiency of the home health care system is to improve consumer abilities so they may be enhanced to allow self-service. In certain cases, teaching a patient or a family member how to change a surgical dressing is acceptable. If, for example, a wound is persistent and needs daily adjustments over a protracted length of time, this development of customer skills considerably reduces the later usage of nursing resources. However, it initially demands more nursing time. The amount of nursing time needed to care for the patient would be reduced by 66% in this case if a nurse checked the healing wound every three days rather than every day.

Perishability

The method employed in service chain management to minimise the detrimental effects of downtime on the productivity of the dispersed service workforce is known as management of perishability. The amount of time a service worker may be productively employed at the customer's location while using the appropriate equipment, possessing the necessary abilities, and being aware of the needs and preferences of the client is restricted.

The management of perishability has two focuses for the mobile workforce. The first is a method of time allocation that provides clients with time frames based on the "best use" of staff. The final feasible second before the dispatch of a worker to a task, schedules are created and altered in service chain management systems that use dynamic schedule optimisation software. Service systems without a communications network are restricted to allocating each mobile worker a set schedule at the start of each workday. However, service systems with mobile data connections may create "real-time" schedules such that a worker is only made aware of the next assignment

after finishing the current task. The dynamic distribution of tasks among the workforce reduces idle time [7]–[9].

Managing perishability also entails developing, enhancing, and expanding worker skills and competencies. A worker's potential idle time may be recognised and allocated to learning activities, thereby reclaiming their productive capability. This service inventory hedging method helps the company by scheduling skill-improving activities during downtime, making the employee accessible at the period when conventional training activities would have otherwise taken up productive capacity. The mobile worker may maximise this hedging approach by obtaining modular, computer-based training, certification, and testing material "online" with the use of mobile data communication equipment.

Licensed Service Providers

Because of the intellectual challenge, possibility for employment advancement, and high pay, professional services are appealing. Professional service providers include those who provide legal, accounting, consulting, and architectural services. Professionals often belong to a discipline that grants licences to its members based on competency and command a certain body of information. While some professionals opt to work alone, the majority choose to work in teams that are either single- or multidisciplinary. For the sake of this discussion, "professional service providers" refers to both junior professional staff members who are paid a salary and have the potential to become partners as well as partners who control and manage the business [10].

CONCLUSION

The influence of service quality on supply chain efficiency makes up the fourth dimension. Customer happiness, supplier relationships, and overall company success are all favourably impacted by a well-implemented service plan. Prioritising service excellence gives organisations a competitive edge by creating long-term relationships, cutting lead times, and increasing client retention. Achieving alignment between supply chain choices and service offers requires a thorough understanding of consumer requirements, preferences, and expectations. Companies may modify their operations to provide value and satisfy changing consumer needs by incorporating customer insights into their supply chain and service plans. Organisations are becoming more aware of the value of social responsibility, environmental stewardship, and responsible sourcing. Enhancing brand reputation, lowering risks, and supporting long-term company viability are all benefits of integrating sustainable practises into supply chain management and service delivery. In conclusion, there are many different areas of corporate operations that are impacted by the complicated and multifaceted link between supply and service. Organisations can develop a synergistic supply-service relationship that fosters operational excellence, customer satisfaction, and competitive advantage in today's dynamic business environment by integrating supply chain management and service operations, aligning strategies, utilising technology, prioritising service quality, embracing customer-centricity, and taking sustainability into account.

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CHAPTER 8

A STUDY ON PROFESSIONAL SERVICES QUALITIES

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ABSTRACT:

Professional services, which include a broad variety of specialised and expert-driven goods including consulting, legal, accountancy, and healthcare services, are very important in today's knowledge-based economy. By incorporating knowledge from published research and industry best practises, this abstract examines the essential characteristics and traits that lead to the quality of professional services. Professional services must have knowledge and competence as their primary qualities. Professionals are expected to be highly knowledgeable in their disciplines, to keep up with new advancements in their industries, and to regularly refresh their expertise. Gaining customers' trust and establishing reputation as a reliable adviser or service provider requires demonstrating skill. Ethics and professionalism make up the second quality. Professional service providers are held to a high level of ethics, which includes keeping client information secure, avoiding conflicts of interest, and operating in the customer's best interest. Respecting professional ethics promotes long-lasting relationships, trust, and the integrity of the services offered. Effective communication is the third characteristic. To explain complicated ideas, actively listen to customers' wants and concerns, and convey information in a clear and succinct way, professionals need to have good communication skills. Collaboration, understanding, and a better customer experience are all enhanced by effective communication.

KEYWORDS:

Company, Knowledge, Quality, Service, Value.

INTRODUCTION

Client-centricity is the fourth attribute. Understanding the particular requirements and goals of their customers should be a top priority for professionals providing services. Customised services, individualised guidance, and solutions that are made just for each customer show a dedication to their success. Timeliness and responsiveness make up the sixth quality. Clients demand rapid replies from professionals since time-sensitive issues are often involved in professional services. Meeting customer expectations and keeping a competitive edge requires being available, proactive in responding to client enquiries, and providing services within predetermined timescales. Innovation and problem-solving make up the sixth characteristic. Professionals are prized for their aptitude for complicated situational analysis, for seeing possible problems and for coming up with creative solutions. Professionals may give value-added services and remain ahead in a corporate environment that is continually changing by adopting a proactive problem-solving strategy and keeping up to date on industry innovations.

A service provided by knowledge workers is referred to as professional services, and it has four distinctive characteristics. First off, there is a great degree of specialisation and personalization in

the task. The management problems that arise from such highly specialised and customised work are distinct from those that arise from the mass-market standardisation of other services. The capacity to handle tasks and information without the use of tried-and-true procedures that are typical in other firms is most vital when operating a professional service [1]–[3].

Second, particular consideration must be given to the regularity and significance of in-person encounters with clients, often known as customers. The nature of face-to-face work alters how quality and level of service are seen and assessed. Additionally, a behavioural ability like managing customers might be just as crucial as technical proficiency itself. Third, highly qualified professionals who serve as the firm's assets provide professional services. As a result, the organisation must pay close attention to both the input and output sides of the service.

The real professional is said to possess a corpus of knowledge that functions on four levels of increasing relevance, according to James Brian Quinn, Philip Anderson, and Sydney Finkelstein. Cognitive knowledge, acquired via intensive training and certification, is the fundamental expertise of a field. For business success, this knowledge is required yet insufficient. The application of "book learning" is facilitated by advanced abilities. The most common professional skill level that adds value is the capacity to apply the principles of a field to challenging real-world issues.

Deep awareness of the network of cause-and-effect linkages that underpins the field is referred to as systems understanding. Knowledgeable individuals may foresee subtle interactions and unforeseen outcomes. High-level intuition is the pinnacle of a system's knowledge. Will, drive, and flexibility for achievement are the components of self-motivated creativity. Intellectual leaders risk becoming complacent and losing their competitive advantage if they lack self-motivated inventiveness. As a result, employees joining a professional business may expect to get mentorship from partners for their personnel and funding for ongoing education.

Operational Characteristics

Professional service companies are often structured as partnerships rather than corporations. The partners serve as the company's governing body and own stock in it. A group of younger professionals employed on a wage do the company's daily tasks. Profit-per-partner, which is determined by the three variables margin, productivity, and leverage as illustrated in the connection below, is a key indicator of a partnership's financial performance.

Margins

The margins are often the most important component in determining how profitable a department is within a professional services company. Margin, however, is often an inaccurate and deceptive indication. The percentage of profit for each dollar of fees charged is known as the margin. Numerous variables, such as the firm's productivity and leverage, have an impact on this ratio. For instance, a more productive company will spend less for every dollar of fees than a less productive one. Larger profit per dollar of fees results from lower costs, which leads to larger margins. In addition to productivity and leverage, overhead expenses have an impact on profitability. Margin losses will result if these expenses are not kept in check. However, reducing overhead expenses alone won't provide the intended outcomes over time.

Productivity

As illustrated below, productivity may be further divided into two elements—realized fee-per-hour and professional staff utilization that have an impact on the short- and long-term performance of the company. Two facets of the professional services industry influence utilisation. First, it might be difficult for experts to balance demand and capacity. Customers often expect rapid response from highly specialised individuals, which presents issues. The staff is required to spend nonbillable time until further work is discovered whenever a project or contract is finished and no backlog of work exists. A backlog is difficult to manage because customers sometimes lack patience.

In order to maximise utilisation, capacity and demand are matched using a variety of ways. First, businesses figure out how to plan upcoming work into a backlog. Despite the fact that consumers desire fast assistance, businesses might provide incentives or "lock" them into a backlog. Discounts for delays and price-differentiated service levels are examples of incentives. Building a client knowledge database, combining services with goods, and taking responsibility of a customer's ideas and procedures are all examples of lock-ins.

Distributing individual expertise around the organisation is another tactic for maximising use. This tactic is particularly helpful when a client often requests a certain employee, which limits a company's ability to control capacity. In contrast to having a large percentage of overutilized workers, a company will be considerably more likely to maintain excellent coverage across the business if it has cross-trained individuals ready for any given assignment.

DISCUSSION

The significance of nonbillable activities is a second factor that influences utilisation. Business growth, education, and general management are some of these activities. All of these tasks are crucial to the company's future even yet none of them bring in money. For instance, functional groups at consulting companies typically comprise of six to ten billable employees. When a dedicated manager is appointed to a team of nine billable employees, the group's utilisation instantly drops to 9/10, or at most 90%. Without the management, the group could initially be more lucrative, but over time, it would become disorganised and less competitive.

The quantity of value that a professional services business can provide and capture in the rates is another determinant in productivity. Several value-building actions may be used to raise the value of services. A company might start by determining the services that consumers value. Product creation, market analysis, and consumer feedback are all part of this process. Second, businesses may charge more by developing methods to specialise and set themselves apart from rivals. This necessitates spending money on finding and cultivating talent with specialised knowledge.

Leverage

Leverage, which is a crucial aspect in calculating the profit-per-partner, is the ratio of the number of professional staff employees to the number of partners. The high rates a senior staff member charges for services and, more importantly, the ability to attract qualified workers and charge clients multiples of their income are the two main ways that partners make money. A successful company will maximise its leverage while still being able to effectively fulfil assignments [4]–[6]. The competence level of the professional personnel must be matched to the needs of the

contract or project in order to effectively manage a firm's leverage. We'll examine three typical types of projects:

Brains initiatives solve customer challenges at the cutting edge of a profession or a field of expertise. Brains initiatives at the very least need competent staff members who are able to invent, innovate, and pave the way for new methods of problem-solving. A company that pursues these initiatives should position itself as the most talented and knowledgeable in its field. The company's marketing strategy is essentially "hire us because we are smart." Brain projects are seldom reproducible or standardised. Additionally, the professional team has high competence standards, and the partners are leaders in their fields. Leveraging is challenging because to the lack of standardisation and the high expertise requirements.

Grey hair projects need a high degree of expertise and personalization, but they lack the ingenuity and inventiveness of brains initiatives. While managing a project with grey hairs and brains has comparable challenges, marketing for the two kinds of projects varies. However, they may be standardised and repeated, particularly when a company specialises in a certain project type, such the adoption of enterprise resource planning systems. Grey hair projects still involve expertise and judgement but can be done repeatedly. Certain jobs might be anticipated and assigned to less experienced employees since grey hair organisations have completed comparable projects in the past. The marketing gimmick is "hire us because we have done this before."

Procedure projects include carrying out a recognised and standardised project, such an audit. Although there is significant customisation involved in these projects, the execution itself may be considered programmatic. These tasks are readily assignable to less experienced employees. Customers of procedure initiatives often seek for companies that can do the job swiftly and affordably. The typical pitch used by businesses selling process projects is, "Hire us because we know how to do this and we can deliver it effectively." These businesses also often offer their efficiency, accuracy, protocols, and availability. Managing margins, productivity, and leverage effectively is essential to running a professional services organisation efficiently and, ultimately, profitably.

Services for Outsourcing

As was said, service providers themselves have connections with other service companies that help to please the client. An example of outsourcing this function is when a doctor sends blood taken from a patient in the doctor's office to an outside laboratory for testing. To find and keep the outsourced connection, however, there is a transaction cost. Three different types of transaction costs exist: Finding a competent provider involves spending money on searches. In order to create a contract and come to an acceptable agreement with the other party, there are expenses involved in the negotiation process. Making ensuring the opposing party abides by the contract's terms and pursuing legal action when necessary results in enforcement expenses.

Services Outsourcing: Pros and Cons

There are various benefits to outsourcing a service activity as opposed to doing it in-house. Take into account the reasoning and illustrations below:

Enables the company to concentrate on its area of strength. For instance, the U.S. Army no longer assigns KP duties to its volunteer troops. reduces expenses by outsourcing rather than completing tasks internally. For instance, since janitorial services must maintain their

competitiveness in the marketplace, they are an ideal candidate for outsourcing to a specialised supplier. gives free access to the most recent technologies. Local hospitals seldom own pricey diagnostic tools like an MRI; instead, they hire an outside company to provide the specialised service. uses the advantages of a supplier with economies of scale. Because of the unpredictable demand experienced by auto dealers, it is uncommon for them to have in-house collision repair capabilities. This is because it is difficult to keep highly paid professionals consistently active. Outsourcing should, of course, be done carefully due to the following factors:

1. Loss of direct quality control.
2. Puts employee loyalty at risk due to worries about losing their jobs.
3. Being exposed to concerns about client privacy and data security.
4. Reliance on a single supplier reduces your bargaining power in the future.
5. Increased coordination costs and delays.
6. A decline in internal capacity to handle outsourcing.

Diagrammatic representation of the outsourcing process model shows the steps of need identification, information search, vendor selection, and performance assessment. However, since services are often intangible, outsourcing them presents difficulties. For instance, it might be difficult to generate written requirements for the intended service. Furthermore, since the services provided are not closely examined, it is difficult to determine whether they live up to expectations. How can one tell, for instance, whether the company providing plant security is efficient? When delivered, tangible objects can be checked out, but services can't be checked out.

The need to satisfy a higher number of impacted personnel complicates outsourcing. Contractual services influence every employee directly, as opposed to the impersonal manner that physical commodities purchased for use in production are seen. Examples include travel arrangements, housekeeping services, and food services. Business services often need to be tailored to a company's demands, particularly when they assist the manufacturing process. Due to the complexity of organisational demands, business services also tend to be more technologically oriented than consumer services.

Depending on the service being bought, the decision-making process may also change. For instance, outsourcing computer software development necessitates the active involvement of the end users, and the choice will be made based on a variety of difficult-to-quantify factors, such as user friendliness. However, outsourcing garbage disposal services may be done in a standard way, with cost being a key consideration. The choice of a reputable vendor with expertise and experience handling your industrial waste is crucial due to the legal responsibilities related to trash disposal. We provide a categorization of services to help with the purchasing process because of this.

Grouping of Business Services

Business services are often categorised based on how tangible they are. The level of tangibility indicates how much the service's output attributes can be physically measured. Some services, like washing and cleaning, are very physical and have output that is clearly defined and quantified. The output of other services, like public relations or advertising, is far less quantifiable and harder to quantify.

Differentiating services based on tangibility does help buyers understand the possible amount of difficulty they may experience, but it doesn't provide them enough information to help them decide which services to buy. As a result, the primary dimension of the taxonomy is the business service's emphasis. When acquiring services in any of these categories, one feature to take into account is the degree of service tangibility. However, when the service's emphasis shifts from property to people to process, service tangibility will generally decline [7]–[9].

The purchase decision must take into account a second dimension that represents the relevance or criticality of the service to the purchasing business. Depending on how closely the service relates to the primary business activity of the company, it is either seen to be of high or low significance. Higher-level management will be involved in the purchase decision for services that are vital to the core company since they must match with corporate objectives and carry a significant risk of failure. This is visible in delicate fields including product testing, healthcare, interpersonal relationships, and advertising. Other services like laundry, trash management, plant security, and travel arrangements could be seen as being less crucial to a company's primary business.

However, judging a service to be of little relevance is a matter of perspective. For instance, in order to prevent contaminating the production process, the uniforms of employees working in clean rooms at semiconductor manufacturers must be washed under strict guidelines. As a result, a specific company may change the significance rating of a service depending on its unique set of circumstances. A six-cell two-way categorization matrix. For each cell's business service category, there is a descriptive label, such as "facility support," "equipment support," "employee support," "employee development," "facilitator," or "professional."

Management Aspects of Service Outsourcing

The outsourcing factors for each kind of business service are categorised according to the service's emphasis.

Services for Facility Support

The purchase of items may be compared to the provision of services in the facility support category. It is possible to create strict standards and base vendor selection on lowest bid. Although purchasing such services is simple, someone inside the organisation who is interested in doing so must be in charge of assessing how well the service was performed, paying special attention to quality and punctuality. For instance, the greater degree of tangibility makes it easy to evaluate performance using a before-and-after comparison. When assessing less important services, buyers lay more weight on price, but for more important services, they place more weight on quality. Numerous non-essential services, such as cleaning, catering, and accountancy, may be categorised as commodities, with cost being the determining factor in whether or not to acquire them.

Service for Equipment Support

The vendor for equipment support services should be near enough to provide emergency assistance, which presents an additional issue. The person with the power to make calls for emergency assistance must be named inside the organisation in the service contract. Potential suppliers should be restricted to those with expertise in the purchaser's business due to the important nature of industrial equipment maintenance and repair or product testing. Reputation

and references from the vendor are crucial decision variables. The performance review will measure reliability and communication issues in addition to the quality of the task completed.

Services for Employee Support

User input is crucial in creating the requirements for services that benefit people. The requirement definition will be created with input from the functional department as requests for employee support services often come from there. Contract renewal requires evaluation of the service provided on a regular basis by the same department. As is customary with temporary assistance services, asking for references from a vendor's customers should be a part of the selection process.

Development of Employees

Requests for employee development services also come from functional departments, and they often include the personnel department or upper management. Employee development is a significant investment in the firm's human resources and calls for experience to help with the service's purchase. For instance, changing a company's employee's health insurance provider has numerous implications, and choosing a vendor is not a simple choice. The creation of the requirement specifications and vendor selection must include senior management. It is common to look for outside knowledge, and vendor reputation and experience in the target sector are crucial factors. The service's impacted employees might be helpful in the appraisal process as well.

Provider Service

Information processing operations that support an organization's process or purpose fall under the least tangible category of business service. The facilitator service includes standard data processing tasks like accounting and travel arrangements. End customers need to be able to specify their needs in detail and locate potential vendors. For instance, staff suggestions on auxiliary services are helpful when choosing a travel agency. In order to identify potential sources and choose the best criteria, published reviews or other sources of vendor comparison are helpful.

When selection criteria are poorly specified, buyers search for environmental clues. In this situation, secondary factors have a higher likelihood of influencing the ultimate decision. For instance, when choosing between a number of reputable travel agencies that all offer the same basic service of booking travel, the final decision may be based on the availability of ancillary services such as ticket delivery and monthly billing rather than payment at the time of purchase. The interpersonal ties between the provider and the customer are a secondary consideration [10].

Competent Service

Since professional service will have a big influence on the organization's strategic future, senior management needs to be engaged from the start. The process begins with the identification of needs and continues through all phases of the purchasing process, including—and especially—performance review. Since the main deciding element is trust in the source, the only significant selection criterion may be the vendor's reputation and expertise. A service like advising, public relations, or staff training is more likely to be prolonged over time as personalization grows. As a consequence, there will need to be a delay in the assessment of the supplier's performance.

In contrast to the chain seen in production, the customer-supplier duality for services produces a network of interactions. We found that sources of value in service supply partnerships include bidirectional optimisation, management of productive capacity, and control of perishability. Professional services have distinct qualities that need for innovative leadership in order to be profitable. A taxonomy for buying corporate services was used to examine the rising usage of service outsourcing.

CONCLUSION

Agility and adaptability make up the eighth characteristic. Professional service providers need to be adaptive and flexible in order to respond to changing customer wants, market conditions, and legal obligations. Professionals may become trusted advisers who can navigate uncertainty and produce good results by displaying agility in altering service offerings, accepting change, and adopting new technology. Expertise, professionalism, effective communication, client-centricity, responsiveness, problem-solving, and flexibility are traits that professional services thrive on. Professional service providers may develop durable customer connections, give outstanding value, and succeed in their specific industries by exhibiting these attributes. To satisfy changing customer expectations and to be competitive in the dynamic professional services market, it is essential to continuously improve these abilities.

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CHAPTER 9

STRATEGIES FOR DOMESTIC EXPANSION AND GROWTH

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ABSTRACT:

For businesses looking to expand domestically, seize new possibilities, and succeed in their own nation over the long term, these tactics are crucial. This abstract examines important tactics that businesses may use to develop and grow domestically, utilising knowledge from the literature that has already been published and industry best practises. Market penetration is the initial tactic for domestic growth. Using this strategy, market share within current market categories will be increased by emphasising client acquisition and retention. To increase their market share, businesses may use a variety of measures, including aggressive marketing efforts, price plans, product differentiation, and improved customer service. Product invention and development make up the second approach. To adapt to changing client requirements, businesses might develop by launching new items or improving current ones. Product differentiation and competitive advantage may be achieved through making investments in R&D, promoting an innovative culture, and using consumer feedback. Geographic expansion is the third tactic. This entails expanding into new domestic markets to attract untapped client groups or take advantage of local prospects. Organisations may develop organically by building additional offices or retail locations, or they might do so via strategic alliances or acquisitions to obtain fast access to untapped markets.

KEYWORDS:

Business, Development, Growth, Market, Services.

INTRODUCTION

Numerous protesters descended upon Karachi, Pakistan's streets in early October 2001, on the first Muslim holy day after American warplanes started their bombing campaign in Afghanistan. Armed with sticks and bats and chanting "Death to America," they tore down windows and set a bus and several cars on fire as they made their way through the city. The United States was the mob's target. Consulate. They sought out Colonel Sanders as the next best choice after being repelled by police barriers and tear gas.

The protesters didn't care if the adjoining KFC was locally owned. The red, white, and blue emblem served as sufficient explanation. To preserve their investment, the owners attempted to conceal the KFC signage, but their efforts were ineffective since the demonstrators set fire to the eatery before being dispersed by police.

KFC, Pizza Hut, and Taco Bell are owned by Tricon Global Restaurants, currently known as YUM. Tricon is dedicated to worldwide expansion and has been expanding significantly, with outlets spread throughout more than 80 nations, including Japan, Australia, Mexico, Malaysia, Saudi Arabia, and the majority of Europe. An average of 10 new locations are launched each

month in China, where KFC has more than 500 outlets. Tricon has established more than 5,100 restaurants since it purchased Pepsico, 3,200 of which are overseas. For the foreseeable future, the company intends to establish more than 1,000 shops annually overseas [1]–[3].

Tricon thinks their business is local, like the majority of prosperous multinational corporations. Practically speaking, a Tricon restaurant abroad cannot be an exact replica of the American one. Local tastes must be taken into account. For instance, KFC serves fresh rice and soy sauce in Thailand, teriyaki crispy strips in Japan, gravy in northern England, a potato-and-onion croquette in Holland, and hotter chicken the farther inland you go in China. Tricon's international success was built on the tried-and-true franchise model, which gives regional franchisees independence while maintaining quality control and a consistent marketing message. Tricon terminates franchisees who fail to live up to the criteria set by the business and launches new items that go beyond the traditional "chicken-in-a-bucket" idea. Tricon originally opened corporate-owned restaurants in sceptical France, Holland, and Germany in order to show success and persuade new franchisees to join.

The first section of this chapter examines multi-site and multiservice expansion techniques in the context of service growth and expansion. Our categorization of services into focused service, focused network, clustered service, and diversified network is based on these aspects. For a well defined service idea, franchising may be an effective multisite growth strategy. We will examine the advantages to the franchisee and duties of the franchisor in a structure kept together by a contract. Our "borderless" world means that the growth of the local market alone can no longer be the end of service expansion. The transferability of the service across cultural boundaries and discriminatory tactics used by foreign governments to shield their own domestic services from competition are just a few of the particular difficulties that come with international expansion.

It is expected that an entrepreneurial invention would lead to increased client demand when the service concept is first accepted. The pressure of market potential and the need to safeguard the service idea from rivals by erecting barriers to entry often force the owner of a successful innovative service to expand. Consider this illustrates the primary growth methods that are accessible to service businesses in order to have a better understanding of the numerous ways in which a company may extend its idea. The hazards and management ramifications of each of these solutions will be discussed when we examine them one at a time.

Dedicated Service

A service innovation often starts with an original service idea at a single site. This original service idea is often a clear vision aimed at providing a fresh and distinctive service. For instance, Fred Smith wanted Federal Express to deploy a single hub-and-spoke network to ensure package delivery overnight.

Enhanced demand brought on by success necessitates the site's capacity being enhanced. Usually, the building is increased in size and staff are added. The successful business will also draw competitors, so it must establish a favoured position with as many clients as possible in the neighbourhood market. One strategy for entering the market or maintaining market share despite competition is to provide ancillary services. A salad bar and a drive-through window are two examples of ancillary services for a restaurant. The mainstay of a successful restaurant, though, is often top-notch food. One service location runs the risk of being dependent on local economic development in the future and being open to competitors that could come in and take market

share. However, compared to any of the other development tactics, managing and controlling the business is far easier.

Focused services that have been effective have many examples. Think of upscale eateries in particular, like Antoine's in New Orleans or Chez Panisse in Berkeley. Due to skilled staff, such as an award-winning chef or a nationally renowned heart surgeon, a specialised service is sometimes restricted to a single location. If the location is a crucial component of the service, like a protected cove for a marina, it could be difficult to replicate it elsewhere.

Dedicated Network

In order to see considerable development, a service company that has to be easily accessible by clients must think about additional locations. A targeted network enables management to retain control for companies like McDonald's, ensuring uniformity of service across all locations. The presence of a network is only necessary for the operation of services like Federal Express and other transportation or communications businesses. Additionally, by securing prime sites across many geographies, an entrepreneurial company that has a popular, well defined service idea and seeks to appeal to a broad market might prevent rivals from copying its strategy.

However, the service idea must be narrowly defined to make it simple to repeat with strict cost and quality control. Building new facilities, writing operational guides, and training employees often use the "cookie-cutter" idea of duplicating service units. With the help of franchisee investment funds and the drive of independent operators, franchising is often employed to accomplish the goal of quick expansion. Later in this chapter, franchising is covered in greater detail.

The founder is physically present at a single location to oversee resource management, market the service, hire staff, and maintain the concept's integrity. Expansion might happen gradually, especially in the beginning. In the beginning, as the number of locations increases, managerial control gradually changes from being informal to formal so that the owner may maintain effective management of the business even when he or she is not present at the extra locations.

However, managing a network of service sites presents unique management issues and calls for the use of sophisticated communications and control. Above all, the service idea must be explained to unit managers and workers, who must then continuously carry it out on a daily basis. A multisite expansion requires extensive preparation, including creating training and operational manuals, branding the idea, and starting a nationwide marketing campaign [4]–[6].

DISCUSSION

The potential to swiftly reach the mass market makes the multisite plan for service development particularly appealing, but the dangers of overexpansion and loss of control have led to several disasters. However, the several miles of "franchise rows" that can be seen in practically every metropolis provide as proof that a multisite network can successfully supply a targeted service.

Finally, the financial risk that the company has from severe, localised economic downturns is decreased by having many operations in various geographic regions. The advantages of spatial risk containment are well shown by a longitudinal analysis of occupancy at La Quinta Motor Inns throughout the 1980s. By 1980, La Quinta Motor Inns, which was established in Texas, had hotels in every significant Texas city. La Quinta launched a growth strategy of following the

exploratory activities into the oil-producing states of Colorado, Louisiana, Oklahoma, and Wyoming during the oil and gas boom of the early 1980s. The occupancy of several of the new hotels, including those in Texas, dropped as the oil and gas boom stopped in the mid-1980s. The company managed to escape a financial catastrophe, though, since other La Quinta hotels that weren't connected to the oil and gas sector were doing well.

Integrated Service

Large fixed facility service companies often choose to expand by broadening the services they provide. For instance, to meet the rising demand for a university degree, several minor schools evolved into four-year regional universities in the 1970s. Another example is United Services Automobile Association, which was established initially to send military officials vehicle insurance. The whole military community is now served by it. USAA, which has its corporate headquarters in San Antonio, Texas, is a significant employer today. Its physical building, which spans 281 acres and resembles a campus, comprises five regional offices. Today, USAA offers a wider range of services, such as banking, mutual funds, life and health insurance, car and homeowner's insurance, financial planning, travel services, and a shopping service. The Mayo Clinic, M.D. Anderson, and Massachusetts General Hospital are three examples of big medical complexes that provide clustered or traditional multiservice care. These instances all have in common the fact that their service markets are not limited by their geographical locations. Customers are prepared to go to select service locations and spend a lot of time there, including medical centres and universities. Others, like USAA, do business without the necessity for in-person interactions with clients, so they don't need to travel.

Potential loss of concentration and disregard for the core are two significant risks associated with service diversification. A ski resort could decide to utilise its vacant facilities in the summer by organising conferences, but the lodging, dining, and bar options that are appropriate for skiers might not be sufficient for such gatherings. At least the seasons serve as a barrier between the various market sectors in this case, which is a saving grace. When many market segments are attempted to be served at once, facility management becomes exceedingly complicated. For instance, hotels that cater to both tourists and business travellers may struggle to please both groups. "Concentric diversification" has been suggested as a solution to prevent focus loss. Concentric diversification restricts growth to services that have synergistic logic with the main service. An great illustration is the development of the convenience shop. These shops began with a small variety of quick-to-buy convenience products and have now expanded to include self-serve petrol, DVD rentals, an automated vehicle wash and self-serve microwave meals. Because the extra services only need slight increases in variable costs, concentrated diversification generates economies of scope.

Variety of Network

When a service company expands via acquisition, the multisite and multiservice strategies are often combined. Several years ago, United Airlines bought hotels and car rental companies in the hope that its Apollo reservation system would be able to effectively steer travellers to all of its various businesses. However, when expected revenues did not materialise, United decided to sell up the ancillary services and focus only on its main airline operation. As United Airlines and several other businesses have discovered, managing a diverse network is an extremely difficult undertaking [7]–[9]. When the services are provided under a single brand name that creates a wide marketing image, success is more often realised. Managing a worldwide service network

that delivers banking and travel services with genuine synergy has been especially successful for American Express.

Franchising

Franchising offers business option to growing via internal profit-generation or by looking for funding on the capital markets. But using investors who later become independent owner-operators constrained by a contract, franchising is a frequent method for regionally reproducing a service. The characteristic of the franchising agreement for multisite services has been the integration of compliance quality into the service concept. Due to the concept's standardisation in terms of operation, price, and design, the franchiser promises a constant level of service. Customers expect the same level of service from each franchise shop, just as they do not differentiate between items bearing the same brand. This uniformity in service benefits all of the shops because it helps clients develop brand loyalty that transcends location. A McDonald's burger, french fries, and Coke meal, for instance, are provided to American tourists in Germany in exactly the same way they are in San Francisco, Tokyo, and now Moscow.

The Character of Franchises

According to the International Franchise Association, franchising is a process through which a corporation offers to others the right and licence to sell its goods or services and, optionally, to utilise the company's own business model. By paying the franchise fee and purchasing the building and equipment, the franchisee becomes the legal owner of the company and is in charge of all day-to-day operations, including employing staff, making daily decisions, and choosing how to advertise locally. Depending on the amount of cash needed, the initial investment will change. For instance, a McDonald's franchise may cost \$500,000 whereas a H & R Block franchise would only cost \$5,000. To prevent sales from being diluted by other franchisees of the same brand, the service franchisee is often given an exclusive right or licence to provide the service in a certain geographic territory. For instance, the fast-food chain Hardee's commits not to provide another Hardee's franchisee a store within 12 miles of the current ones. The franchiser is still able to impose rules. You must adhere to standard operating practises. Either the franchiser or a supplier with approval must be used for material purchases. No departure from the product line is allowed, and ongoing royalties must be paid as well as attendance at training sessions.

Advantages for the Franchisee

As a franchisee, the owner gives up some of their own autonomy and authority in exchange for a partnership built on the understanding that they would benefit more from belonging to a larger organisation. Due to the association with a well-known service brand, the franchisee is offered the chance to own a small company with a lower-than-average risk of failure. Numerous more advantages come with franchiser organisation membership as well [10].

Before launching a new location, several franchisers provide a comprehensive training programme in management. For instance, McDonald's franchises are required to spend two weeks studying the McDonald's method of food preparation and customer service at Hamburger University in a suburb of Chicago. This training satisfies two goals. First, the franchisee learns how to run a profitable company; second, McDonald's makes sure that its policies will be

followed to ensure uniformity among units. Following training is often provided online or by mobile consultants.

Company Name

The franchisee benefits from the brand name being well recognised and promoted to customers right away. Since the increased consumer attraction is more immediate, the break-even point is achieved earlier than it would be in a conventional new-business endeavour.

National Promotion

Although the franchisee often has to provide the franchisor 1% of gross sales for national advertising, the outcomes are good for all businesses. Additionally, a significant share of revenues for companies like fast-food restaurants and hotels in particular are to clients travelling from beyond the nearby geographic area.

Purchasing a Proven Business

Independent business owners often fail, which a franchisee may anticipate avoiding. The franchisor has a history of choosing suitable locations, running a trustworthy accounting system, and most importantly providing a service idea that is already well-liked by customers.

The benefits of scale: As a part of the franchisor network, the franchisee enjoys centralised purchasing and cost reductions on supplies and equipment that are not accessible to a sole proprietor.

Problems facing the Franchiser

For a business looking to build a targeted network of geographically scattered units, franchising offers an option to internally produced growth. By offering the business model to potential entrepreneurs, franchising enables the company to grow quickly with little financial investment. As a result, franchising significantly depends on investor-owner motivation and enables business growth without incurring the expense of hiring key personnel. Of course, more than just the bare minimum of possessing the requisite funds is required when vetting prospective franchisees. For instance, Benihana of Tokyo discovered that many of its first franchisees lacked the necessary skills to run a restaurant with a real Japanese concept. Determinations about the level of franchisee autonomy, the structure of the franchise agreement, and a procedure for resolving disputes are among the other matters.

Franchisee Independence

The degree of latitude given to a franchisee in running the business is known as their autonomy. The level of autonomy depends on how much operational programming is required under the franchise agreement and how well the national advertising succeeds in "branding" the company.

To ensure that uniform standards of quality and service are adhered to throughout the whole chain, it is crucial to consider the scope of operations programming. If any franchisees were permitted to perform at subpar levels, the chain as a whole would suffer in terms of image. Franchiser standards, such as regular operating methods, location selection, facility design, accounting system, materials utilised and their suppliers, pricing, and menu items for the restaurant, are examples of highly programmed operations. Regular checks of the building. The option to buy the outlet if the agreement is broken.

By setting fairly clear consumer expectations from which the individual franchisee finds it hard to stray, branding strengthens operational programming. Additionally, effective branding ought to result in increased revenue potential, less risk, and an opportunity for investment that is more in demand.

Franchise Agreement

There are concerns about the connection between the franchisor and franchisee as well as the abuse of authority since control and power tend to concentrate in the hands of the franchisor. The franchise agreement is the means through which this connection is provided on an ongoing basis. The franchisee's duties are often spelt out in detail in these contracts, while the franchisor's obligations are sometimes imprecise, and the franchisee's rights are frequently ignored. For instance, contractual clauses demanding the formation of the franchise's resale value and legally enforceable agreements mandating the purchase of goods from the franchisor have given rise to legal disputes.

Avoiding future litigation that would prevent a cooperative partnership from forming should be the goal of structuring franchise contracts. Franchise agreements should be drafted to safeguard all parties and maintain the franchise system's ability to compete.

Dispute Resolution

The best way to lessen possible dispute will be via a thoughtful and fair franchise contract. However, due to the fact that the franchisor and franchisee have different goals, conflict usually develops over the following issues:

1. How should profits be allocated and fees set?
2. When and how much should it cost to improve franchisee facilities?
3. To what extent should a franchisee saturate a particular market with outlets?

A superorganization like the franchise system need interorganizational management. Therefore, creating policies and processes to address disagreement before it causes division and harms the overall system is a crucial duty for the franchisor.

CONCLUSION

Strategic partnerships and alliances make up the sixth tactic. Collaboration with other businesses may open up new distribution channels, markets, and sources of knowledge. Without making a substantial upfront financial commitment, joint ventures, strategic alliances, and partnerships enable organisations to take advantage of synergies and increase their reach. Retention and loyalty of customers is the eighth tactic. While finding new clients is crucial, businesses should also recognise the importance of keeping their current clientele. Recurring revenue, good word-of-mouth recommendations, and sustainable development may result from putting client retention programmes into place, offering outstanding customer service, and building long-term connections. To sum up, businesses may use a variety of tactics to expand domestically, including market penetration, product development, regional expansion, diversification, strategic alliances, mergers & acquisitions, and customer retention. It takes a deep grasp of the market, consumer demands, and competitive environment to choose and execute the best tactics. Organisations may successfully traverse domestic markets, seize new possibilities, and achieve long-term success by strategically following these growth tactics.

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CHAPTER 10

A BRIEF DISCUSSION ON GLOBAL SERVICES GLOBALIZATION

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ABSTRACT:

Global services globalisation has emerged as a result of the enormous effects of globalisation on the services sector. This abstract examines the main causes, traits, and effects of the globalisation of services, including knowledge from previous research and market developments. The primary force behind the globalisation of services is technical progress. Communications, information technology, and transportation advancements have made it simpler for service companies to expand their product offers internationally. Organisations are now able to reach a wider market and take advantage of new possibilities thanks to remote service delivery, global partner collaboration, and access to a global talent pool. Economic liberalisation and deregulation is the second motivating factor. The number of nations that have allowed foreign investment and competition in their service industries has expanded cross-border commerce in services. Service providers now have more options to join new markets and take advantage of economies of scale because to liberalisation policies that have made it easier to transport services across international boundaries. The expansion of international service providers, the standardisation of service offers, and the internationalisation of service delivery are all characteristics of the globalisation of services. With the use of technology, service providers may now supply services to customers who are situated in various nations. International customers may now access services from global service providers, and standardised service offerings promote consistency and efficiency in the delivery of services globally.

KEYWORDS:

Corporate, Cultural, Global, Services, Society.

INTRODUCTION

Federal Express chose to replicate its service internationally in 1988 since more of its customers wanted to ship parcels to Europe and Asia. This decision resulted in the company's first-ever quarterly operational deficit in 1991. The rivals, DHL and TNT, which had copied the Federal Express idea in the late 1970s, had been offering express service to this area for around ten years by the time Federal Express arrived. Federal Express was also unprepared for the government rules and bureaucratic hoops that are put in place to safeguard well-established businesses. One important connection in the international system, direct flights from Memphis to Tokyo, took three years to get from Japan. However, Federal Express received notice only days before the start of that service that no goods weighing more than 70 pounds may transit through Tokyo; this restriction was in place to safeguard local transportation companies [1]–[3].

The issues were further exacerbated by the company's concern with strict central control. The cutoff time for package pickups was 5 PM, as is customary in the US, and all shipping invoices

were previously printed in English. But after a long lunch break, the Spaniards often labour until eight in the evening. The centralized-control, go-it-alone business model that Federal Express used successfully in the US is now being relaxed. Today, pickup schedules, weight restrictions, and technology will differ from one nation to the next. To manage deliveries and marketing, cooperative partnerships with local businesses are sought. Another problem is that certain foreign nations often lack the supporting infrastructure that we take for granted in the United States. For instance, developing significant supplier relationships was necessary for the first McDonald's to launch in Moscow. Management had to train farmers on how to cultivate and harvest the necessary crops in addition to building a commissary to prepare everything for the restaurant.

International Strategies in General

The broad framework for categorising international strategy under different circumstances was created by Bartlett and Ghoshal.⁵ The effectiveness of two forces—global integration and local responsiveness will determine the best course of action. The existence of economies of scale or the chance to take use of certain assets or competitive advantages on a global scale are examples of variables that are driving global integration. The need for local responsiveness is a reflection of the requirement for service modification to meet local requirements or cultural norms, including host government control. While other service companies must choose which path to pursue in the global market, those in the bottom left quadrant will have less interest in an international strategy.

Worldwide Strategy

According to the global plan, the whole globe may be addressed uniformly or at the very least integrated across nations. This method is used by companies with a distinctive brand and character, such as Singapore Airlines or the worldwide Swedish furnishings store Ikea. As a worldwide retail bank, Citibank has positioned itself to provide clients the freedom to do their banking however, wherever, and whenever they want.

Multinational Strategy

The multidomes-tic approach is often used by professional service companies, including the legal firm Fulbright and Jaworski, the consulting company Booz Allen Hamilton, and the publisher McGraw-Hill. Foreign people work in and are in charge of overseas offices, which are a confederation of independent entities supporting the local nation's requirements.

Worldwide Strategy

When there are advantages to utilising certain corporate assets, such as research and specialised experience, yet the service delivery must be tailored to local demands, a transnational approach is employed. In contrast to Ikea, Toys "R" Us offers local managers a lot of freedom to cater to local toy interests, as long as they stick to a predetermined shop layout and centralised purchasing. Some businesses, like McDonald's, are shifting from a worldwide strategy position to a transnational strategy by, for instance, changing their menus to cater to regional preferences and traditions.

The Character of a World Without Borders

According to Kenichi Ohmae, a prolific writer on strategic management, we now live in a borderless society where consumers from all over the globe are aware of the greatest goods and

services and expect to buy them without hesitation regardless of where they are produced. According to his strategic perspective, all businesses compete in a globalised market and must successfully balance the five C's of strategic planning: customers, competitors, companies, currencies, and countries.

Customers

People care about quality, pricing, design, value, and personal appeal when they vote with their wallets. News of excellence is difficult to ignore as brand names like the "golden arches" travel around the globe. The availability of information has given consumers more power and sparked rivalry, especially in the industrialised "Triad" markets of North America, Europe, and Asia.

Competitors

Nothing remains secret for very long. A broad spectrum of clients are served by equipment and software manufacturers, which has the effect of hastening the spread of technology accessible to all businesses. Time and being the first to move have recently increased in importance as components of strategy. Furthermore, no one company can be at the forefront of every technology. As a result, Federal Express has discovered that functioning internationally necessitates working with partners.

Company automation in recent years has helped businesses transition from a variable-cost environment to a fixed-cost one. As a result, management's emphasis has shifted from raising profits by cutting material and labour costs to expanding sales to pay for fixed expenditures. This is especially true for many service businesses, which are mostly fixed-cost operations with significant capital expenditures on premises and equipment. These businesses have turned towards globalisation in their quest for a bigger market.

However, a company's corporate culture might impact how well its services are received abroad. Federal Express' domestic success was founded on a "go it alone" mentality, awards for non-union staff who provide cost-cutting suggestions, and When a successful business from one nation expands to another, it often modifies certain aspects of the service offering to fit the local way of life. Christopher Kerrigan, a photographer for The McGraw-Hill Companies, Inc., has direct contact to CEO Fred Smith for any concerns. In contrast, UPS, which employs a unionised workforce and adheres to rigorous labour rules, has relocated abroad with fewer issues.

Currency

Global corporations have made an effort to reduce their vulnerability to changing exchange rates by aligning expenses with revenues and growing in each of the Triad's three areas, so that if one region has negative growth, it may be countered by positive growth in the other two. Additionally, businesses have used international financial strategies like options and hedging. As a result, a company must expand internationally in order to become currency-neutral.

Country

Beyond economic issues, having a significant presence in each Triad area has further strategic advantages. First, as said, activities in other economies may compensate for vulnerability to economic downturns in one area. Second, by entering your rival's local market, you eliminate their ability to use a tactic known as exploiting excessive revenues from a domestic market that

is protected for international growth. For instance, Japanese businesses formerly used this tactic with government support and received criticism from their trade partners [4]–[6].

However, only really global businesses can accomplish "global localization" and, as a result, be seen as a local organisation while keeping the advantages of global operations. To get to this level, a business must build strong relationships with its overseas clients and meet their specific service requirements. For fast food businesses, understanding the local eating and drinking customs is essential to their success; as a result, McDonald's introduced beer to the menu rather than assuming that Germans would choose a Big Mac with a Coke. Even at the risk of creating some variation among sites, local management should be encouraged to customise the service within reason to suit local preferences. An extreme case in point is Mr Donut's in Japan, which altered every aspect of its service and product save the logo.

DISCUSSION

To take into consideration the cultural factors that may affect operations success abroad, the strategic service vision for domestic operations put out in Chapter 3's Service Strategy must be modified. To internationalise the components of the strategic service vision, new questions are put up. In-depth discussion will be given to three issues in particular: cultural transferability, labour market norms, and host-government policies.

Transferability Across Cultures

The need to strike a balance between global standardisation and local customisation is perhaps the biggest challenge for service globalisation. Due to the global homogeneity of financial demands and related business activities, commercial banking would seem to be culturally neutral. But there is one exception: the Middle East. Banks must adjust by inventing service charges that incorporate interest rates but do not specifically identify them since the Muslim religion forbids interest charges on loans. The apparent language barrier and cultural differences in behaviour are additional challenges for customer support representatives.

However, in the culinary industry, there is often a desire to imitate a foreign culture. The popularity of Benihana of Tokyo in the US is at least in part due to the fact that the restaurant serves familiar cuisine while giving the impression of a Japanese dining experience. Similarly, going to McDonald's and getting a Coke gives many non-Americans a chance to do something uniquely "American." Benetton, an Italian clothing and retail corporation, aims for a global, non-national image in contrast.

Workplace Norms

Language disparities are just one aspect of labour market norms and practises. Geert Hofstede carried out a thorough study of values associated with the workplace in almost 50 different nations, capturing variations along five dimensions. The Power Distance Index measures how equally or unequally individuals are treated in a nation's society. Power and wealth disparities have been permitted to increase in the society, according to a high-power distance ranking. These societies are more likely to adhere to a caste structure that prevents its members from experiencing major upward mobility. A low power distance rating suggests that the society downplays the distinctions in citizen wealth and power. These civilizations place a strong emphasis on equality and opportunity for everyone.

Individualism focuses on the extent to which society supports interpersonal connections and individual or collective success. The importance of uniqueness and individual rights in society is indicated by a high individualism rating. People in these communities could have a propensity to create more loose bonds. Societies with strong links between people tend to be more collectivist and have lower individualism scores. These societies promote collectives and extended families in which everyone is accountable for one another.

Masculinity focuses on the extent to which society upholds or downholds the conventional masculine labour role model of male accomplishment, control, and power. A high grade for masculinity shows that there is significant gender inequality in the nation. The power structure and a significant segment of society in these civilizations are dominated by men, and women are mostly under their influence. A low grade for masculinity means that there is less gender discrimination and distinction in the nation. In all facets of life in these societies, women and men are regarded equally.

The Uncertainty Avoidance Index examines how well society tolerates ambiguity and uncertainty. A high rating for uncertainty avoidance suggests that the nation has a limited tolerance for ambiguity and uncertainty. In order to lessen the degree of ambiguity, this leads to the establishment of laws, rules, regulations, and restrictions in a rule-oriented society. A low uncertainty avoidance score denotes a nation that is more accepting of other viewpoints and less concerned with ambiguity and uncertainty. This may be seen in a culture that is less rule-focused, more open to change, and willing to take on ever bigger risks.

Long-Term Orientation examines the extent to which society accepts or rejects long-term adherence to conventional, progressive principles. A high score for long-term orientation shows that the nation upholds the principles of traditionalism and long-term commitments. This is supposed to encourage a strong work ethic where long-term gains are anticipated as a consequence of today's laborious efforts. However, it could take longer for a firm to grow in this community, especially for a "outsider." A low rating for long-term orientation suggests that the nation does not support the idea of conventional, long-term orientation. Due to the absence of enduring traditions and commitments, change may happen more quickly in this society.

Following the fall of the Communist government in Hungary, Coopers & Lybrand found itself working with a highly heterogeneous collection of accountants. Both international and domestic employees of Coopers were sent over from its European locations. The business also employed local accountants, some of whom were engaged in anti-Communist activities. The partner in charge had additional difficulties due to the linguistic barrier caused by the fact that many Hungarians could not speak English. The Hungarian employees had various expectations for their job and could not comprehend what an audit was or how it worked in a capitalist society.

It is incorrect to assume that worker norms are the same everywhere. When opening its theme park outside of Paris, Disney, for instance, was astonished by the lack of local employee approval of foreign business practises. Because they felt the practises restricted their uniqueness, local French workers objected to adopting Disney character roles and upholding sanitary standards. The issue of disregarding regional customs also affects clients. For instance, wine was not provided at meals in France, where the practise of drinking wine with meals is a source of national pride, much as alcoholic beverages are not supplied at Disney parks in the United States and Japan [7]–[9].

Government Policy for Hosts

The rise of service globalisation is significantly constrained by the actions of host governments. Making it harder to repatriate money is only one example of this. Discrimination has taken on a variety of inventive shapes, such as prohibiting the selling of insurance by foreign companies, giving local shippers preferred treatment, limiting the movement of information internationally, and delaying the completion of licencing agreements. Limiting foreign airlines' ability to land and pick up passengers at intermediate stops safeguards domestic carriers, which are often controlled by the government.

International Service Strategies

Businesses and sectors need to be aware of the need for international competitive strategies for their services. If the choice to globalise service operations aligns with the company's global strategy, it should be the main deciding factor. The service provider that adapts to increased competition will resemble nothing like its forerunners. It will have an effective delivery system, a high-quality product, and a flexible pricing structure since it will be strategically oriented. Multicountry growth, importing consumers, following your customers, service outsourcing, and beating the clock are five fundamental globalisation techniques that may be recognised. However, not all of these tactics are antagonistic to one another. There are several methods to combine techniques.

The globalisation factors that multinational service organisations must deal with have an impact on each globalisation approach. With the help of this table, managers may think about how these variables impact the execution of different candidate strategies and the possibility that they will be successful for a particular company in a target nation or area. summarises the main advantages and risks that each globalisation component brings to any global service plan. Starting with the multicountry growth plan, the service strategy and management consequences of service globalisation are examined.

Multinational Growth

Multisite development is sometimes carried out via franchising to attract investors and a "cookie-cutter" strategy to quickly clone the service in several places. When the necessity for clients to physically go to the service facility defines the service market, this growth method is required. However, exporting a successful service to another nation unchanged may profit from marketing "a country's cultural experience," as shown by McDonald's success in Europe, particularly by its experience in Moscow. However, cultural adaptation often necessitates some adjustment to the service model, as seen by the availability of alcohol at the German McDonald's.

Moving a service business overseas or into many countries involves many strategic considerations. When ordinary services are involved, as in the case of McDonald's, it is easiest to duplicate a service globally. However, it's important to be sensitive to the local culture while working with customers or at the front office. The finest course of action would seem to be to employ and educate locals to manage that element of the procedure while consulting with individuals who are aware of the strategies that have been effective in other nations.

Customization and complexity, with the exception of professional services, are not significant difficulties given the everyday nature of many multisite consumer services. Information density is also not a significant factor, although maintaining a worldwide network of service locations

would need satellite connections. However, a significant challenge in service design is cultural adaptability. Should it be governed centrally or internationally? According to the following quotation from Kentucky Fried Chicken, which describes the scenario in the late 1960s that successive teams of professional management at Heublein and RJ Reynolds battled for another 20 years:9 [10]

The country managers served in a similar capacity to Roman governors who were appointed to oversee distant regions with nothing more than a mandate to uphold Rome's imperial authority and prestige. Few had any operational experience, they had minimal staff assistance, and Colonel Sanders' own attempts to maintain the standard of his original product were the sole attention given to operations. Each national manager had to succeed on his or her own, and the majority had to learn the industry from scratch.

Unfortunately, it seemed that the corporate staff's main contribution was to attempt to make the overseas business follow the U.S. blueprint. The whole purpose of franchising is undermined by local cultural adaption, after all. However, the country managers were well aware that the cookie-cutter strategy would also fail.

Bringing in Clients

Customers must be willing to go far and remain for a long time, or telecommunications must be used in place of physical travel, for the multiservice single-site model to be effective worldwide. These requirements are met by a number of services, including famous institutions and universities, medical facilities, and tourism attractions. A service that is centred on the specific tourist attraction of a given location develops, such as catering to skiers in the winter and mountain bikers in the summer. In contrast to a multisite approach, a multiservice plan entails importing clients rather than exporting the service.

A service must train its customer-contact staff in other languages and cultural awareness if it desires to remain in its current location and draw clients from all over the globe. To get such abilities, it could have to spend more. The choice of this method will be determined by the location's distinctive characteristics. Customization and complexity of the service will allow for differentiation, and to meet the incoming consumers, transportation infrastructure and logistical management will be needed. For instance, a direct KLM aircraft departing from Amsterdam flies once a week to the Dutch island of Bonaire, which sits off the coast of Venezuela and is popular with scuba divers.

Observing Your Client

Many service providers establish branches abroad to continue serving their corporate customers rather than to serve the local markets. However, it can be necessary to make changes to the service offering and hire staff who are knowledgeable with regional business customs in order to attract local business. One of the major corporate travel firms has established relationships in virtually every region of the globe to carry out the plan to follow your client. Wherever they travel, its corporate clients expect to get good service for their employees. For instance, before the Iraqi invasion in August 1990, the regional representative in the Arabian Peninsula was successful in rescuing travellers from Kuwait.

Service businesses are under pressure to operate in the same nations as their customers, just as legal firms expanded into several locations to match themselves with their corporate accounts.

From its travel brokers, auditors, consultants, and other service providers, the genuinely global firm expects and requires truly global service. This approach overlooks the enormous markets that are represented by the rapidly expanding middle classes of many nations, which is a drawback for a corporation already committed to global operations. Additionally, it gives these populations' service providers the freedom to expand unhindered until they reach a level of quality and size that makes them a danger on a global scale.

The amount of sales that may often be made from tourists or expatriates in a foreign country is modest. This presents an intriguing decision for the service manager: should I create my service to meet the demands of my clients and adapt it to the local culture, or should I strike a compromise between the two and try to straddle them successfully? The possibility of a successful straddle would appear to be contradicted by everything operations managers understand about services. Therefore, managers must decide whether to serve foreigners and tourists or local clients, which presents fascinating focus and scale concerns. Partnering with local organisations would appear to be an appealing choice when the expat market is tiny and the local market needs careful adaptation. Even if a new service prototype is not required for the front office, it may still be important to adjust operations to the local setting and hire knowledgeable and adaptable managers to make the transplanting successful in the face of the complexity of the local infrastructure and social system.

Offshoring of Services

The overseas location of the outsourced supplier sets service offshore apart from other types of outsourcing. Offshoring might thus be seen as a worldwide service strategy. By outsourcing back-office tasks to foreign places through the Internet while concentrating on local customer-facing tasks, certain service businesses may reduce labour expenses. For instance, a discount brokerage may keep its domestic professional advising operations while outsourcing the mundane market transaction activities and customer account management. An example of remote customer service carried out from overseas that makes use of the population's English language proficiency is the relocation of U.S. contact centres to India. However, when inadequately trained youths working a night shift in India speak to clients on the phone, certain quality issues have occurred. Dell Computer moved part of its contact centre labour back to the United States as a result of corporate client concerns.

Although the labour cost reduction is a compelling reason to outsource back-office activities, there are investment expenditures to take into account for training, fostering cultural understanding, and resolving demoralising staff problems inside the offshoring organisation. Offshoring will continue since many nations have sizable populations of educated English-speakers who are jobless or underemployed. Many of these individuals, particularly those with strong numeric aptitudes and the capacity to adjust to greater levels of service, have advanced technical training. Customer service, financial analysis, income tax preparation, payment services, administrative tasks, and software development are a few of the current market categories for service outsourcing.

CONCLUSION

The globalisation of services has several effects. By stimulating innovation, boosting productivity, and generating new job possibilities, it encourages economic growth and development. Additionally, it expands customer choice and access to a variety of services from

across the globe. Global services globalisation fosters variety and intercultural understanding by facilitating knowledge transmission and cultural interaction. However, there are drawbacks to the globalisation of services. In many areas, service providers must traverse cultural differences, linguistic difficulties, and complicated legal and regulatory requirements. It might be difficult to oversee a multinational staff and guarantee uniform service standards across several sites. Additionally, domestic service providers may face difficulties due to the possibility for increasing competition from international service providers. In conclusion, the development of global services is an important phenomenon that is fueled by economic liberalisation and technical development. It has changed the services sector and made it possible for service companies to expand internationally and enter new markets. Organisations must deal with the difficulties posed by the supply of services globally, notwithstanding the opportunity it offers for development and innovation. Organisations may successfully traverse the global environment, grasp opportunities, and flourish in the developing global services marketplace by understanding the causes and features of global services globalisation.

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CHAPTER 11

A BRIEF STUDY ON TAKING CARE OF SERVICE PROJECTS

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ABSTRACT:

A review of projects' characteristics and the difficulties facing project managers opens the chapter. A work breakdown schedule and the creation of a project team are the first steps in project planning. Then, conventional bar-chart project scheduling techniques are introduced and explored. We also explain the idea of a project network and define and provide examples of various analytical techniques. The simplicity and strength of project management tools are shown using Microsoft Project. Issues with project planning, such as handling resource limitations, activity crashes, and factoring in unpredictability, are investigated. The chapter is concluded with techniques for project monitoring to meet goals for time, money, and performance.

KEYWORDS:

Activity, Project, Services, Task, Team.

INTRODUCTION

The complexity, resource needs, completion time, and risk of a project may all vary greatly. For instance, take a look at some of the tasks that a passenger airline may complete: starting a new route, renovating an aircraft, putting a new marketing plan into action, setting up a new reservation system, incorporating a new fleet of aircraft into an existing system, and altering the in-flight experience. Successful project management may provide innovative services to the market sooner in this era of time-based competition, preempting competitors and gaining market share. For instance, Lehrer McGovern Bovis, a well-known name in the construction business for its construction management services, was able to save a lot of time by using an overlapping phased design-construction process, in which the foundation was laid before the final plans were finished.

Project risks might endanger a company's ability to continue operating. For instance, when the contract contains a penalty fee for delay, failing to finish a project on schedule might put a small construction company out of business. Building a project team, choosing a project leader, and formulating a plan for the project's successful completion all take into account the possible risks and benefits associated with the project [1]–[3].

Project Management's Nature

Project characteristics

A project may be conceived of as the deployment of resources using a planned, organised strategy to achieve a certain goal. Planning, scheduling, and regulating project operations is the focus of project management in order to complete projects on schedule, within budget, and

according to expectations for performance. The three goals are at odds with one another, which makes project management difficult. For example, more time could improve performance or quality, but at the risk of missing a contractual deadline and going over budget.

The following qualities apply to all projects:

1. **Purpose:** Typically, the project is a one-time undertaking with specific goals. For instance, the routine maintenance that airlines do on their aircraft qualifies as an exception.
2. **The lifecycle:** Project conception, project selection, planning, scheduling, monitoring, management of project operations, and project termination are all steps in the life cycle of any project.
3. **Interdependencies:** Projects need a variety of tasks to be carried out in a precise order. Usually, technical or strategic considerations determine the order. Numerous partners need intensive coordination for large-scale projects like Boeing's development of the 787 aeroplane.
4. **Uniqueness:** Each project often has unique elements that call for specialised management attention. However, many project components are similar, and knowledge may be transferred.
5. **Conflict:** Many parties involved have competing goals. Therefore, over the course of a project, a significant amount of resources and management time are committed.

Process for Project Management

Projects are started by organisations for a number of reasons, such as building a new facility, launching a new service, or taking on a consulting engagement. All of these reasons serve as initiating factors for new projects. From the beginning of a project through its completion, the management activities of planning, scheduling, and controlling are actively pursued.

Planning

An agreed-upon description of work and goals serves as the foundation of any project. This statement includes a tentative timeline with start and finish dates, a projected budget, and a written explanation of the goals. Work packages are created by dividing and subdividing the project scope. The creation of a work breakdown structure, which is a hierarchical tree or indented list of the activities necessary to accomplish the target, is a tool for planning. A WBS starts with the final goal and breaks work down into manageable pieces such tasks, subtasks, and work items. Think about the WBS, the initiative to relocate a hospital across town. The project's name literally means "move the hospital." Another responsibility is to "move patients." "Organise for ambulance transportation" is a subtask. "Prepare patients for the move" is a task. In addition to providing a framework for budgeting, the full project description offered by the WBS aids in identifying the skills and responsibilities required to meet the project objectives.

Scheduling

Scheduling starts with time and cost estimates for each task or activity, as well as an assessment of the linkages between tasks in terms of priority. In order to provide a visual representation of the project timeline, a project network diagram is created. The start and end dates for every project activity are then decided using project management. At this stage, it is also intended to

allocate resources to certain tasks, a decision that will have an impact on the project's cost and duration.

Controlling

The final project schedule serves as the foundation for implementation and progress tracking versus intermediate project completion phases. The project schedule may be used to monitor expenditures in relation to the budget as well. Controlling is the process of making sure that every step of a project is completed on schedule and within budget. To guarantee that the project's objectives are reached, the timeline and plan are adjusted as required if certain targets are not met.

The Project Manager's Selection

Project management calls for specialised talents due to the competing demands of time, money, and performance. The following qualities of applicants are to be taken into account:

1. Credibility comes from technical and managerial expertise.
2. Sensitivity interpersonal and political dispute resolution abilities.
3. Stress management skills, including the capacity to balance several goals in a volatile setting.
4. Leadership: the capacity to enthusiastically and honestly convey goal attainment.

Construction of the Project Team

Building personal connections that lead to tolerance for diversity, openness to conflict, and enjoyment of engaging in shared activities takes time. People who have never worked together before are often put on the same team for projects. To complete the project, this collection of people has to become a productive team. The four sequential phases of team growth identified by B. W. Tuckman are forming, storming, norming, and performing.

Forming

Similar to the first "courting" stage of a relationship, the team's formation phase is when members get to know one another. Team members often have high expectations and are anxious to get started, but they are not always clear on their specific responsibilities. This stage is characterised by emotions like enthusiasm, anticipation, mistrust, worry, and reluctance. The project manager must provide structure and direction. The project objective, scope of work, timetable, and team operating procedures must be discussed in detail during orientation meetings. Anxiety over the members' tasks will be reduced by talking about the team's composition and emphasising complimentary abilities and experience. It is crucial to include the team in creating the project plans in order to secure buy-in.

Storming

At this point, work starts up again and reality settles in, but it may not quite line up with expectations. Team members get frustrated with the limitations of the project as well as their reliance on the project manager's leadership and guidance. During this phase, conflict develops, tension rises, and morale is poor. Feelings of hatred, rage, and frustration define the storming stage. The project manager must get everyone to agree on how to handle and resolve conflicts. Now is the moment for the project manager to create a compassionate and encouraging

atmosphere. To prevent dysfunctional behaviour in the future, dissatisfaction and disagreement must be resolved [4]–[6].

Norming

Storming is followed by the development of cohesiveness among the project team and acceptance of the working environment. The project team assumes control and decision-making functions from the project manager. As trust grows and team members share knowledge and confide in one another, a sense of camaraderie develops. Personal friendships might form that go beyond the workplace. The project manager adopts a supportive posture and acknowledges the team's advancements. During this period, productivity and work performance both increase.

Performing

The crew is really motivated and keen to complete the project on time at this level. A strong feeling of self-assurance, teamwork, and achievement pride are present. The team members commonly work together to address issues and aid in implementation since they feel completely empowered. In this phase, the project manager entirely transfers responsibility and authority to the team while still keeping an eye on its performance, spending, and timeline. The project manager assists the creation and execution of remedial measures if real progress lags. Finally, the project manager has the opportunity to guide and aid in the professional growth of those involved in the project.

Guidelines for Successful Project Management: The development of general principles is the result of project management expertise. Following are some guidelines to bear in mind: Lead individuals and groups of people. Increase the project's enthusiasm. Keep everyone up to date. Create contracts that energise team members. Give yourself and your team members authority. Promote innovation and taking risks. In recent years, projects have received a lot of attention, which has led to the development of management tools. Our talk starts with Gantt charts and ends with software that analyses projects that are modelled as networks on personal computers.

Managing a Project Techniques

Project Gantt Charts

A Gantt chart, invented by Henry Gantt in 1916, is used to schedule each activity in a project. Each activity's timeline is shown against a calendar in this graph. Gantt charts are a helpful tool for graphically representing the schedule of activities and tracking a project's progress in relation to its plan. To use a Gantt chart, divide the project into distinct activities as the first step. "Discrete" denotes that each action has a clear start and finish. The order of the project's operations is chosen once it has been broken down into its component parts. But it's easier said than done to complete this duty. Typically, there are a number of feasible approaches to completing a project, and it may not be clear which is ideal. The order that is selected ultimately depends on the project manager's abilities as well as feedback from other stakeholders. Time estimates are also needed for each activity on a Gantt chart. Since we believe that the durations of the activities are predictable and known, we can predict how long each activity will take.

Although this is obviously not practical, it does provide estimations that are useful for project management. A Gantt chart may be used to plan a recurring or repeating project since the order of tasks is clear and the duration of each task has been established by prior experience. Think about

the tasks that must be completed during a typical 50-minute stopover for a passenger Boeing 747. a Gantt chart with horizontal bars representing each activity's minutes-long length and its planned start and finish periods. Because the matching horizontal bars overlap and are thus planned to be completed within the same time period, many tasks, such as galley maintenance, may be completed simultaneously with others. However, the front, centre, and aft areas of the lavatory are serviced sequentially rather than simultaneously. This chart may be used to estimate the amount of labour and equipment needed to finish the project on schedule. Once the project is underway, it is possible to identify activities that are running behind schedule by drawing a vertical line to indicate the current time and marking which tasks have not been completed as planned and, as a result, need attention to get back on track and complete the project in 50 minutes.

Gantt Chart Criticism

Gantt charts continue to be used because of a number of attractive characteristics. They are visible, simple to build, and simple to comprehend. But more importantly, they lead to forced planning. The project manager must carefully consider resource needs and activity scheduling in order to create a chart. Even though they have certain enticing qualities, Gantt charts are insufficient for complicated, large-scale projects. They particularly fail to clearly demonstrate how different tasks are interdependent.

DISCUSSION

A network is made up of a number of arrows and circles known as nodes. The nodes are connected by arrows to provide a visual representation of the order of events. One technique, called "activity on node," uses nodes to represent project activities and arrows to show the order of those activities. The arrows in the second technique, called "activity on arrow," stand in for project activities. The beginnings or endings of activities are the nodes, which are occurrences. An activity takes place throughout a period of time, while an event occurs at a certain moment in time. Both the AOA and AON approaches are effective, but over time, the AON has gained greater traction. It is fairly simple to create, and unlike AOA diagrams, it does not need a false activity artefact. All critical path studies will utilise the AON convention, which we'll refer to as a PERT chart, however both diagrams will be shown here.

The idea that an action cannot start until all of its immediate preceding activities are finished is a fundamental tenet of critical path analysis. Additionally, a PERT chart typically contains a single node for the project's start and a single node for its finish. PERT diagrams are cyclic and linked. "Connected" denotes that any network node may be reached by following arrows that leave the initial node. "Acyclic" refers to a series of events that proceeds continuously from the start node to the end node without looping back on itself.

Project management may be used to organise a tennis event. All actions must be recognised in order to successfully prepare for a weekend competition that will take place in the future. We must also determine the approximate lengths of these activities and take note of any limitations on order or priority. the tournament's compulsory activities, their time limitations, and their order of priority [7]–[9].

a network for the tennis competition's AOA project. In order to guarantee that activity precedence is not violated, observe the usage of three fake activities. For instance, the dummy

activity connecting nodes 3 and 7 guarantees that action F happens after both activity C and activity B are finished. Dummy activities are merely provided to preserve the correct activity sequence; they don't really take up any time. Although each activity is subscripted to mark its time, the length of an activity arrow has no significance. In order to identify the direction of the activity, the node at the head of the arrow must have a bigger number than the node at the tail. The precedence interpretation might alter, for instance, if the arrow connecting nodes 3 and 7 represented by the dummy activity were inverted. An AOA network must be set up carefully since mistakes might happen.

The same tennis event project's PERT chart. In this instance, nodes stand in for the actual actions, while arrows reflect the order in which they occur. Drawing nodes in roughly chronological order from beginning to finish and connecting them with arrows that point in the right direction is all that is required to create a PERT chart. As in the case of the tennis event, a start or end node is sometimes inserted. It should be obvious that the identical series of actions are described by both the AOA and AON networks.

Important Path Method

Determine the start and end dates for specific project tasks using the critical path technique. This approach leads to the discovery of a crucial route, or a continuous sequence of actions from the project's beginning to its conclusion. Any key path activity that has a delayed start results in a later project completion date. Critical activities are given high priority in the allocation of resources and administrative effort because of their significance for finishing the project. The important activities are the exceptions that need rigorous examination in the spirit of management by exception.

CPM enumerates the notations that are utilised in this study and requires some straightforward computations. Keep in mind that we have not stated how to calculate the anticipated activity duration t . These ideals, which often presuppose determinism, are derived from professional judgement and prior experience. Other times, known probability distributions' arithmetic means are used as the predicted durations. The deterministic example will be discussed initially, while probability distributions will be covered subsequently. Calculating early times, late times, and a slack time are all part of CPM. Each activity's early times are computed, starting with the first activity and proceeding through the network in order to reach the last activity. Thus, a forward pass of the project is used to compute the early times.

One of the most crucial elements of a critical path analysis is slack. Critical tasks are those that have no slack, which means that postponing them will postpone the project's completion date. The collection of important activities always creates a seamless route from the network's starting node to its finishing node when it is shown on a Gantt chart. This kind of route is known as the critical path, and it is the longest path in the network in terms of duration. Critical paths exist in project networks; there may be one, two, or more [10].

Resource Limitations

We have been analysing project networks up to this point on the assumption that there are resources available to carry out several tasks at once. Our PERT chart, shows three parallel pathways, only the longest of which is significant and consequently affects the project's completion time. For instance, player contracts are signed, balls and trophies are acquired, and

RSVP invites are sent out. If one person were needed for each job throughout this time frame, at least three persons would be needed to support our project timetable. In addition to people, resource limitations may also affect the availability of equipment, shared facilities, and experts. If resource limitations aren't taken into consideration, a project timetable may become unworkable, which would delay the project's anticipated completion date.

In reference to the tennis competition, an early start Gantt diagram. Simply commencing each activity at its early start time results in an early start schedule. The noncritical route activities are shown with a thin line to show that their timetables are flexible. We have added a "Personnel Required" row at the bottom to show the staffing levels for each day of the project, assuming that one person is needed to complete each task. As can be seen, the planned consumption of resources changes significantly, from one person during the previous four days to three individuals over the next six to eleven days.

Observe that activities F and H begin on their delayed start dates, whereas all other noncritical activities aside from B have delayed start dates. However, if only two people are available to organise this event, the project length will need to be increased by one day since our levelled schedule indicates that three people would be needed on day 14. Resource limitations lead to a project's completion taking longer than anticipated.

Crashing of Activity

Target completion dates for construction projects that are important to the customer are often set. Think of building a dorm for students at a university as an example. A significant interruption would ensue if the project is not finished by the final week of August. Students at one institution were temporarily lodged at the contractor's cost in neighbourhood motels. Because of this, stipulations in construction contracts that encourage early project completion or penalise project overruns are often included.

the expenditures of a fictitious project in relation to project duration. The indirect expenses of hiring equipment, supervision, and insurance rise with the size of the project, as would be anticipated. The contractual incentive for early completion and penalties for overrun are reflected in the opportunity cost curve. Because completing a project quickly necessitates applying more labour than usual to critical path tasks to hasten their completion, the direct cost of labour is inversely linked to project duration. A convex total cost curve is produced by adding all of these expenses, and it shows the minimal cost project time as seen from the contractor's perspective. Keep in mind that the client's desired completion date may not correspond with the contractor's minimal cost duration. What is the best way to settle such a difference, then? The basic critical path analysis has been completed, therefore even though our tennis event is not a building project, we will use it to illustrate the activity crashing analysis. When a task is done using more labour or equipment than usual, it is referred to as having "crashed."

Activity Duration Distributions Estimation

We have assumed that activity durations are known with confidence up to this point in our study. Activity durations, however, are random variables for tasks requiring innovation and experimentation or for building projects in challenging environments. This distribution accurately depicts the "skewness" in the activity duration distribution, which is likely to have a

mean higher than the mode. Furthermore, using just three essential time estimations, straightforward formulae may approximate the Beta distribution:

1. A period of optimism. This is how long an activity will last if there are no issues or obstacles. As a general rule, there should be a 1% probability that the actual duration will be smaller than A.
2. Probably the time. This time frame has the highest likelihood of happening. M is referred to as the modal value in statistics.
3. A pessimistic period. If unexpected issues occur, an activity will last for this amount of time. According to convention, there should be a 1% possibility that the actual length will ever be longer than B. Project Completion Time Distribution
4. The project's completion time distribution will be based on the route with the longest length since each activity has a distribution. Get estimates for A, M, and B for each activity. This is the first step in the analysis.
5. Calculate the estimated activity durations using equation, and then do a critical path analysis using the results.
6. It is believed that the total projected durations of the operations on the critical route would equal the anticipated project completion time T.
7. It is assumed that the variation of the critical path activities is equal to the variance of the project completion time σ^2 . Equation is used to determine these variances.
8. A typically distributed completion time for the project is presumed.
9. Standard normal tables may be used to calculate the probabilities of a project's completion time.

We go back to the tennis tournament project once again, but this time we consider that the activity durations are unclear, so we get the three recorded time estimations. You are required to determine the likelihood that the tournament will be completed within 24 days of beginning talks since the tennis facility is already reserved for other matches.

The Project Completion Time Analysis is Criticised

Our research, which results in a project completion time distribution, is predicated on the fundamental premise that the critical route determined by projected activity durations will really be the genuine critical path. This is a crucial premise since it implies that we are aware of the important route before all the uncertain tasks are finished. In truth, until the project is finished, the critical route itself is an unknown random variable. We are aware that the crucial path's duration is unpredictable and has a probability distribution attached, much like the durations of other pathways. Because operations on this road have taken significantly longer than anticipated, it is feasible for a path with an estimated length that is lower than the critical path to become the realised critical path. The end result is that project completion may depend on a route that has not been designated as critical. Therefore, projections of the project's projected completion time and variation of completion time are skewed when they are based only on the one key route. The predicted project completion time is always biased optimistically, regardless of whether the variance's bias is large or low. It follows that the actual anticipated completion time will always be higher than or equal to the estimate.

A simple rule of thumb may help determine how accurate these predictions are: if the crucial route's predicted time is much longer than any other path, the estimates are probably accurate. The project completion time in this instance will most likely be determined by the critical route.

However, these pathways may very well have an impact on project completion time if the project network comprises noncritical links with relatively little overall idle time. Merge node bias is the term for this occurrence. That is, a number of pathways may enter the project completion node; any of these paths might be the crucial path that decides the project completion time. Because only the most probable option is considered crucial in our study and other near-critical alternatives are excluded, our project completion time distribution is optimistic.

Implementation Issues with Critical Path Analysis

The usage of network models seems to be deceptively straightforward when seen through the lens of critical path analysis's mechanics. In the end, the computations are simple. However, network analysis does not completely eliminate all of the issues that come with project management. Creating the project network and obtaining time estimates for the various operations are two of the main concerns.

The order in which tasks are to be completed is indicated by the project network. Several distinct tactics may be used for the majority of projects. Which method is chosen is often influenced by technical variables as well as the opinions of those who are involved in the project. The project network may need to be reviewed while it is being carried out and maybe revised if some tasks go behind schedule or if resources are not readily accessible when required.

Examining and updating the project network might take a lot of time. Concerning planned modifications, the project participants must be consulted. The project network review and revision process is a continuous procedure that is facilitated by the use of computer tools.

Time estimates for activities are the second issue with employing network models. Of course, inaccurate estimations would affect how precisely a project was planned. For their knowledge of previous initiatives, local specialists are often requested. However, it is challenging to get accurate time estimates due of disagreements and potential challenges in reaching consensus.

Bias brought into activity duration estimations is another issue. For instance, a person may truly anticipate finishing a task in 8 days, but estimating it would take 10 days. Thus, by padding the estimate, the person gives a few days of room. A database of real project timeframes might be created to offer time estimates for frequent tasks, preventing these issues. For instance, the time needed to paint a room's walls may be predicted based on previous work.

Tracking Projects

Project management's characteristic is how it handles uncertainty. Because initiatives are sometimes pioneering endeavours, initial goals and expectations are seldom met. Since early issue discovery might result in modifications made in time to prevent failure, tracking progress in relation to the plans is a crucial task for the project manager. provides illustrations of unforeseen issues with cost, time, and performance.

Chart of Earned Value

Because they can instantly convey project status to customers and team members, visual project management tools like the project network diagram are meant to be used. The planned cost expenditures are shown as a function of time by the solid line. In this example, the projected cost expenditure line is drawn above the dashed actual cost line to represent a project that is running

over budget for the work completed. The value of the job done is shown by the bold, solid line underneath the projected cost expenditure line.

The earned value chart displays the three main causes of variation: time, cost, and schedule. All three variances are unfavourable as a result of the project's overspending and delay. It should be noted that negative deviations point to issues that need prompt treatment. The earned value report is created automatically when tracking project progress using project management software like Microsoft Project.

Project Abandonment

Not every project is successful, and there are various ways a project might be terminated. However, when a project is over, the creation of a project history report may serve as a teaching tool for better project management in the future. Project termination techniques include

1. **Extinction:** A successful outcome or a fatality.
2. **Addition:** A successful initiative is institutionalised as a component of the parent company.
3. **Integration:** A prosperous project is taken apart and dispersed across the parent company.
4. Budget cutbacks cause slow death from starvation.

Report on Project History

The project history report gives opportunity to learn from failures and successes while also documenting the project experience. A history report need to have

Performance of the project: A comparison of the proposal and the termination assessment.
Administrative effectiveness: Criticism of successful and unsuccessful procedures. How well did the organisational structure work? administrative and project teams: confidential evaluation of the team. Project management methods: Ask for suggestions for enhancing.

CONCLUSION

Organisational managers are often engrossed in the intricate details of current initiatives. They are also in charge of coming up with fresh initiatives. The way initiatives are planned and executed reveals the organization's vitality. Project management is crucial for dynamic organisations since it involves organising, organising, and overseeing the tasks required to complete a project effectively. Gantt charts may help project managers with modest, straightforward tasks. Gantt charts are complicated for big projects with plenty of interconnected tasks, however. CPM and PERT are two examples of network approaches that were created as tools to help project managers of complicated initiatives. A similar methodology known as critical route analysis is used by most network approaches. Uncertain activity duration is an issue that PERT explicitly tackles. It enables the management to say with reasonable certainty if project goals will be met. Networking strategies are crucial project management tools. They list the actions that might potentially effect the project's completion. They aid in the evaluation of adjustments made to project execution. Additionally, improvements are being made in terms of the precision and effectiveness of network techniques. These developments, together with the accessibility of faster and less expensive computer resources, will increase the value of network strategies to service operations managers.

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CHAPTER 12

A STUDY ON PROCESS OPTIMIZATION

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ABSTRACT:

This chapter focuses on productivity and quality efforts for continual development in service organisations. The commitment of world-class service organisations to continuous customer service improvement raises the standard of excellence for the sector. It's important for a company's culture to embrace the concept of continuous improvement. The plan-do-check-act cycle put forward by Deming encapsulates the notion of continuous improvement. An example from the aviation business is used to discuss and illustrate the use of superior analytical and problem-solving capabilities. Organizations at the corporate level promote continuous improvement via employee development programs, the Baldrige National Quality Award, implementing process quality as described in ISO 9000 standards, and more extensive programs like Six Sigma and Lean Service. A linear programming model known as data envelopment analysis is the last one. The chapter supplement contains. The DEA technique empirically assesses the effectiveness of service delivery units by contrasting one unit with all others. Through shared learning, this comparative examination of unit performance offers a chance to encourage continual improvement.

KEYWORDS:

Data, Job, Productivity, Services, Training.

INTRODUCTION

Services will be compelled to focus more on productivity because of shifting demographics and the projected labour scarcity in the future. Think about the labor-saving strategies that the new Sleep Inn business has included to lower labour expenses associated with managing a hotel unit. For instance, the front-desk location of the washers and dryers allows the night clerk to load and unload laundry while on duty. The shower cubicle is spherical to prevent filth from gathering in the corners, and nightstands are anchored to the wall so that maids do not need to Hoover around the legs of the furniture. Additionally, the computerised electronic security system has done away with room keys; instead, visitors now access their rooms using their own credit cards. Additionally, when a visitor checks in or leaves, the heating or cooling system automatically turns on or off to save on energy expenditures. The computer also keeps track of how much time is spent cleaning each room by the maids. Therefore, inventive computer usage, efficient labour utilisation, and creative facility design may all significantly improve service production [1]–[3].

Process for Increasing Quality and Productivity

Building Blocks for Continuous Improvement

The principles and teachings of W serve as the foundation for continuous growth. Deming, Edwards. Deming is recognised for assisting Japanese industry in its post-World War II recovery and pursuit of a policy of exporting items of excellent quality at competitive costs. Because it was assumed that quality could only be obtained at a high cost, this combination of quality and cheap cost was seen as being unachievable. Three ideas served as the cornerstones of Deming's teachings:

1. client satisfaction. The demands of the consumer should always come first in the eyes of employees. This calls for a customer-first mentality and the conviction that this concept is the goal of one's job.
2. using facts to manage. Objective facts must be gathered and provided to management for decision-making in order to promote scientific thinking. The quality improvement teams must formally collect data and statistically analyse the data for this strategy.
3. courtesy towards others. A company-wide quality-improvement programme presupposes that every employee has the ability to be self-driven and to think creatively. In an atmosphere of mutual respect, employees are supported and their ideas are welcomed.

DISCUSSION

Cycle of Plan-Do-Check-Act: According to Deming's philosophy on quality, focusing on the process is more important since it is too late to examine or inspect for quality. Deming's method, symbolised by a wheel, entails four steps: plan, choose, and analyse the issue; do, put a solution in place; assess the impact of the change; and act to standardise the solution and consider what was learned. The Deming wheel is a recurring cycle that, results in quality improvements via ongoing incremental wheel rotations. The selection of the issue signals the start of planning. Changes in critical consumer indicators, such the rate of defections or complaints, will signal problems. Define the improvement potential and specify the project's narrower focus. Data are gathered while the present procedure is recorded, maybe with a flowchart.

A consensus on the underlying reason is obtained after considering all the potential causes. Create an actionable solution, success indicators, and agreed-upon execution goals for your strategy. Maybe start with a trial run before implementing the solution or process modification. By gathering information on performance indicators and tracking progress towards milestones, you can keep an eye on the implementation strategy. Review and assess the impact of the modification. Verify if the remedy is having the desired impact and make note of any unexpected effects. Consider what you've learned and put it into practise. If the modifications are effective, they are standardised, disseminated to all staff involved, and given any necessary training in the new techniques. In certain circumstances, this could also include other parties like customers and suppliers. Celebrate the achievement and then apply the PDCA cycle to another issue.

Solving Issues

A programme of continuous quality and productivity improvement with worker empowerment must include a systematic approach to issue resolution. Eliminating the root of issues is the main goal of continuous improvement in order to prevent recurrence.

Step 1: Identifying the Issue and Setting Priorities

Using data from a variety of sources, management describes the issue in very generic terms at the recognition stage.

Step 2: Forming Quality Improvement Teams

An interdisciplinary group of people with a stake in the issue is established and assigned the task of solving it. The team's focus is sharpened and management's support for finding a workable solution is shown.

Step 3: Identifying the Issue

The team must first precisely identify the problem's scope. Pareto analysis often identifies significant areas that need further research.

Step 4: Creating Performance Measures

Only by obtaining performance measurements before and after modifications to the process can the impact of such adjustments be proven.

Step 5: Examining the issue or procedure

The first step at this point is often to create a flowchart of the process to fully comprehend all the complexities involved. At this point, data gathering will assist identify viable solutions.

Step 6: Identifying Potential Causes

The cause-and-effect diagram is very useful for figuring out potential reasons of the issue. The graphic may be used by the team to generate root cause-related ideas. The team members are encouraged to share ideas during brainstorming sessions without seeking feedback from the other team members. During this session, which is focused on generating potential causes, no discussion, debate, or examination of ideas is permitted. To find the underlying reason, data are arranged using check sheets, scatter diagrams, histograms, and run charts once the potential causes have been determined.

Step 7: Choosing and putting the solution into practise

The most exciting part of the process is now, but it's important to resist the need to provide answers right now. Focusing on the issue's fundamental cause, preventing problem recurrence, cost effectiveness, and timeliness are some of the factors for choosing a solution.

Step 8: The Follow-Up to Evaluate the Solution

The procedure is examined to ensure that the issue has been resolved once the remedy has been put into place and some time has elapsed. For comparing historical data with current performance, run charts are helpful.

Step 9: Making Sure It Sticks

Workers must be trained and new procedures must be implemented. To make sure that the process is steady, control charts may be used to monitor it.

Step 10: Ongoing Improvement

The Deming wheel argues that repetitions of the PDCA cycle are the only way to increase quality and productivity. A fresh opportunity is found for a new round of improvement analysis after an issue has been fixed.

Good Analysis and Problem-Solving Tools

In the PDCA process, quality improvement teams use a variety of techniques. The technologies support data analysis and provide decision-making a solid base. The use of eight tools to an issue encountered by Midway Airlines is shown in the section that follows. Before Southwest Airlines acquired Midway Airlines in 1991, the regional airline serviced business travellers from a hub at the Midway Airport in Chicago. On-time departures were necessary for the hub-and-spoke network to prevent delays that would jeopardise the efficient transfer of passengers throughout their multileg travels. Midway kept track of departure delays and discovered that its systemwide on-time performance had become worse, upsetting its business passengers. The quality tools are then discussed in the order that they would be used throughout the problem-solving procedure.

Check List

As a historical record of observations, a tick sheet serves as the first data source for analysis and issue identification. Initially, a check sheet was only a piece of paper identifying possible issues, and each day, employees would tick the relevant box to record how often those issues really occurred. In order to make data interpretation easier, problem frequency statistics are now submitted online into an Excel spreadsheet. An Excel spreadsheet with a list of the issues Midway encountered in the previous year.

Flow Chart

An key process variable is tracked over time using a run chart to identify trends, changes, or performance cycles. Run charts are simple to understand and effective in forecasting patterns. Run charts may be used by teams to compare a performance metric before and after a solution has been implemented. The frequency of departure delays at Midway increased steadily.

Histogram

A histogram displays data gathered over time as a frequency distribution in the form of a bar chart. Data from the check sheet may be shown graphically in Excel using the chart command to get a feel of the distribution. Unusual characteristics, such as skewness or a lack of symmetry, become apparent. A bimodal distribution, or one with two peaks, implies that the data are really the product of two distributions with distinct means. An influence of seasonality depending on weather conditions might be used to explain a bimodal distribution of departure delays for airlines. For our histogram, "lost luggage" was chosen. Be aware that the distribution is biased towards the rarer occurrences rather than being balanced [4]–[6].

Pareto Diagram

To concentrate resources on the issue with the greatest potential for change, a Pareto chart arranges issues according to their relative frequency in a descending bar graph. Italian economist Vilfredo Pareto made the observation that a small number of elements often account for a large portion of all situations. Numerous instances of this rule, often known as the 80/20 rule, have been noted. For instance, 20 percent of a retailer's consumers account for 80 percent of its

revenue. A Pareto chart of all problem occurrences for the year to highlight "departure delay" as the most important customer-related issue to fix.

Flowchart

Flowcharts are a visual depiction of the process that aid in problem-solving by assisting team members in locating potential trouble spots. Conventions for flowcharting employ ovals for starting and finishing points, diamonds for activities, and rectangles for decision points. To depict the order of events, arrows are used to link all symbols. We provide a flowchart of the procedure at the departure gate to identify potential causes of delay, such as passengers trying to board with large bags.

Causation and Effect Chart

Cause-and-effect analysis provides a systematic method for a team to identify, investigate, and visually present all potential causes of a problem in order to pinpoint the fundamental cause. Due to its skeleton design, the cause-and-effect diagram is also known as a fishbone chart or an Ishikawa chart, after its creator. has a cause-and-effect diagram regarding delays in departure. The creation of the diagram starts with the issue at the top of the spine and follows the key reasons back down the spine. Categories including information, clients, material, processes, staff, and equipment are often found in the world of services. Under each category and subcategory, the specific reasons are filled in using the brainstorming process. By asking the who, what, where, when, why, and how questions, causes are often discovered. Through discussion and agreement, the fishbone chart may now be used to remove the reasons for the delayed departure; the remaining hypotheses are the focus of further data collection.

A Scatter Plot

Visually displaying the connection between two variables is a scatter diagram. Where there is a high link may be found by plotting the issue versus factors that might be the reason. The scatter plot of late passenger's vs departure delays, supports the identification of a fundamental cause. Thus, it was determined that the primary factor contributing to departure delays was the acceptance of late passengers. In an effort to avoid upsetting latecomers, gate officials delayed the departure of flights, which inconvenienced punctual travellers. In order to address this issue, Midway created and publicised a policy of on-time departures, which would be carried out by forbidding latecomers from boarding even if the aircraft was still at the gate. Arrival delays dramatically decreased after travellers understood how serious Midway was. Then, other delays' reasons were addressed.

Control Table

To keep track of a process, utilise control charts. A control chart demonstrates when a process is out of control. The control chart serves as a verification that the process is under control once the issue solution has been put into place. The process is under control for the present year, and it seems like there is a lasting answer.

Benchmarking

By comparing a company's performance to that of other businesses considered to be among the "best in class," a method known as benchmarking may be used to assess how well the performance of a company is doing. For instance, Singapore Airlines is known for its excellent

in-flight service, Federal Express for reliable overnight delivery, Hampton Inns for their spotless rooms, and Nordstrom's for their helpful sales associates. Some companies have established a reputation for being "best in class" for each performance metric, serving as a standard against which others may be measured. However, benchmarking includes more than just comparing numbers. Additionally, it involves travelling to the top company to see firsthand how management has produced such exceptional results. This often necessitates leaving one's own field for apparent proprietary reasons. For instance, some manufacturers have gone to pit stops during car races to study how to speed up manufacturing line changeovers. Others have gone to Domino's Pizza to learn how it offers 30-minute delivery of customised goods.

The benchmarking method entails five steps: choose a crucial process that requires improvement, locate a company that specialises in the process, get in touch with the benchmark company, visit the process, study it, assess the results, and adjust your process as necessary. Consider an electronics business looking to enhance its buying function as a typical example. This business assembled a research team that went to Ford to find out how it cut down on suppliers, spoke with Toyota about vendor relations, and examined the purchasing procedure at Reliance Electric. The team came back knowing how these improvements were made and with measurable measurements that benchmarked these top organisations' improved performance. By watching the cooperation at auto-mobile racetracks, airlines have discovered ways to shorten turnaround times at the gate.

Improvement Initiatives

Service excellence starts with the customers. Quality does not result from any of the metrics we use to identify non-conformance; rather, it starts with the adoption of good attitudes by everyone within the organisation. How does one do this? A well-planned programme that starts with hiring and continues through training, initial work responsibilities, and other parts of career progression may create positive attitudes. An constant quality-improvement programme is necessary to prevent complacency. These initiatives place a strong emphasis on avoiding subpar performance, accepting personal accountability for performance, and cultivating a mindset that performance can be guaranteed.

Programmes for Quality Assurance in Personnel

Maintaining consistent service across all units is a specific challenge for multisite service providers. Customers, for instance, anticipate receiving the same level of service from a hotel in Chicago as they did from a similar chain's location in New Orleans. In truth, the claim that there would be "no surprises" is exploited in marketing.

G. According to M. Hostage, the personnel programmes of Marriott Corporation that emphasise training, standards of performance, career growth, and awards have contributed to the company's success. He discovers that a company's attitude towards its workers affects how well its services are provided. The most successful eight programmes are as follows:

1. **Development of the individual:** New management trainees learn the abilities and specialised information required for the assistant manager entry-level role using preprogrammed instruction manuals. These manuals make ensuring that job skills are taught consistently for a geographically distributed organisation.

2. **Training in management:** Each year, management staff in the intermediate levels attend one management development programme. Lower-level managers from different operational divisions attend 2- and 3-day courses that cover a range of professional management subjects.
3. **Arranging human resources:** The kind of individuals that the company will need to fill important jobs in the next years are identified, and a list of promising candidates for future promotions is compiled. Periodic performance reviews of all management staff are a crucial component of the approach [7]–[9].
4. **Criteria for performance:** To train staff members on how to act around visitors and, in some instances, even how to talk, a collection of pamphlets were created. The Marriott Bellman emphasises the importance of making a visitor feel unique and at home. The switchboard operator provides detailed instructions on how to interact with guests and deal with a number of unique circumstances. The housekeeper gives detailed instructions on how a room should be set up, even down to how the wrapped soap bar should be placed on the correct corner of the washbasin with the label facing up. Many times, manuals come with a DVD that walks you through the right steps. A flying squad of inspectors checks compliance with these criteria on sporadic visits.
5. **Career advancement:** Employees have the chance to progress with the firm via a job-advancement programme with a ladder of jobs with growing competence and responsibility.
6. **Opinion Polls:** Each unit has trained personnel who perform an annual survey of the rank-and-file. The outcomes are then addressed in a meeting. The results of this survey served as an early warning system to prevent the development of unfavourable sentiments.
7. **A Fair Response:** A handbook outlining the company's expectations of and commitments to its workers is given to employees. Access to an ombudsperson is part of the official grievance system and may be used to assist resolve issues.
8. **Profit Division:** A profit-sharing plan acknowledges that workers contribute significantly to a company's success and that they should get more than simply a wage in exchange for their work.

The 14-Point Plan of Deming

Generally speaking, W. Edwards Deming is given credit for starting the very successful Japanese quality revolution. Deming believed that management was to blame for 85% of all quality issues, hence it was their responsibility to take the initiative to change the systems and procedures that gave rise to them. To keep ahead of the competition, management needed to concentrate its efforts on providing for consumer demands and on ongoing improvement. His 14-point programme summarises his philosophy as follows:

1. Establish a consistent goal for enhancing the product and service. The management must stop focusing just on the next quarter and start planning for the future. Innovation should be anticipated across the board in business.
2. Adopt the new way of thinking. Refuse to tolerate generally recognised subpar work standards, delays, and slack service.
3. Stop relying on thorough scrutiny. Inspection is expensive and arrives too late. Instead, concentrate on making the process itself better.

4. Put an end to the practise of awarding contracts only based on price. Instead of buying based on price, the purchasing department should do it based on statistical proof of quality. Reduce the number of vendors and provide long-term contracts to superior suppliers.
5. Always seek to make the production and service system better. Continue looking for systemic issues and looking for methods to make it better. Every company action, from front office to back office, must be waste-reduced and quality-improved.
6. Implement cutting-edge approaches for on-the-job training. Reorganise training to specify acceptable job standards. Utilise statistical techniques to assess your training.
7. Introduce contemporary management techniques. Concentrate supervision on improving employee performance. Give them the methods and resources to encourage pride in their job.
8. Conquer your fear. Encourage the voicing of ideas and the sharing of difficulties to eliminate fear.
9. Break through departmental boundaries. Encourage cooperation and the use of quality-control circles while addressing problems.
10. Eliminate employee performance metrics. Posters, goals, and slogans pleading with employees to be more productive should be taken down. Because the majority of the required adjustments are outside of the authority of the workers, such exhortations breed animosity.
11. Get rid of quotas and labour requirements. Production quotas emphasise quantity while ensuring low quality in the output. An acceptable proportion of damaged goods is not a quality target that will push employees to improve. For ongoing quality and productivity improvement, use statistical techniques.
12. Eliminate obstacles that impede hourly employees. Feedback on the quality of the job is necessary for employees. To feel proud of one's job, all obstacles must be erased.
13. Establish a robust education and training programme. All workers need ongoing training and retraining due to changes in technology and staff turnover; all training must contain fundamental statistical approaches.
14. Establish a system among senior management that will daily push the aforementioned 13 points. Clearly state management's ongoing commitment to enhancing both productivity and quality.

National Quality Award for Baldrige

Congress established the Baldrige National Quality Award on August 20, 1987. Malcolm Baldrige, who held the position of Secretary of Commerce from 1981 until his death in a rodeo accident in 1987, is honoured with the award's name. The accolade is presented each year to honour American businesses that excel in quality accomplishment and management. The prize is open to firms in five categories: manufacturing, services, health care, education, and small businesses.

An example Award Examination with point values is included in each application submitted by a corporation taking part in the award procedure. The Award Examination is meant not only to serve as a solid foundation for issuing awards but also to enable a diagnostic of the applicant's overall quality management, as seen by the major focus on "results." All candidates get evaluations written by teams of American quality specialists. Motorola mandates that all of its

suppliers submit applications for the award due to the quality-audit component of the programme [10].

ISO 9000

Despite being a voluntary standard, the ISO 9000 family of quality management system standards is quickly turning into a must for conducting business in many sectors. The International Organisation for Standardisation, a group of developed countries, has developed a set of quality standards known as ISO. Firms seek certification regardless of whether they anticipate to accomplish or think that there is a need for improvements in quality because of the sheer magnitude of its worldwide acceptance, which elevates it to the position of a "qualifier." An organization's quality management system that guarantees consistency in output quality is in place if it has achieved certification to an ISO 9000 standard. Because the system is ingrained in processes, the ISO 9000 standards are sometimes paraphrased as "say what you do, and do what you say." ISO 9000 includes a number of significant qualities. It does not specify any particular practises, to start. Second, it says nothing specifically about the quality of the product or service in question. Third, a highly decentralised structure of auditors and accrediting agencies provides certification. Only the creation and update of the standards are handled by ISO; certification is not.

The main characteristics of ISO standards are uniform performance and procedural documentation. In order to do this, ISO 9000 mandates that companies employ a three-part cycle:

1. **Planning:** Goals, authority, and responsibility must all be stated and understood before any quality-related activities may begin.
2. **Control:** Activities that have an impact on quality must be under control to guarantee that all criteria are satisfied, issues are identified and avoided, and fixes are organised and implemented.
3. **Documentation:** To promote understanding of quality targets and techniques, seamless interaction within the organisation, feedback for the planning cycle, and to provide impartial proof of the effectiveness of the quality system, activities that influence quality must be recorded.

The European Economic Community has made this certification a prerequisite for doing business in member nations, which provides the impetus for evaluating ISO 9000. However, many businesses adhere to and use the ISO 9000 quality standards for reasons other than legally required ones. Companies have discovered that the act of putting the standard into practise and the advantages of quality improvement are important enough to warrant this effort.

Sigma Six

Motorola engineers made the decision to measure quality levels in faults per million of production in the middle of the 1980s in order to draw attention to quality issues and spur process change. With the help of top-level management leadership, Motorola embraced this new standard and put the Six Sigma approach into practise, which led to a transformation in the organization's culture. Motorola reported \$16 billion in savings as a consequence of these initiatives, as opposed to an equivalent rise in sales from which cost of products must be deducted. This financial success was noted, and hundreds of companies all around the globe have embraced Six Sigma as a method of operation. For instance, according to rumour, Jack Welch of

General Electric bet Larry Bossidy of Allied Signal that he could adopt Six Sigma more quickly and effectively at GE than Larry could at Allied Signal when the two were playing golf.

Financially, GE performed significantly better than anticipated, and Jack Welch's legacy was built on the principles of Six Sigma. Over time, Six Sigma has developed into more than simply a quality system; it has also grown to represent a philosophy, a methodology, a measure, a goal, and a way of thinking in business. Any process has variation; simply take a look at how often an aeroplane arrives on schedule. Organisations sometimes use "averages" to characterise their efforts, such as the average wait time, which may mask issues by disregarding variety. Six Sigma's goal is to minimise or restrict performance variance to the point where six standard deviations may be contained within the bounds established by the expectations of the customer. An upper specification limit and a lower specification limit are used to specify these restrictions. How much the current variance from the anticipated departure or arrival exceeds the consumer expectation of a plus or minus 15-minute deviation. When enough variation in the process is eliminated to make the plus or minus 15-minute range equal plus or minus 6 standard deviations of the on-time arrival target, a Six Sigma goal has been successfully attained.

In order to decrease variability, there must be some degree of success in achieving the specified goal. A statistical indicator of how much the process variability has been minimised in reaching the objective is the process capability index. The improvement efforts for current processes that are not functioning as well as intended are structured by Six Sigma using a DMAIC cycle. The Baldrige National Quality Award, ISO 9000, and Six Sigma are compared.

Service Lean

With an emphasis on waste reduction, continuous flow, and customer demand pull, lean service is an extension of the lean concepts pioneered by the Toyota Production System and is known in manufacturing as just-in-time production. A lean service process aims to meet customer demands with a continuous, quick flow of value-adding operations. Three key ideas comprise the lean philosophy:

1. By only engaging in activities that the consumer sees as adding value, you may satisfy their demands.
2. Determine the "value stream" by flowcharting the procedure to separate the actions that contribute value from those that don't.
3. Get rid of garbage. Any action that the client is unwilling to pay for is waste in the value stream.

Lean service is a way for creating the ideal process with three objectives: the best method, the ideal purpose, and the greatest feeling of satisfaction. Focusing on customer-valued activities that are competent, available, sufficient, and adaptable leads to the correct purpose. The ideal process responds to consumer demand pull and has a flow capable of low volume with great diversity. The procedure is satisfying for the employees since they feel as if they are fulfilling their personal and professional goals.

The actions listed below serve as a roadmap for establishing a lean service:

1. Determine the crucial procedures of your company.
 - i. Which are the first?
 - ii. Which are in favour?

- iii. Which are the most significant to the client?
 - iv. Which are most crucial to the organization's success?
 - v. Which concerns your people the most?
2. Pick the most crucial procedures, then rank them.
 - i. Create a team with all the participants in the process, including the clients.
 - ii. Create a value stream map of the process in its "current state".
 3. Consider how the procedure may be altered to advance towards perfection.
 - i. Create a value stream map of the enhanced process in its "future state".
 4. Find out what adjustments will be required to keep the "future state" process going.
 - i. Create a new role for a process manager?
 - ii. Reorganise current departments and roles?
 - iii. To synchronise departmental and function performance, provide new measurements.
 5. Make the required adjustments to establish the "future state" procedure.
 - i. Evaluate the results in relation to the "current state."
 - ii. Make the required adjustments to the procedure.
 - iii. Examine the stability and sustainability of the modified process.
 6. Upon the completion of the "future state" procedure
 - i. Plan what you'll do with more personnel and resources.
 7. After every procedure has been enhanced
 - i. Restart the cycle.
 - ii. Take into account upstream and downstream procedures that are used by other organisations.

CONCLUSION

The PDCA cycle, which summarises Deming's incremental approach to problem resolution, serves as the cornerstone of continuous process improvement. The seven quality tools—check sheet, run chart, histogram, Pareto chart, flowchart, scatter diagram, and fishbone diagram are used in the process of improvement. Anyone in the organisation may use these tools to contribute to process improvement. However, top management must show initiative by advancing quality improvement initiatives. The most current programme, Six Sigma, is recognised for producing notable achievements at companies like Motorola, Allied Signal, and General Electric. Other programmes, such as ISO 9000 and the Baldrige National Quality Award, are also popular.

When considered from an engineering perspective, the measure of a system's efficiency and the metric of an organization's productivity are identical. It may be expressed as an output to input ratio. An accounting ratio like cost per teller transaction, for instance, may be used to assess the operational effectiveness of a branch bank. When compared to other branches, a branch with a high ratio might be seen as being less effective, yet a more complicated mix of transactions may be the cause of the higher ratio. For instance, a bank that only handles basic operations like collecting deposits and cashing checks might take longer per transaction than one that also opens new accounts and sells CDs. The drawback of adopting basic ratios is that the output mix is not

expressly taken into account. The combination of inputs is likewise subject to the same criticism. The cost per teller transaction may change if certain branches, for instance, have automated teller machines in addition to human tellers.

Although broad-based metrics like profitability or return on investment are very important as indicators of overall performance, they are insufficient to assess the operational effectiveness of a service unit. One could not automatically infer from a branch bank's profitability that it uses people and other resources efficiently. Instead of the efficient use of resources, a higher than usual percentage of transactions that generate money might be the cause.

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